



Pro-Turn 200

Parts Manual

Models:

992267 – Pro-Turn 260
(SN 094000 +)

992268 – Pro-Turn 252
(SN 094000 +)

992269 – Pro-Turn 260
(SN 094000 +)

992270 – Pro-Turn 272
(SN 094000 +)

992297 – Pro-Turn 200 Mach One
(SN 094000 +)

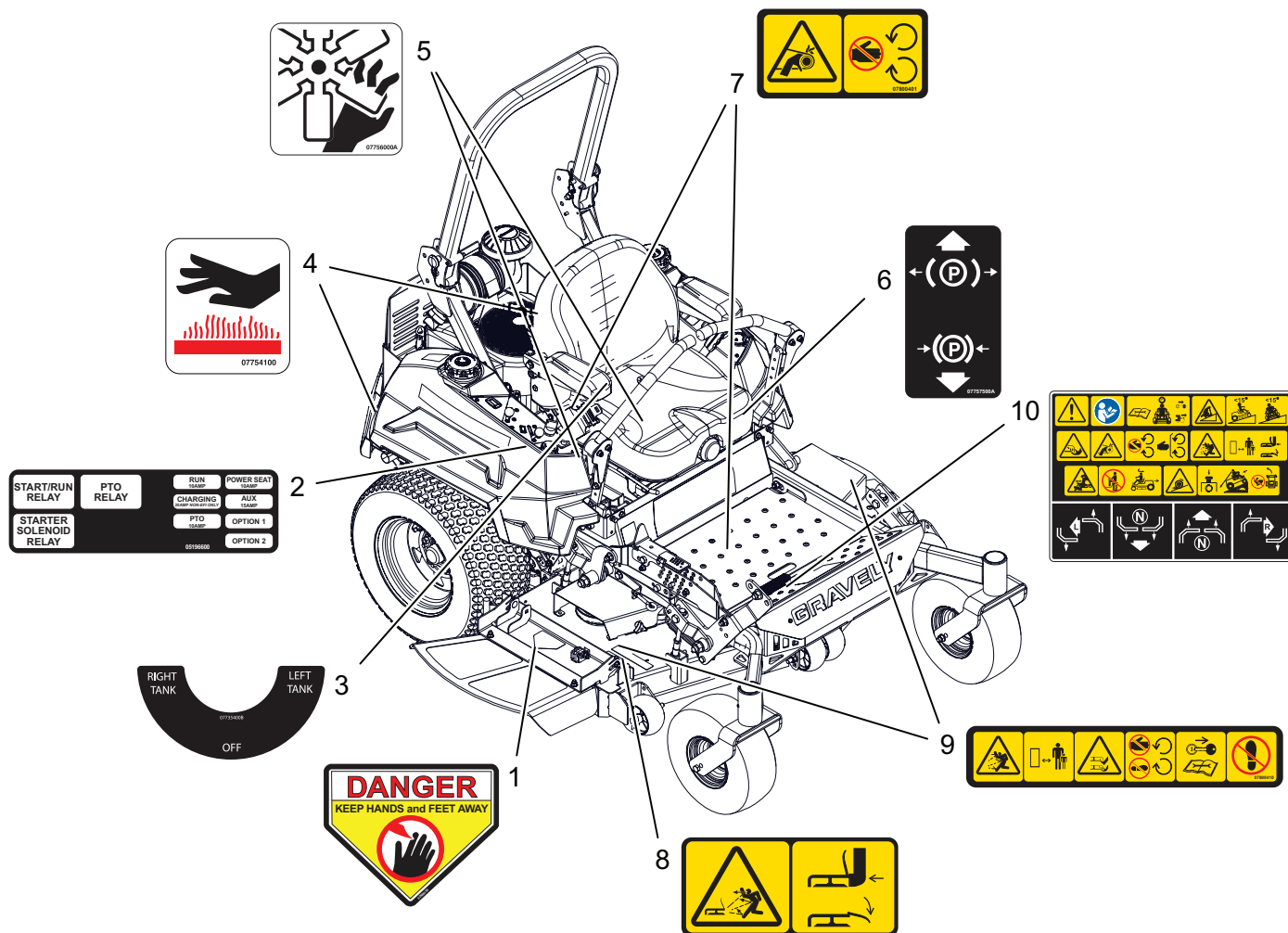
992298 – Pro-Turn 260
(SN 094000 +)

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DECALS – SAFETY

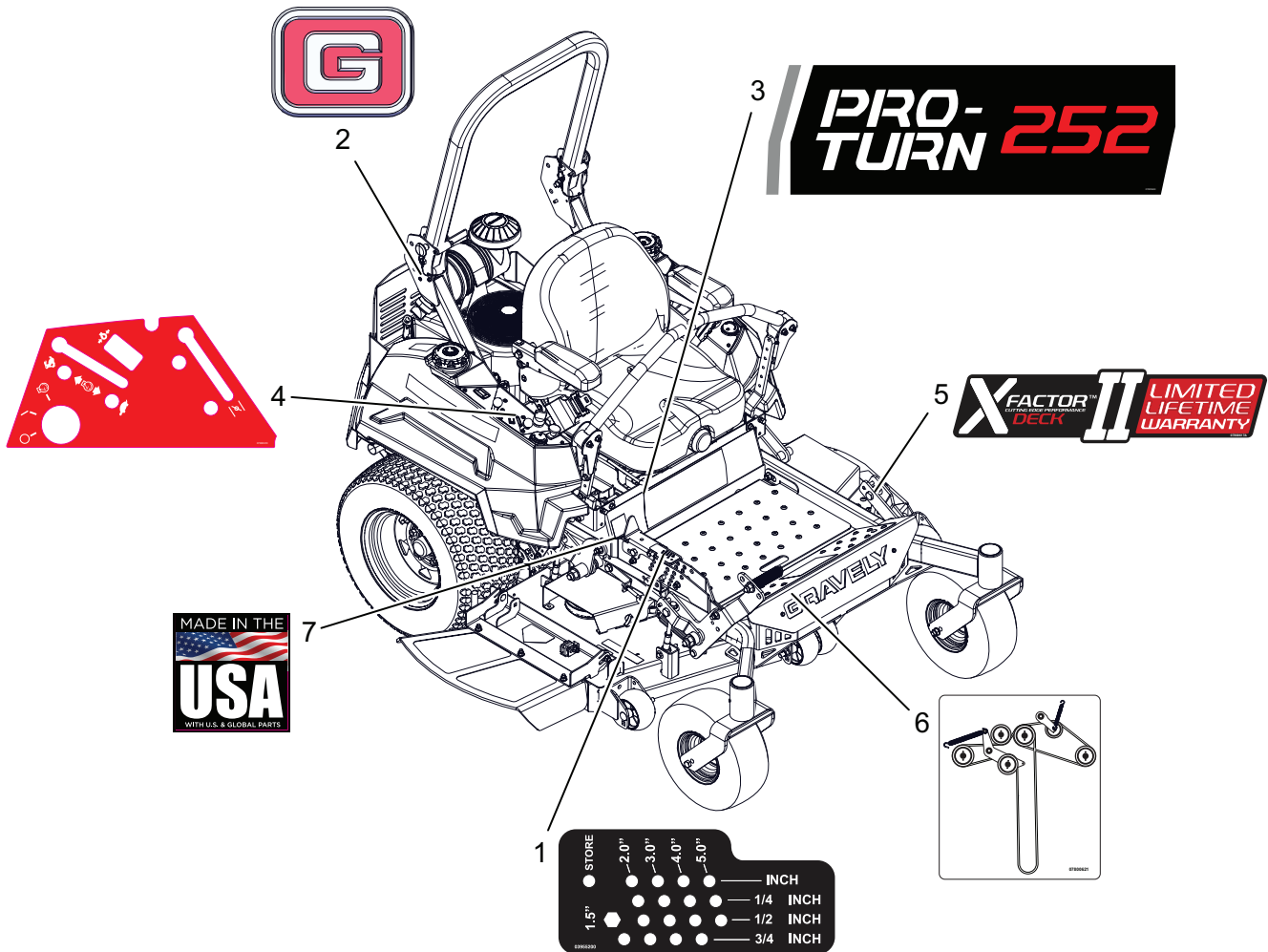
Model All



BOM ID	Number	Qty	Description
1	02988100	1	DECAL, DANGER
2	05196600	1	DECAL, FUSE BOX - PT200/400
3	07735400	1	DECAL, FUEL CONTROL VALVE
4	07754100	2	DECAL, HOT SURFACE
5	07756000	2	DECAL, DANGER - FAN
6	07757500	1	DECAL, PARKING BRAKE LEVER
7	07800401	2	DECAL, SAFETY - GUARDING
8	07800402	1	DECAL, SAFETY - DECK GUARDING
9	07800410	2	DECAL, DECK SAFETY
10	07800654	1	DECAL, INSTRUCTION SAFETY

DECALS – STYLE – 52"

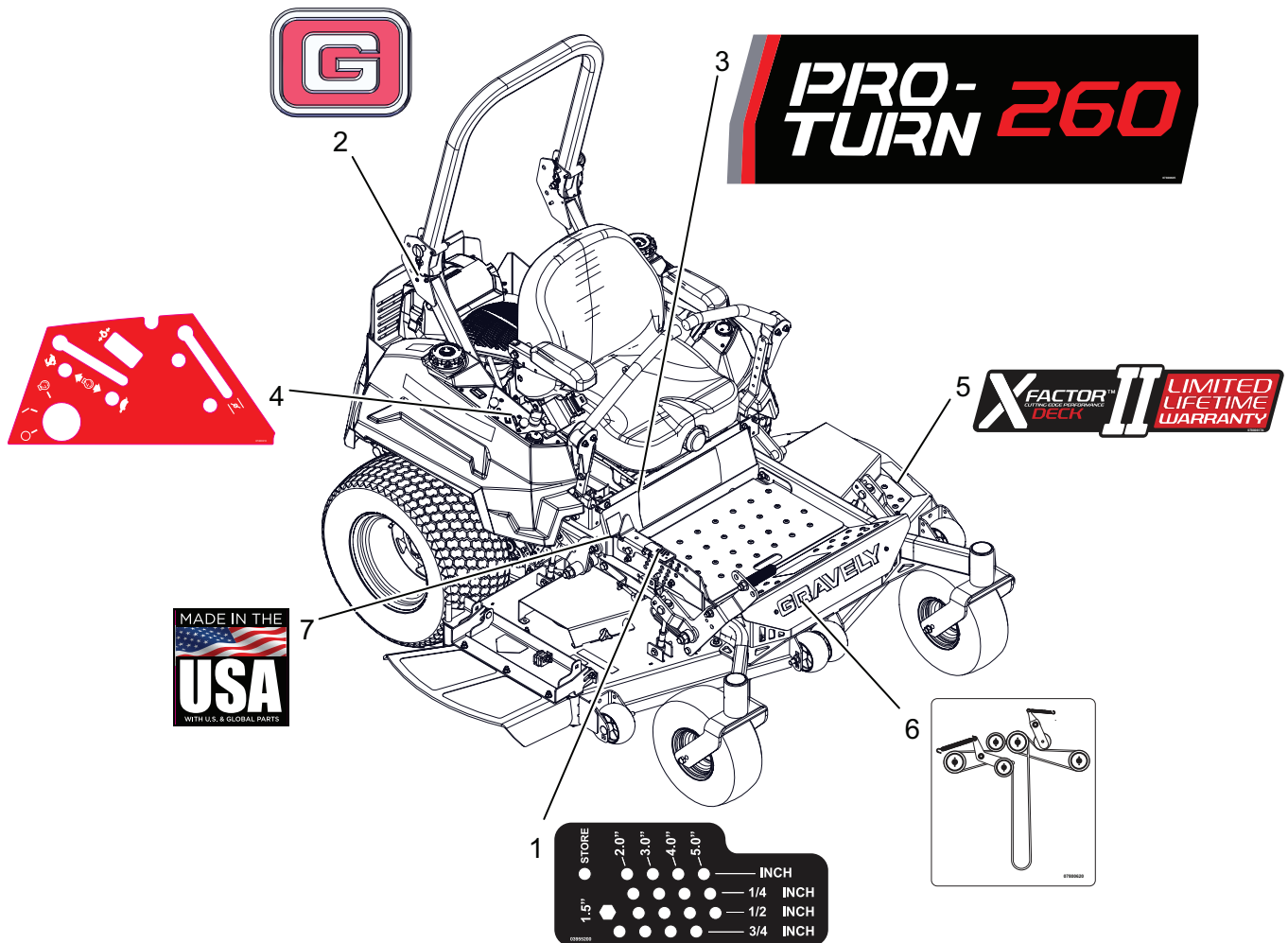
Model 992268



BOM ID	Number	Qty	Description
1	03955200	1	DECAL, HEIGHT OF CUT
2	07800534	1	DECAL, GRAVELY BRAND
3	07800604	1	DECAL, PRO-TURN 252
4	07800610	1	DECAL, NON-EFI CONTROL PANEL
5	07800617	1	DECAL, X-FACTOR DECK
6	07800621	1	DECAL, BELT ROUTE RH V-SIDE IDLER
7	08001038	1	DECAL, MADE IN USA

DECALS – STYLE – NON-EFI – 60"

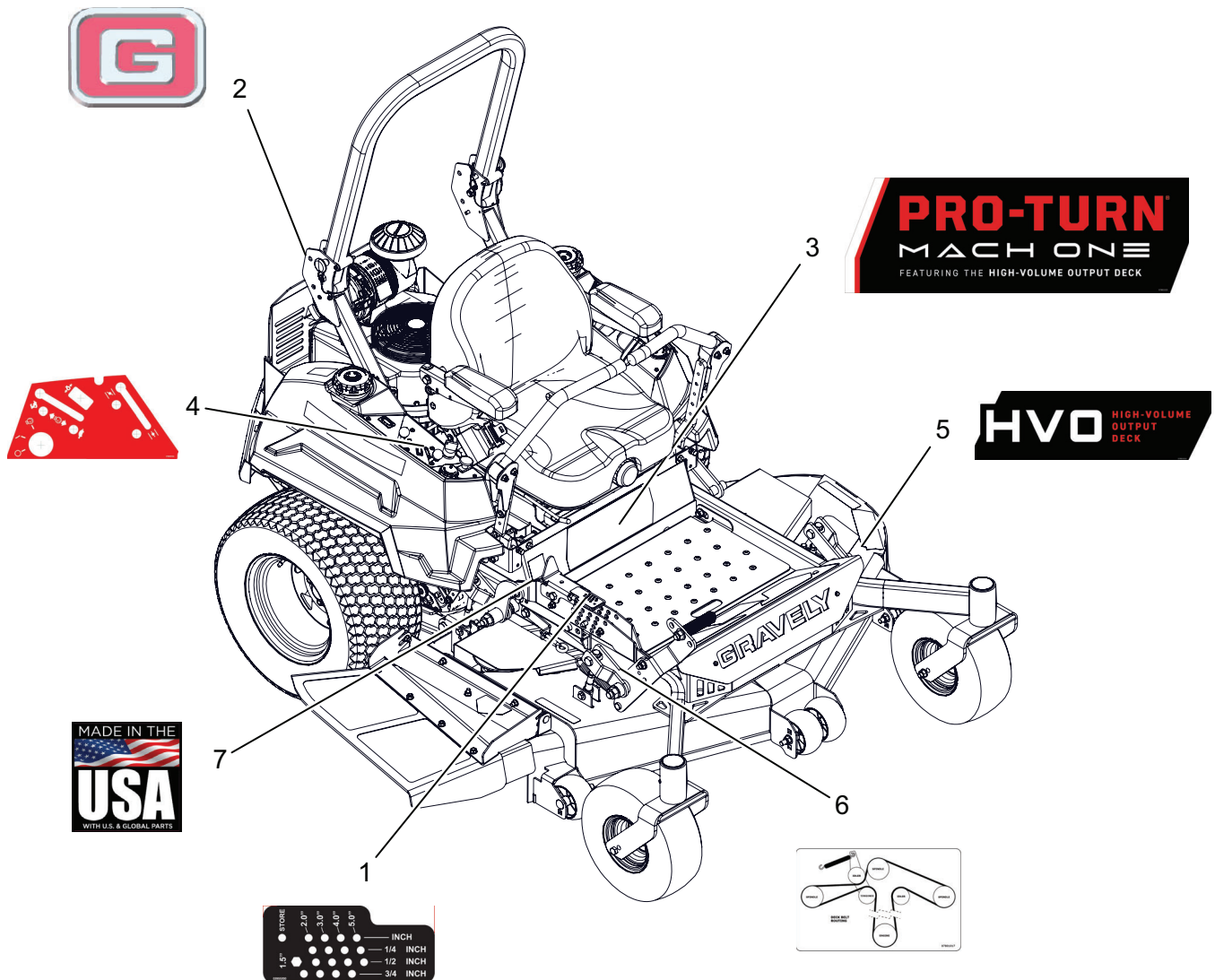
Model 992267, 269, 298



BOM ID	Number	Qty	Description
1	03955200	1	DECAL, HEIGHT OF CUT
2	07800534	1	DECAL, GRAVELY BRAND
3	07800605	1	DECAL, PRO-TURN 260
4	07800610	1	DECAL, NON-EFI CONTROL PANEL
5	07800617	1	DECAL, X-FACTOR DECK
6	07800620	1	DECAL, BELT ROUTE RH BK SIDE IDLER
7	08001038	1	DECAL, MADE IN USA

DECALS – STYLE – MACH ONE 60"

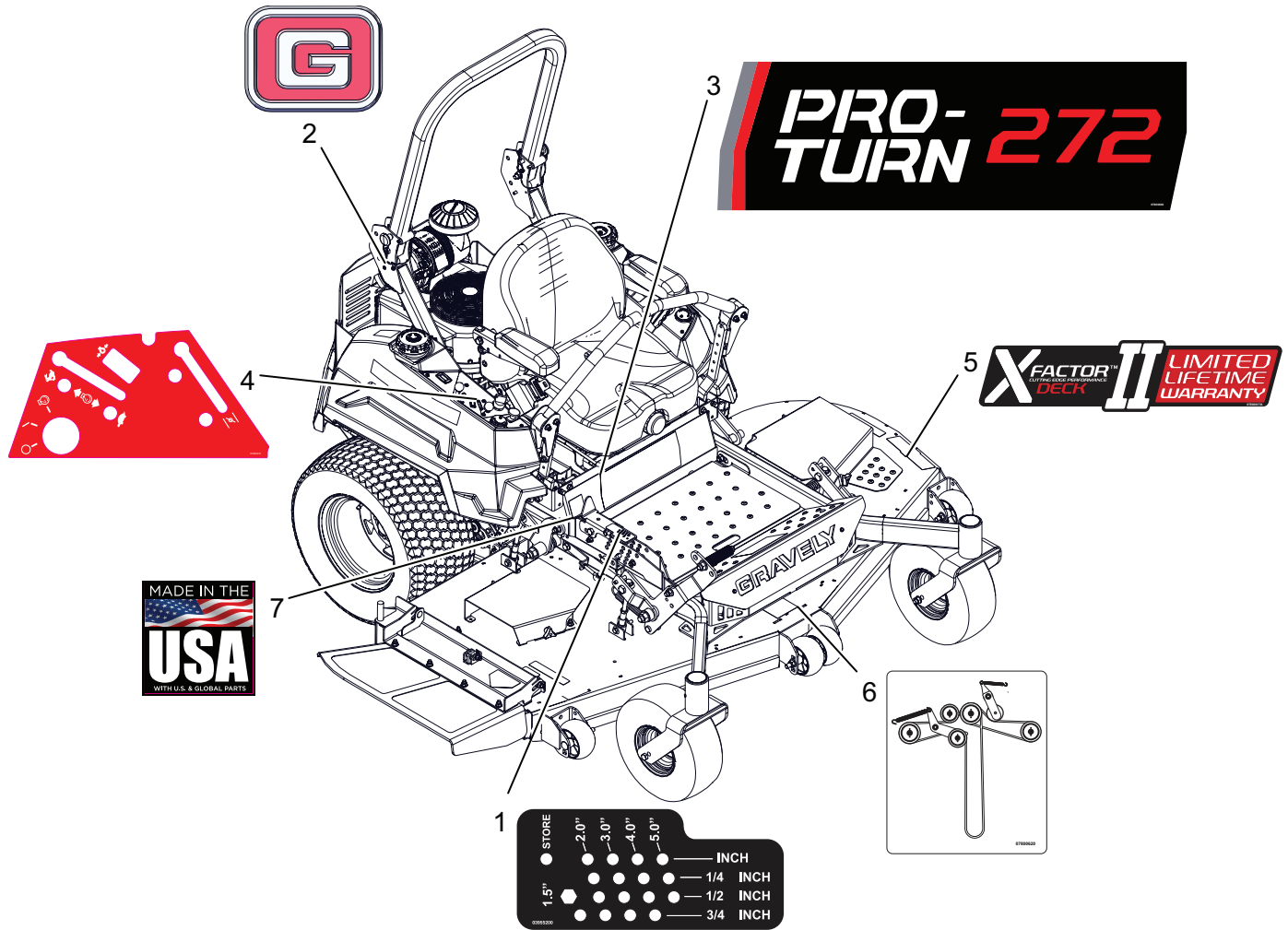
Model 992297



BOM ID	Number	Qty	Description
1	03955200	1	DECAL, HEIGHT OF CUT
2	07800534	1	DECAL, GRAVELY BRAND
3	07801015	1	DECAL, PRO TURN - MACH 1
4	07800610	1	DECAL, NON-EFI CONTROL PANEL
5	07801016	1	DECAL, DECK - HVO
6	07801017	1	DECAL, BELT ROUTING
7	08001038	1	DECAL, MADE IN USA

DECALS – STYLE – 72"

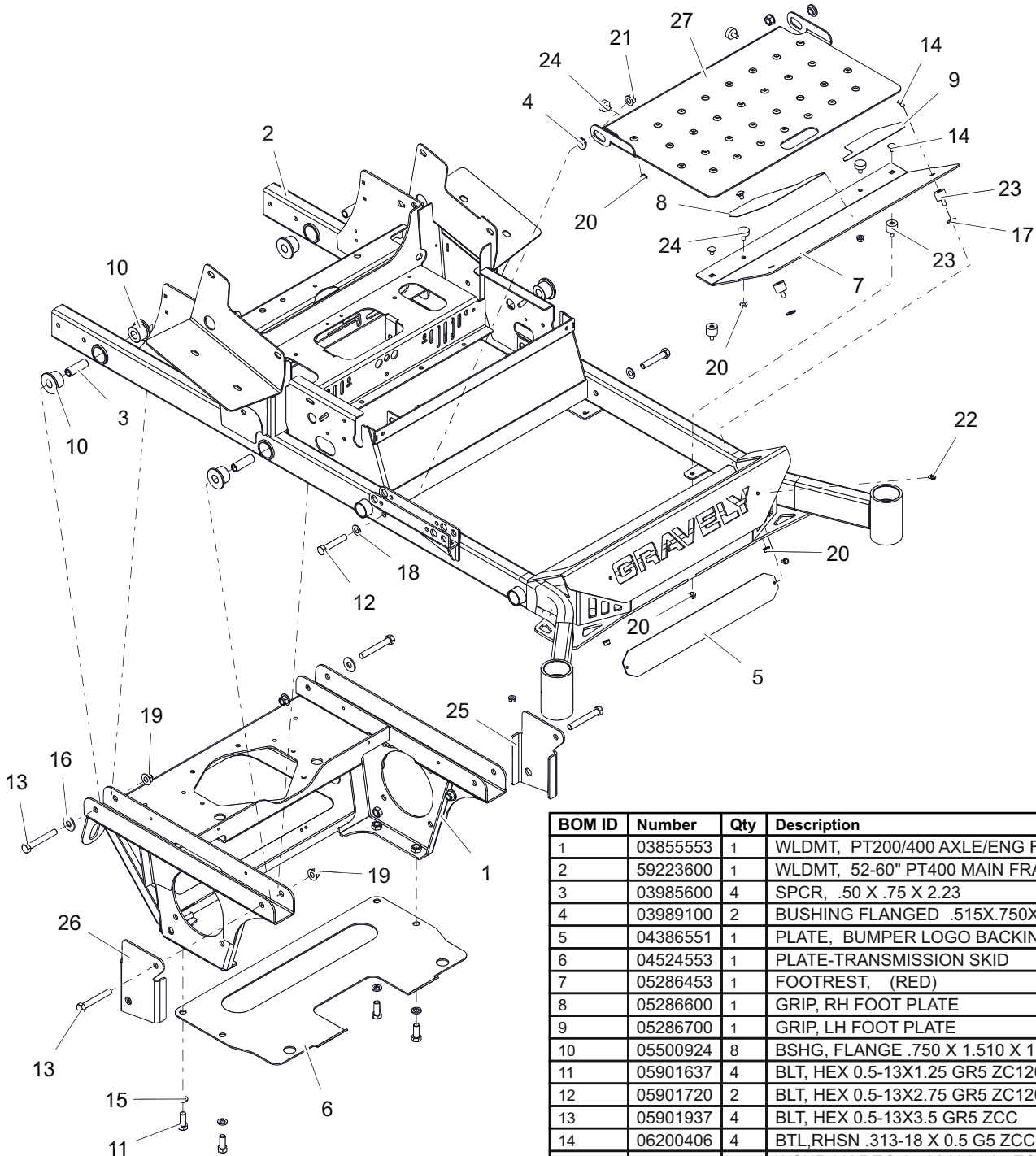
Model 992270



BOM ID	Number	Qty	Description
1	03955200	1	DECAL, HEIGHT OF CUT
2	07800534	1	DECAL, GRAVELY BRAND
3	07800606	1	DECAL, PRO-TURN 272
4	07800610	1	DECAL, NON-EFI CONTROL PANEL
5	07800617	1	DECAL, X-FACTOR DECK
6	07800620	1	DECAL, BELT ROUTE RH BK SIDE IDLER
7	08001038	1	DECAL, MADE IN USA

FRAME – 52" AND 60"

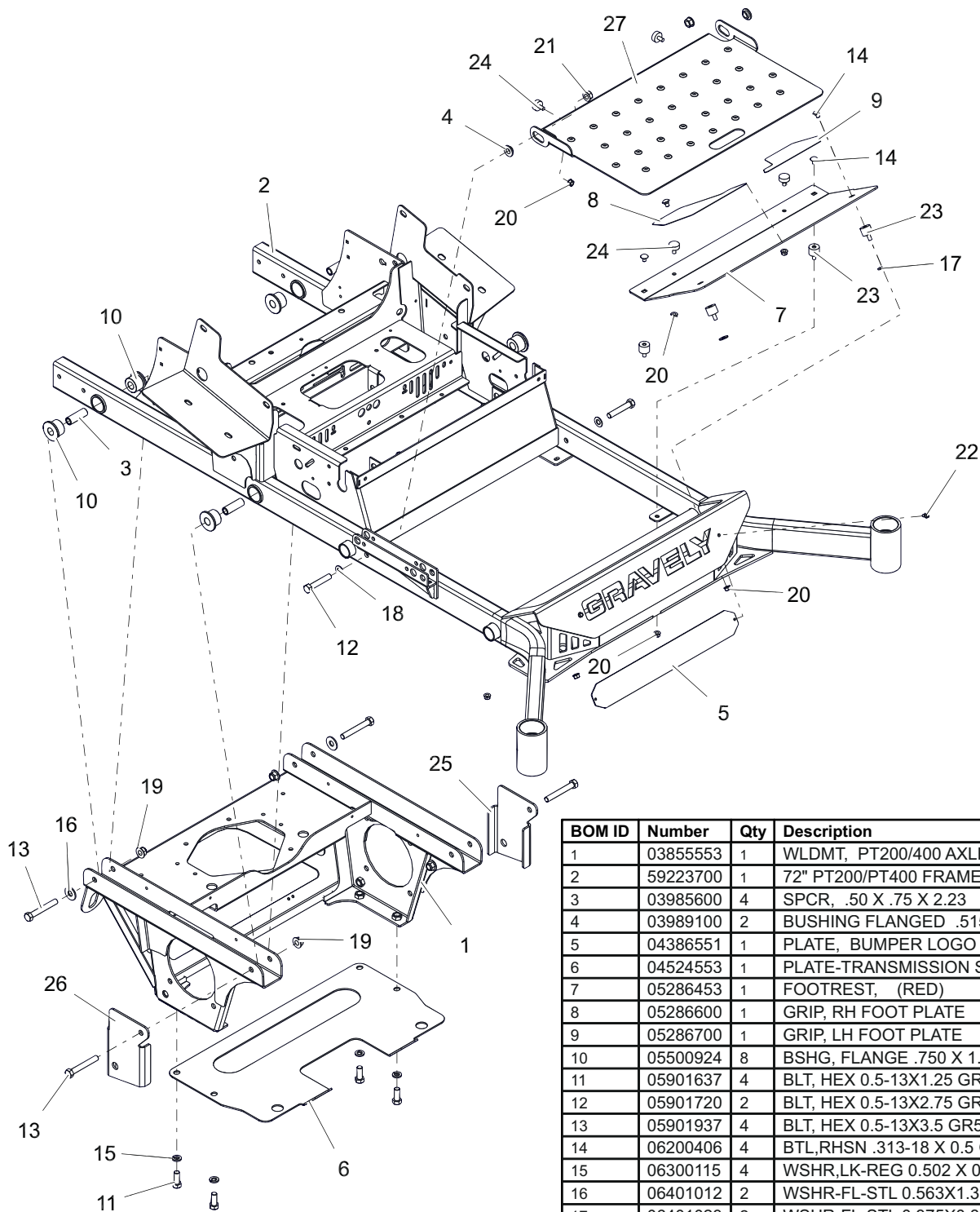
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BOM ID	Number	Qty	Description
1	03855553	1	WLDMT, PT200/400 AXLE/ENG FRAME
2	59223600	1	WLDMT, 52-60" PT400 MAIN FRAME-RED
3	03985600	4	SPCR, .50 X .75 X 2.23
4	03989100	2	BUSHING FLANGED .515X.750X.31X1.12
5	04386551	1	PLATE, BUMPER LOGO BACKING-BLACK
6	04524553	1	PLATE-TRANSMISSION SKID
7	05286453	1	FOOTREST, (RED)
8	05286600	1	GRIP, RH FOOT PLATE
9	05286700	1	GRIP, LH FOOT PLATE
10	05500924	8	BSHG, FLANGE .750 X 1.510 X 1.130 X 2.000
11	05901637	4	BLT, HEX 0.5-13X1.25 GR5 ZC120
12	05901720	2	BLT, HEX 0.5-13X2.75 GR5 ZC120
13	05901937	4	BLT, HEX 0.5-13X3.5 GR5 ZCC
14	06200406	4	BTL,RHSN .313-18 X 0.5 G5 ZCC
15	06300115	4	WSHR,LK-REG 0.502 X 0.125 ZCC
16	06401012	2	WSHR-FL-STL 0.563X1.375X0.109 ZC120
17	06401023	2	WSHR-FL-STL 0.375X0.875X0.083 ZC120
18	06401115	2	WSHR-FL-STL 0.531X1X0.063 ZCC
19	06500810	4	NUT, LK-NYL-FLG .50-13 GR5 ZC120
20	06500815	8	NUT, FLG-SPNLK .312-18 GR5 ZC120
21	06500902	2	NUT, FLG-CTR LK .500-13 GF ZCC
22	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
23	07500214	4	BUMPER, STUD MOUNTED W/FEMALE INSERT
24	07533600	4	BUMPER, RUBBER
25	09174651	1	STOP, DECK LH (BLACK)
26	09174751	1	STOP, RH DECK (BLACK)
27	59222100	1	INSPECTION PANEL W/SAFETY DECALS

FRAME – 72" AND 60" MACH ONE

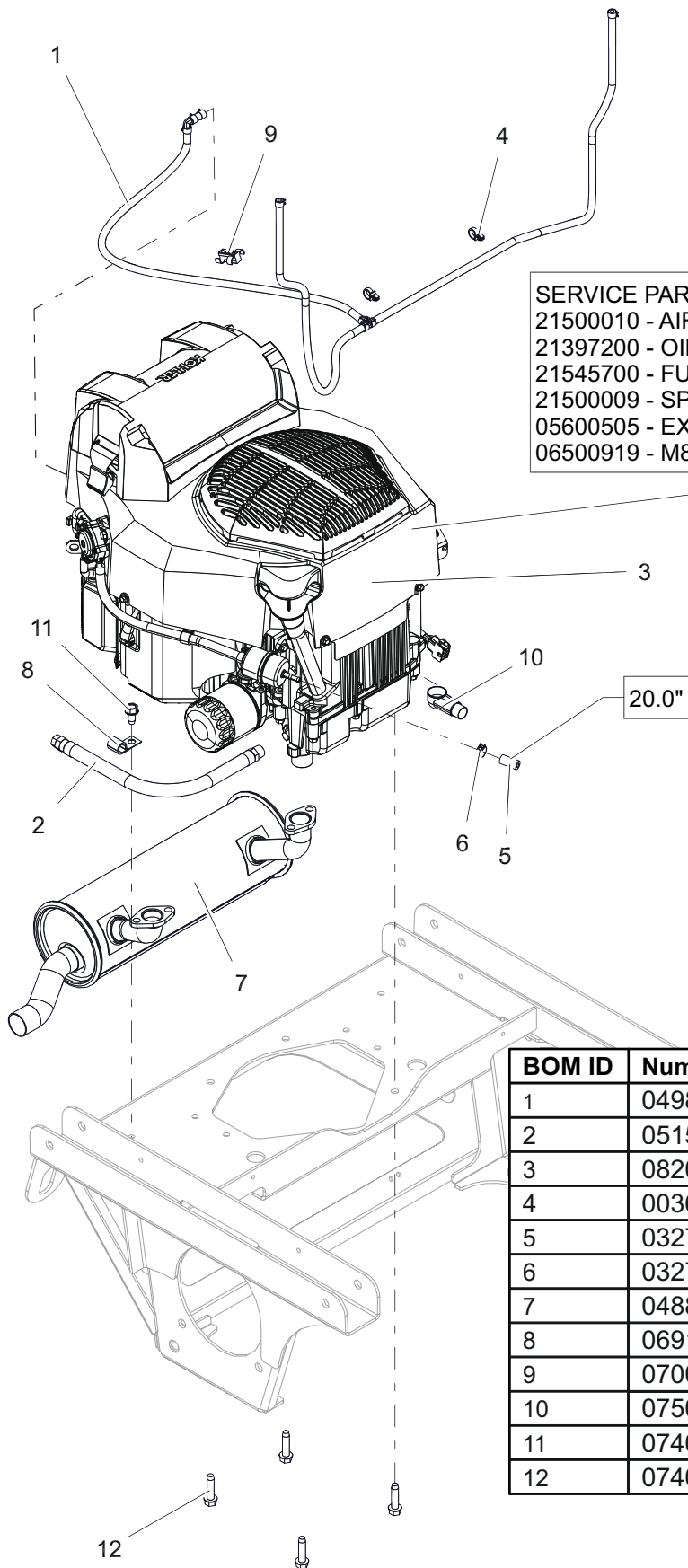
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BOM ID	Number	Qty	Description
1	03855553	1	WLDMT, PT200/400 AXLE/ENG FRAME
2	59223700	1	72" PT200/PT400 FRAME W/SAFETY DECALS
3	03985600	4	SPCR, .50 X .75 X 2.23
4	03989100	2	BUSHING FLANGED .515X.750X.31X1.12
5	04386551	1	PLATE, BUMPER LOGO BACKING-BLACK
6	04524553	1	PLATE-TRANSMISSION SKID
7	05286453	1	FOOTREST, (RED)
8	05286600	1	GRIP, RH FOOT PLATE
9	05286700	1	GRIP, LH FOOT PLATE
10	05500924	8	BSHG, FLANGE .750 X 1.510 X 1.130 X 2.000
11	05901637	4	BLT, HEX 0.5-13X1.25 GR5 ZC120
12	05901720	2	BLT, HEX 0.5-13X2.75 GR5 ZC120
13	05901937	4	BLT, HEX 0.5-13X3.5 GR5 ZCC
14	06200406	4	BTL,RHSN .313-18 X 0.5 G5 ZCC
15	06300115	4	WSHR,LK-REG 0.502 X 0.125 ZCC
16	06401012	2	WSHR-FL-STL 0.563X1.375X0.109 ZC120
17	06401023	2	WSHR-FL-STL 0.375X0.875X0.083 ZC120
18	06401115	2	WSHR-FL-STL 0.531X1X0.063 ZCC
19	06500810	4	NUT, LK-NYL-FLG .50-13 GR5 ZC120
20	06500815	8	NUT, FLG-SPNLK .312-18 GR5 ZC120
21	06500902	2	NUT, FLG-CTR LK .500-13 GF ZCC
22	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
23	07500214	4	BUMPER, STUD MOUNTED W/FEMALE INSERT
24	07533600	4	BUMPER, RUBBER
25	09174651	1	STOP, DECK LH (BLACK)
26	09174751	1	STOP, RH DECK (BLACK)
27	59222100	1	INSPECTION PANEL W/SAFETY DECALS

ENGINE – KOHLER ZT740 CONFIDANT

Model 992267

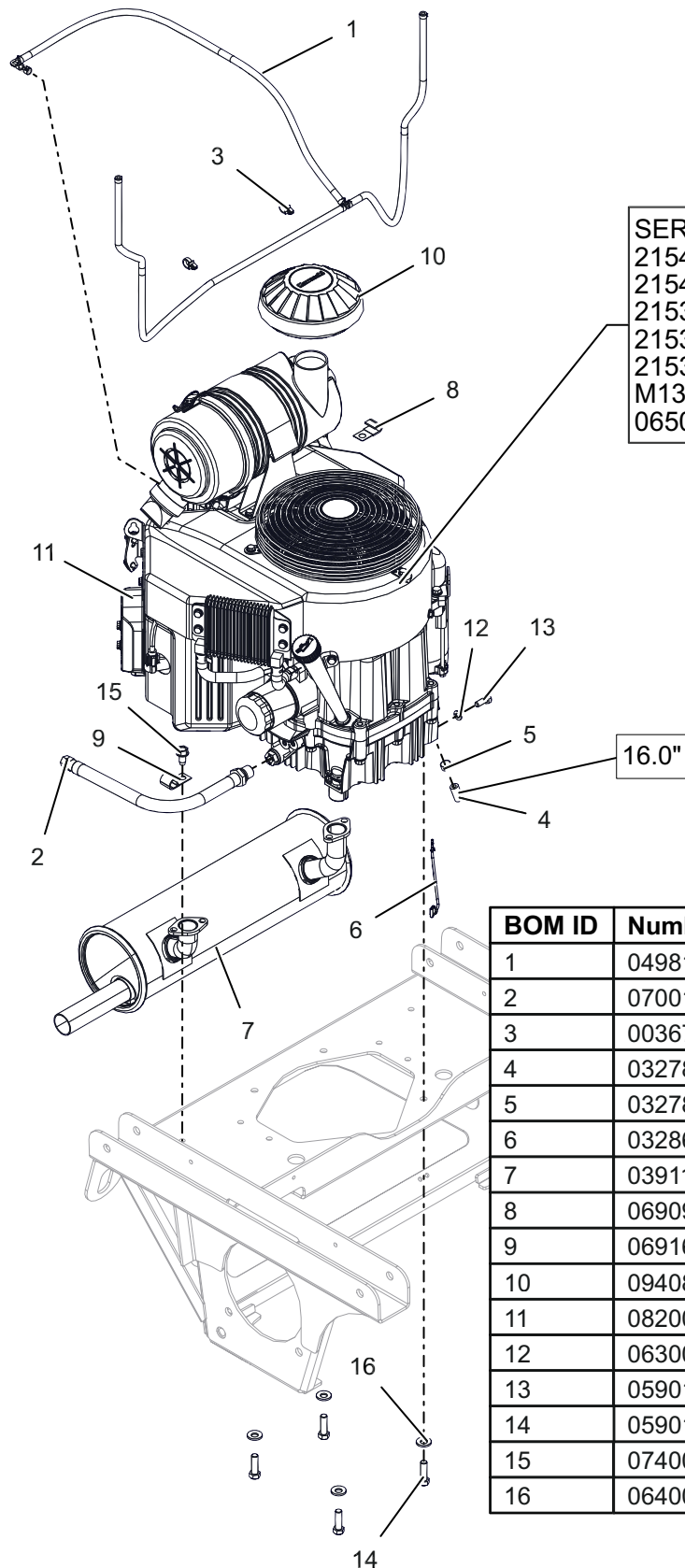


SERVICE PARTS:
 21500010 - AIR FILTER
 21397200 - OIL FILTER
 21545700 - FUEL FILTER
 21500009 - SPARK PLUG (2) REQUIRED
 05600505 - EXHAUST GASKET (2) REQUIRED
 06500919 - M8 TOP LOCK FLANGE NUT (4) REQUIRED

BOM ID	Number	Qty	Description
1	04981600	1	ASM, VAPOR LINE
2	05155100	1	HOSE, OIL DRAIN
3	08201030	1	ENGINE, KOHLER
4	00367900	2	CLIP, ROUTING (.50 ID)
5	03278100	1	.25 LOW-PERM GAS HOSE
6	03278800	1	CLAMP, FUEL LINE
7	04885100	1	MUFFLER, ZT730, ZT740
8	06916000	1	J-CLAMP
9	07001712	1	CLIP, T, .38-.50
10	07500401	1	BOOT, .65 ID POS
11	07400129	1	SCR-TAP .38-16X.75 HWH ZCC
12	07400203	4	SCR-TAP .38-16X1.50 HWH ZCC

ENGINE – KAWASAKI FX850

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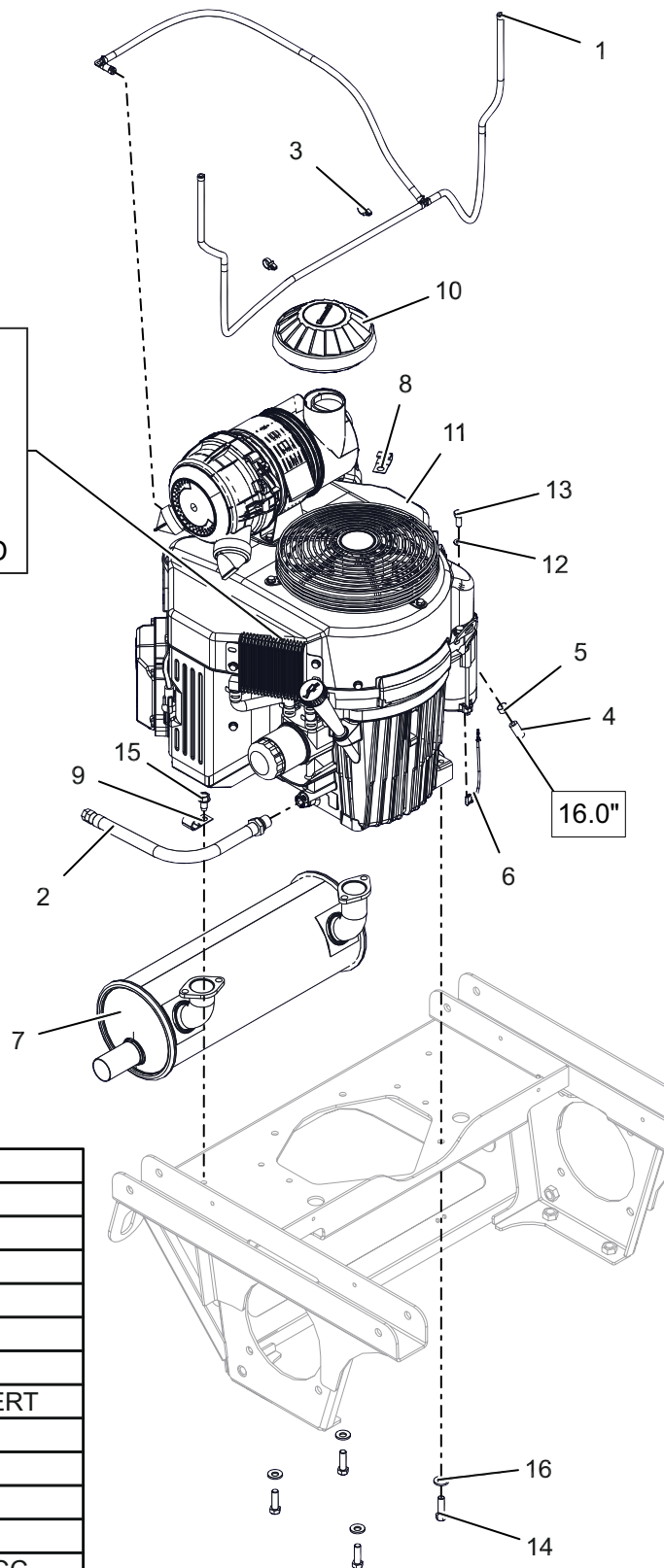
SERVICE PARTS:
 21548800 - AIR FILTER OUTER
 21548700 - AIR FILTER INNER
 21535800 - OIL FILTER
 21538400 - FUEL FILTER
 21536100 - SPARK PLUG (2) REQUIRED
 M136651 - MUFFLER GASKET (2) REQUIRED
 06500919 - M8 TOP LOCK FLANGE NUT (4) REQUIRED

BOM ID	Number	Qty	Description
1	04981600	1	ASM, VAPOR LINE
2	07001731	1	HOSE, OIL DRAIN
3	00367900	2	CLIP, ROUTING (.50 ID)
4	03278100	1	.25 LOW-PERM GAS HOSE
5	03278800	1	CLAMP, FUEL LINE
6	03286700	1	LEAD, STARTER
7	03911000	1	MUFFLER, 27-31 FX KAW
8	06909400	1	CLAMP, J
9	06916000	1	J-CLAMP
10	09408700	1	CAP, AIR CLEANER INTAKE (2")
11	08200724	1	ENGINE, KAWASAKI FX850
12	06300119	1	WSHR,LK-REG 0.314 X 0.078 ZCC
13	05901628	1	BLT,HEX M8-1.25X20 G8.8 ZC120
14	05901808	4	BLT, HEX 0.375-16X1.25 GR5 ZCC NT
15	07400129	1	SCR-TAP .38-16X.75 HWH ZCC
16	06400927	4	WSHR, 3/8" SPRING DISC

ENGINE – KAWASAKI FX921

Model 992270, 297, 298

SERVICE PARTS:
 21548800 - AIR FILTER OUTER
 21548700 - AIR FILTER INNER
 21535800 - OIL FILTER
 21538400 - FUEL FILTER
 21536100 - SPARK PLUG (2) REQUIRED
 21550337 - EXHAUST GASKET (2) REQUIRED
 06500919 - M8 TOP LOCK FLANGE NUT (4) REQUIRED



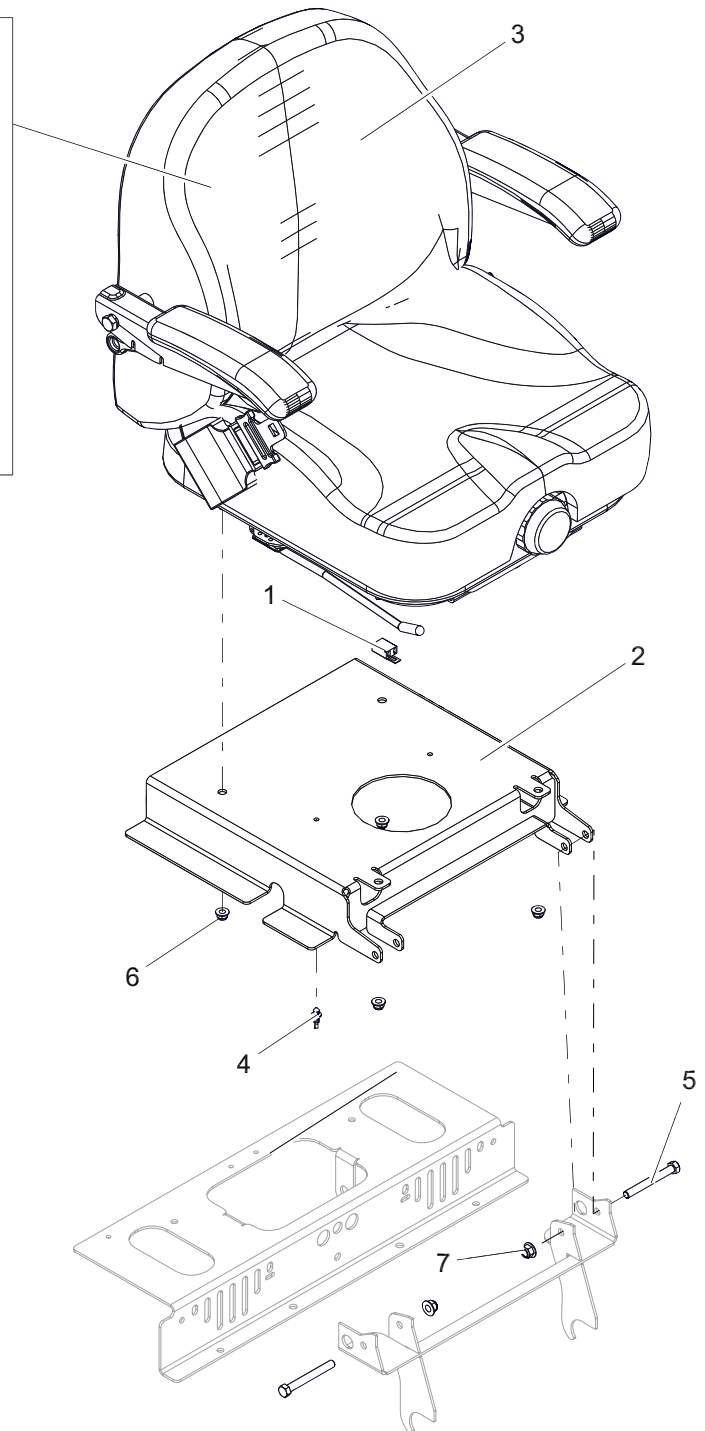
BOM ID	Number	Qty	Description
1	04981600	1	ASM, VAPOR LINE
2	07001731	1	HOSE, OIL DRAIN
3	00367900	2	CLIP, ROUTING (.50 ID)
4	03278100	1	.25 LOW-PERM GAS HOSE
5	03278800	1	CLAMP, FUEL LINE
6	03286700	1	LEAD, STARTER
7	04263000	1	MUFFLER, 34HP KAWASAKI VERT
8	06909400	1	CLAMP, J
9	06916000	1	J-CLAMP
10	09408700	1	CAP, AIR CLEANER INTAKE (2")
11	08200624	1	ENGINE, KAWASAKI
12	06300119	1	WSHR,LK-REG 0.314 X 0.078 ZCC
13	05901628	1	BLT,HEX M8-1.25X20 G8.8 ZC120
14	05901808	4	BLT, HEX 0.375-16X1.25 GR5 ZCC NT
15	07400129	1	SCR-TAP .38-16X.75 HWH ZCC
16	06400927	4	WSHR, 3/8" SPRING DISC

SEAT

Model All

SERVICE PARTS:

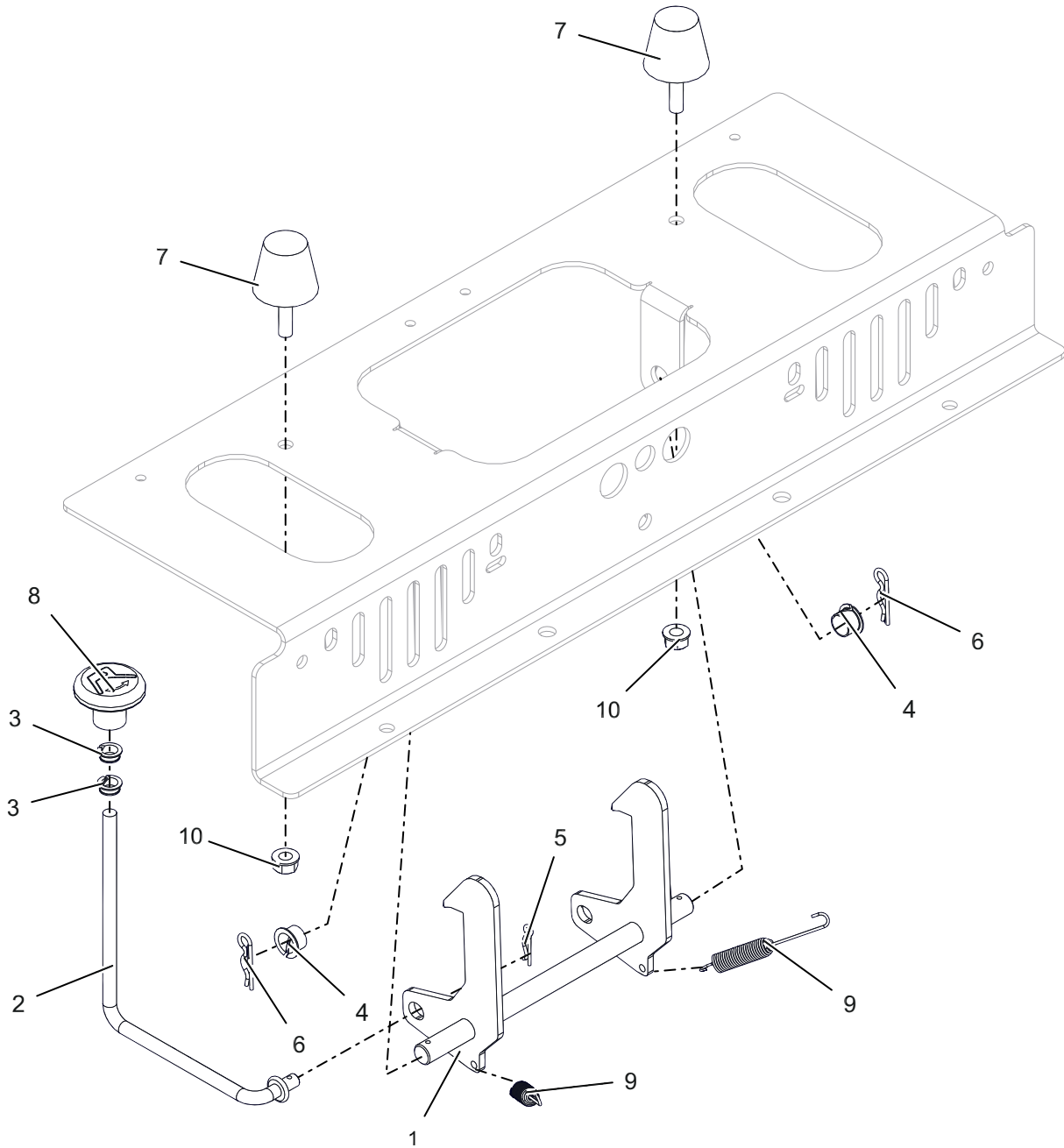
21557700 - SEAT BACK COVER
21557800 - SEAT CUSHION COVER
21557900 - SEAT BELT KIT
21552000 - LH ARMREST PAD
21560900 - RH ARMREST PAD
21558000 - RH ARMREST ASM
21558100 - LH ARM REST ASM
21558200 - RH & LH ARMREST ASM SET
21558300 - SEAT ADJUSTMENT TRACK SET
21558400 - LOW PROFILE RECLINER KNOB KIT
21558500 - BELLOWS KIT
21558600 - WEIGHT ADJUSTMENT KNOB KIT
21558700 - LUMBAR LEVER KIT
02754100 - SEAT SWITCH



BOM ID	Number	Qty	Description
1	04782800	1	HARNESS, PT200 SEAT ADAPTER
2	05254653	1	WLDMT, SEAT PLATE (RED)
3	04876100	1	SEAT, FULL SUSPENSION
4	07500040	1	CABLE, TIE W/TREE (.25 HOLE)
5	05901817	2	BLT, HEX 0.375-16X3.25 GR5 ZCC
6	06500809	4	NUT, LK-NYL-FLG .31-18 GR5 ZC120
7	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120

SEAT LATCH

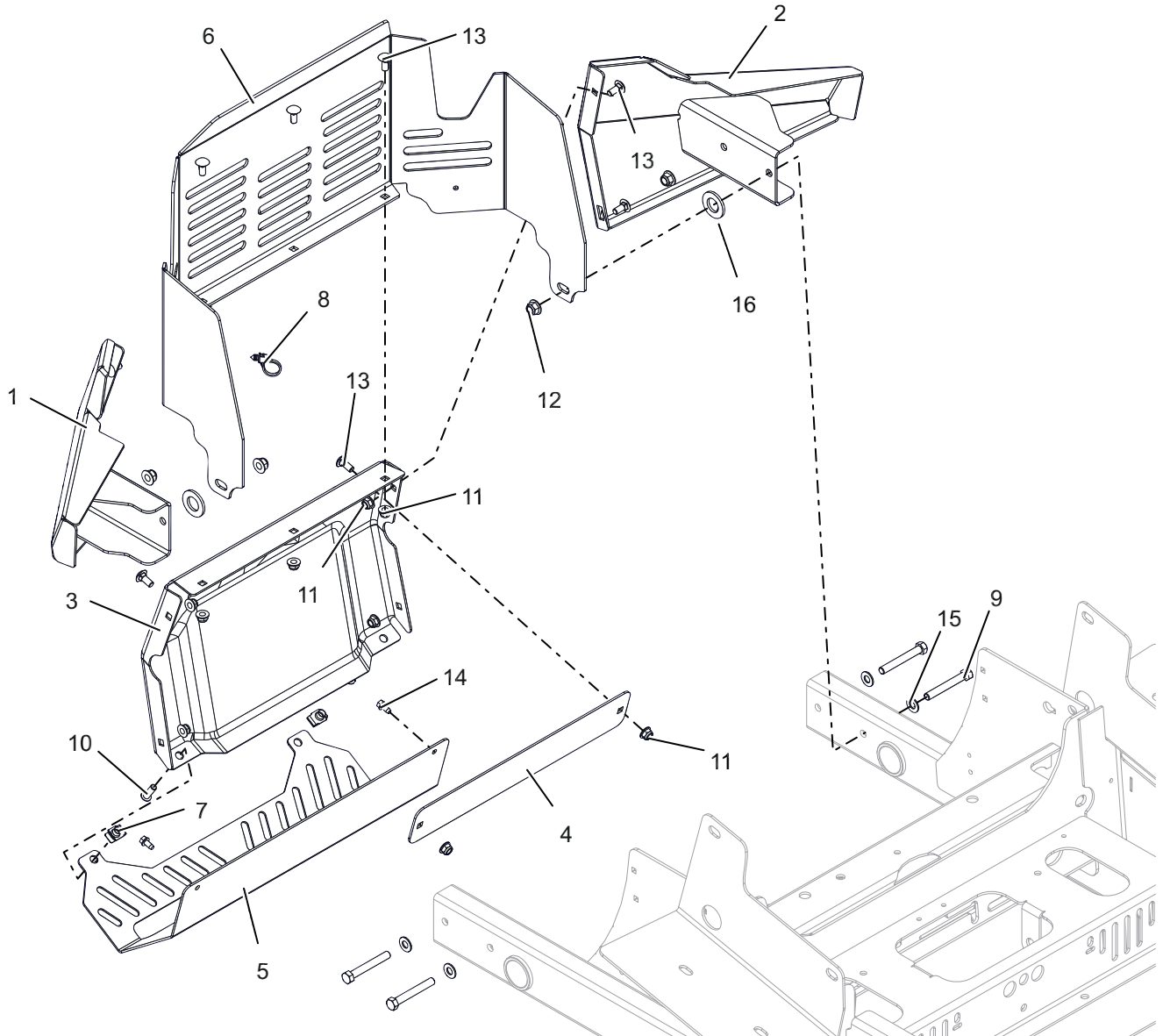
Model All



BOM ID	Number	Qty	Description
1	04883667	1	WLDMT, SEAT LATCH (BLACK)
2	04883500	1	LINKAGE, SEAT RELEASE
3	05500020	2	BSHG, POLYLINER-.38 SNAPIN
4	05500026	2	BUSHING, POLYLINER - .50 SPLIT
5	06700223	1	PIN, HAIR #225 .072X1.09
6	06700224	2	PIN, HAIR-INT .08X.38X1.42 ZCC
7	07500218	2	BUMPER, STUD MOUNTED CONE SHAPED
8	07500406	1	KNOB, PUSH/PULL
9	08321100	2	SPRING, EXTENSION
10	06500815	2	NUT, FLG-SPNLK .312-18 GR5 ZC120

BUMPER

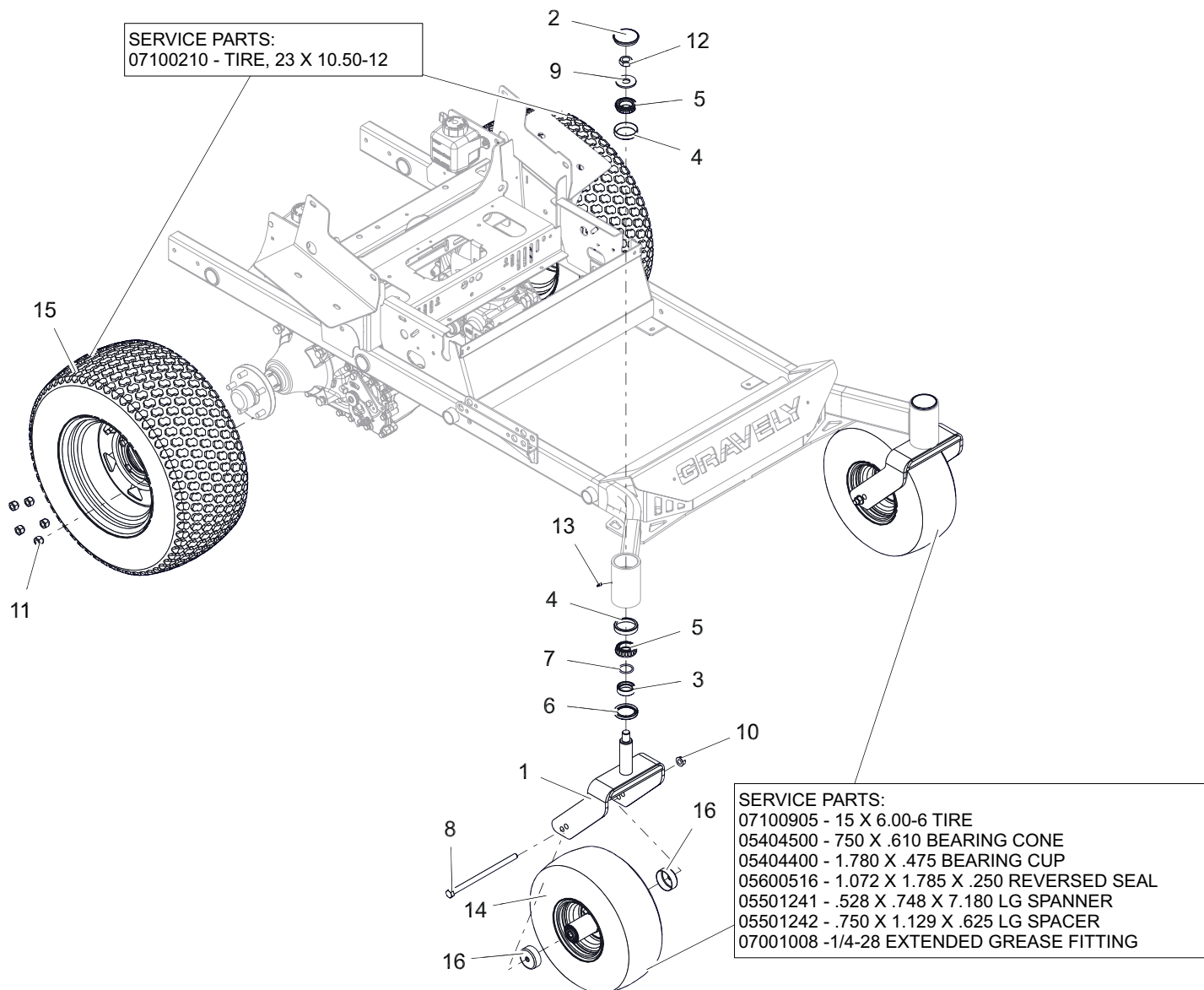
Model All



BOM ID	Number	Qty	Description
1	59225100	1	WLDMT, RIGHT REAR BUMPER WING (BLACK)
2	59225200	1	WLDMT, LEFT REAR BUMPER WING (BLACK)
3	04863451	1	BUMPER, PT200/400 REAR
4	04894853	1	PLATE, BACKER
5	04895351	1	GUARD, PT200/400 MUFFLER (BLACK)
6	04962553	1	GUARD, PT200 ENGINE (RED)
7	07000829	2	NUT-CLIP RETAINER 5/16-18X.56
8	07500040	1	CABLE, TIE W/TREE (.25 HOLE)
9	05901611	4	BLT, HEX 0.375-16X2.75 GR5 ZC120
10	05901840	2	SCR,BTNHD .31-18X1.00 ZCC
11	06500809	9	NUT, LK-NYL-FLG .31-18 GR5 ZC120
12	06500726	4	NUT, LK-NYL-FLG .38-16 GR5 ZC120
13	06200232	9	BTL,RHSN .313-18 X 0.75 G5 ZCC
14	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
15	06401013	4	WSHR-FL-STL 0.406X0.812X0.065 ZC120
16	06401140	2	WSHR-FL-STL 0.812X1.469X0.134 ZCC

CASTERS AND TIRES – 52"

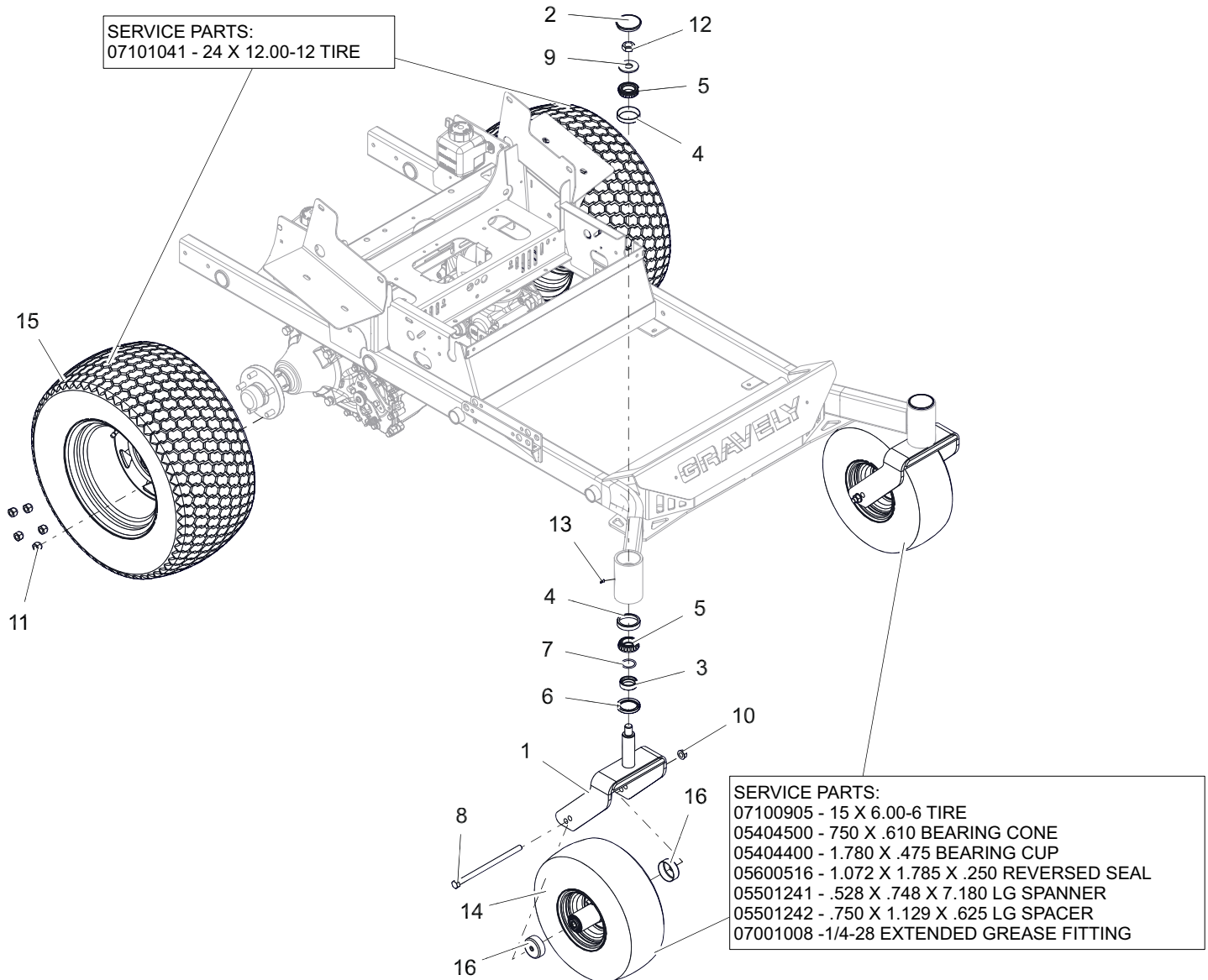
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BOM ID	Number	Qty	Description
1	03924453	2	WMT, CASTER FORK - RED
2	03925900	2	CAP, DUST
3	04861500	2	SPACER SLEEVED CASTER FORK
4	05404600	4	BRG, CUP 2.328 X .465
5	05404700	4	BRG, CONE 1.250 X .660
6	05600432	2	SEAL, OIL 1.75 X 2.332 X .312
7	05600515	2	O-RING, .139 W X 1.234 ID
8	05901930	2	BLT, HEX 0.5-13X9 GR5 ZCC
9	06401201	2	WSHR-FL-STL 0.812X2X0.148 ZCC
10	06500902	2	NUT, FLG-CTR LK .500-13 GF ZCC
11	06500926	10	NUT, WHEEL .500-20 ZCC
12	06500933	2	NUT, JAM-TOPLOCK .750-16 ZCC
13	07001727	2	FITTING, .250-28 FLUSH MOUNT GREASE
14	07101109	2	ASSM TIRE\WHEEL, 15 X 6.00-6 SMOOTH
15	07101116	2	ASSM TIRE\WHEEL, 23 X 10.50 - 12
16	09357800	4	SHIELD, WHEEL BEARING

CASTERS AND TIRES – 60", 60" MACH ONE, AND 72"

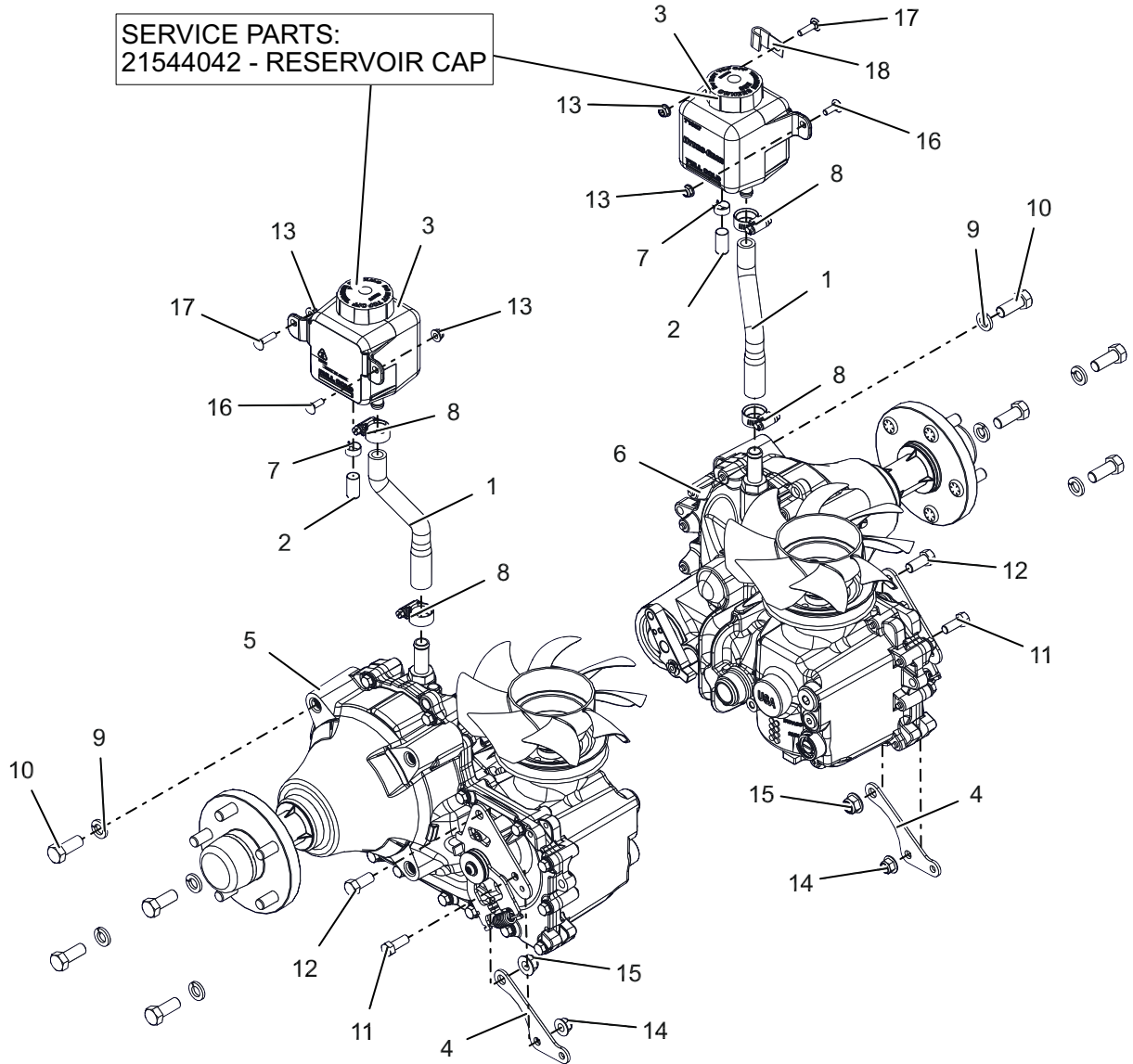
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BOM ID	Number	Qty	Description
1	03924453	2	WMT, CASTER FORK - RED
2	03925900	2	CAP, DUST
3	04861500	2	SPACER SLEEVED CASTER FORK
4	05404600	4	BRG, CUP 2.328 X .465
5	05404700	4	BRG, CONE 1.250 X .660
6	05600432	2	SEAL, OIL 1.75 X 2.332 X .312
7	05600515	2	O-RING, .139 W X 1.234 ID
8	05901930	2	BLT, HEX 0.5-13X9 GR5 ZCC
9	06401201	2	WSHR-FL-STL 0.812X2X0.148 ZCC
10	06500902	2	NUT, FLG-CTR LK .500-13 GF ZCC
11	06500926	10	NUT, WHEEL .500-20 ZCC
12	06500933	2	NUT, JAM-TOPLOCK .750-16 ZCC
13	07001727	2	FITTING, .250-28 FLUSH MOUNT GREASE
14	07101109	2	ASSM TIREWHEEL, 15 X 6.00-6 SMOOTH
15	07101119	2	ASSM TIREWHEEL, 24 X 12.00 - 12
16	09357800	4	SHIELD, WHEEL BEARING

TRANSAXLES

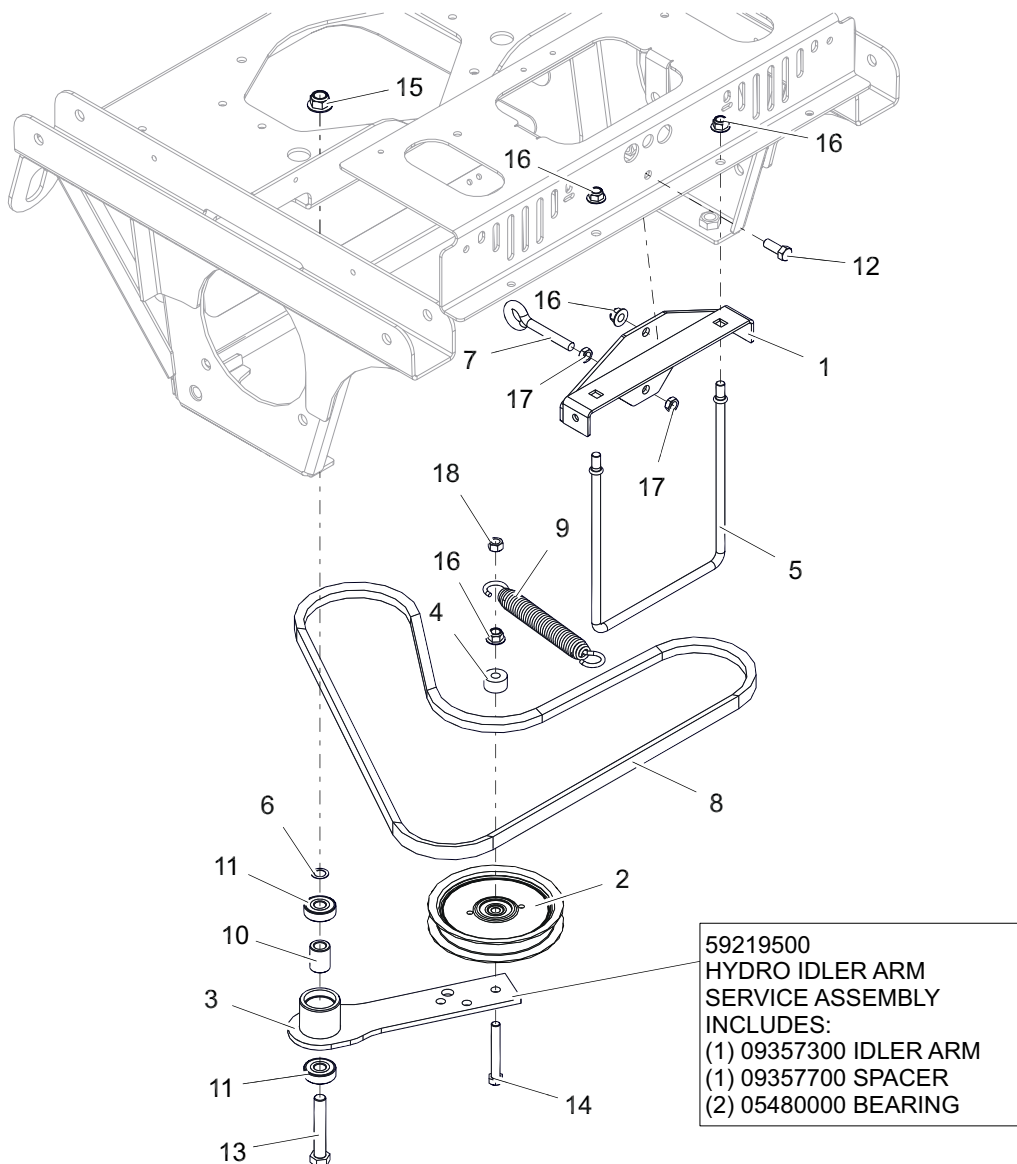
Model All



BOM ID	Number	Qty	Description
1	04879700	2	HOSE, PT200/400 TRANSAXLE OVERFLOW
2	04894200	2	CAP, .50 BARBED FITTING
3	04894600	2	TANK, HYDRO OVERFLOW 700ML
4	04979951	2	BRKT, DRIVE CONTROL LINKAGE MTG - BLK
5	05188100	1	TRANSAXLE, RH HYDROGEAR ZT5400
6	05188200	1	TRANSAXLE, LH HYDROGEAR ZT5400
7	06900635	2	CLAMP, HOSE
8	06923500	4	CLAMP, HOSE - .88 DIA
9	06300115	8	WSHR,LK-REG 0.502 X 0.125 ZCC
10	05901637	8	BLT, HEX 0.5-13X1.25 GR5 ZC120
11	05901711	2	BLT, HEX 0.375-16X1 GR5 ZC120
12	05901913	2	BLT, HEX 0.4375-14X1 GR5 ZCC
13	06500813	4	NUT, LK-NYL-FLG .25-20 GR5 ZC120
14	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120
15	06500811	2	NUT, LK-NYL-FLG .44-14 GR5 ZC120
16	06200307	2	BTL,RHSN .250-20 X 0.75 G5 ZCC
17	06200402	2	BTL,RHSN .250-20 X 1 G5 ZCC
18	06909400	1	CLAMP, J

TRANSAXLE DRIVE

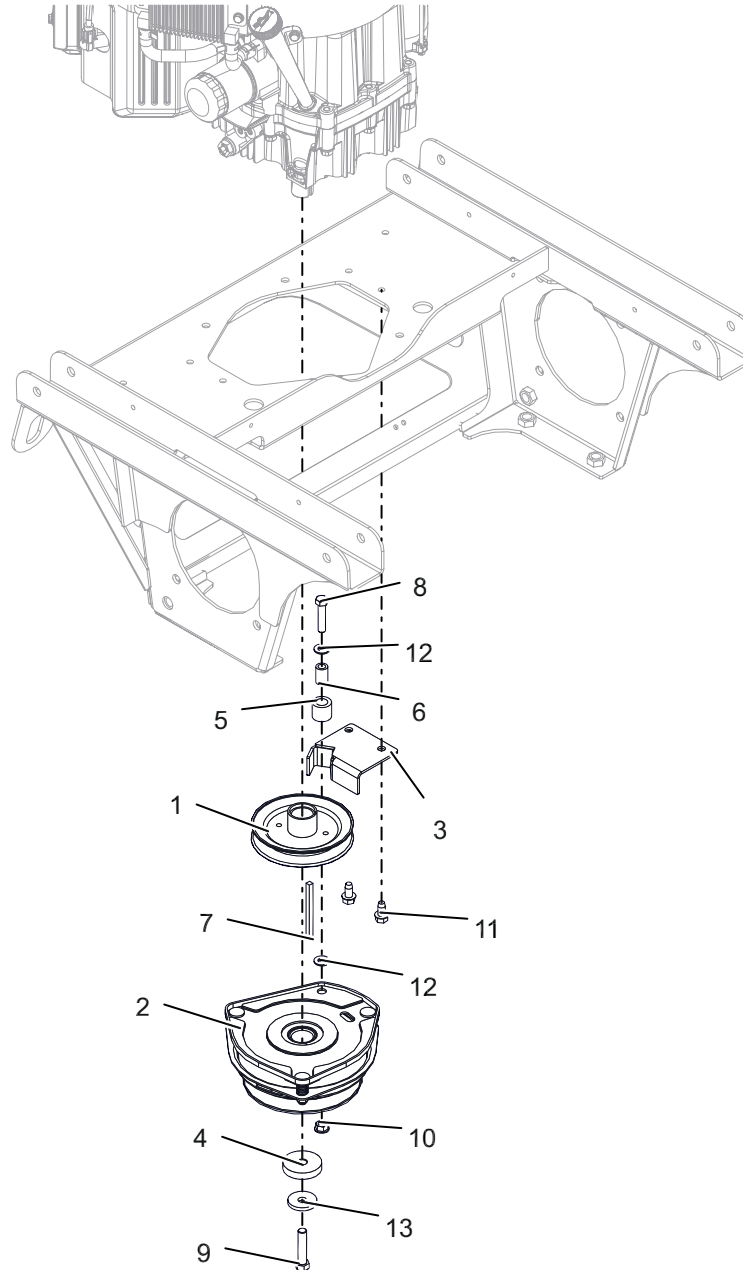
Model All



BOM ID	Number	Qty	Description
1	03898551	1	WMT, SPRING ANCHOR BRKT
2	07334500	1	IDLER, FLAT - 5.00" X .75"
3	59219500	1	WLDMT, HYDRO DRIVE IDLER ARM
4	03035100	1	SPACER SLEEVED
5	03975800	1	ROD, BRAKE MTG
6	06400015	1	WASHER-FLAT-STL, .500 X .750 X .020
7	07030000	1	BOLT, EYE .375-16
8	07200515	1	BELT, B RAW COGGED
9	08300728	1	SPRG, EXTENSION - SWIVEL
10	09357700	1	SPACER SLEEVED SPACER, .510 X .867 X 1.148
11	05408000	2	BRG-BALL .500X1.375X.44
12	05901711	1	BLT, HEX 0.375-16X1 GR5 ZC120
13	05901737	1	BLT, HEX 0.5-13X3 GR5 ZCC
14	05901611	1	BLT, HEX 0.375-16X2.75 GR5 ZC120
15	06500810	1	NUT, LK-NYL-FLG .50-13 GR5 ZC120
16	06500726	4	NUT, LK-NYL-FLG .38-16 GR5 ZC120
17	06500910	2	NUT-JAM .375-16 GR2 ZCC
18	06500825	1	NUT, HEX-CTR LK .375-16 GR5 ZCC

PTO CLUTCH

Model All



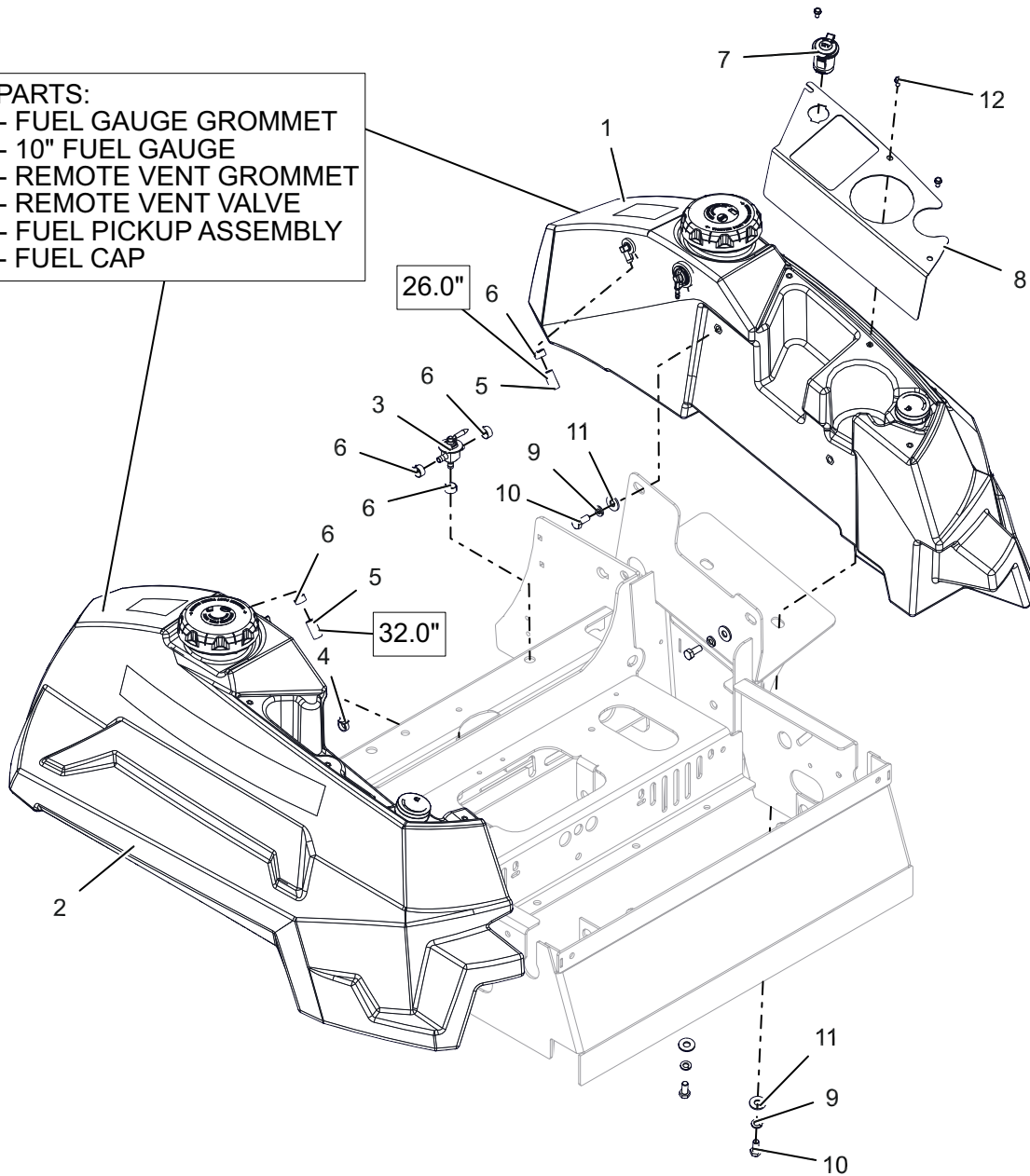
BOM ID	Number	Qty	Description
1	07340967	1	SHEAVE, ENGINE 1.127 ID X 5.250 OD
2	00447100	1	CLUTCH, ELE-OGURA GT3.5-VP01R
3	04788851	1	WLDMT, CLUTCH STOP (BLACK)
4	05501222	1	SPCR, .450 X 2.00 X .396
5	07500007	1	BUMPER, RUBBER .62 X 1.0 X .88 LG
6	08833400	1	BUSH.,S.391X.622X.95 ST REV A
7	06600003	1	KEY-SQ .250X.250X3.50
8	05901809	1	BLT, HEX 0.375-16X1.75 GR5 ZCC
9	05901916	1	BLT, HEX 0.4375-20X2 G8 ZCC NT
10	06500822	1	NUT, FLG-TOP LK .375-16 GRF ZC120
11	07400129	2	SCR-TAP .38-16X.75 HWH ZCC
12	06401013	2	WSHR-FL-STL 0.406X0.812X0.065 ZC120
13	06400936	1	WSHR, 7/16" SPRING DISC

FUEL SYSTEM

Model All

SERVICE PARTS:

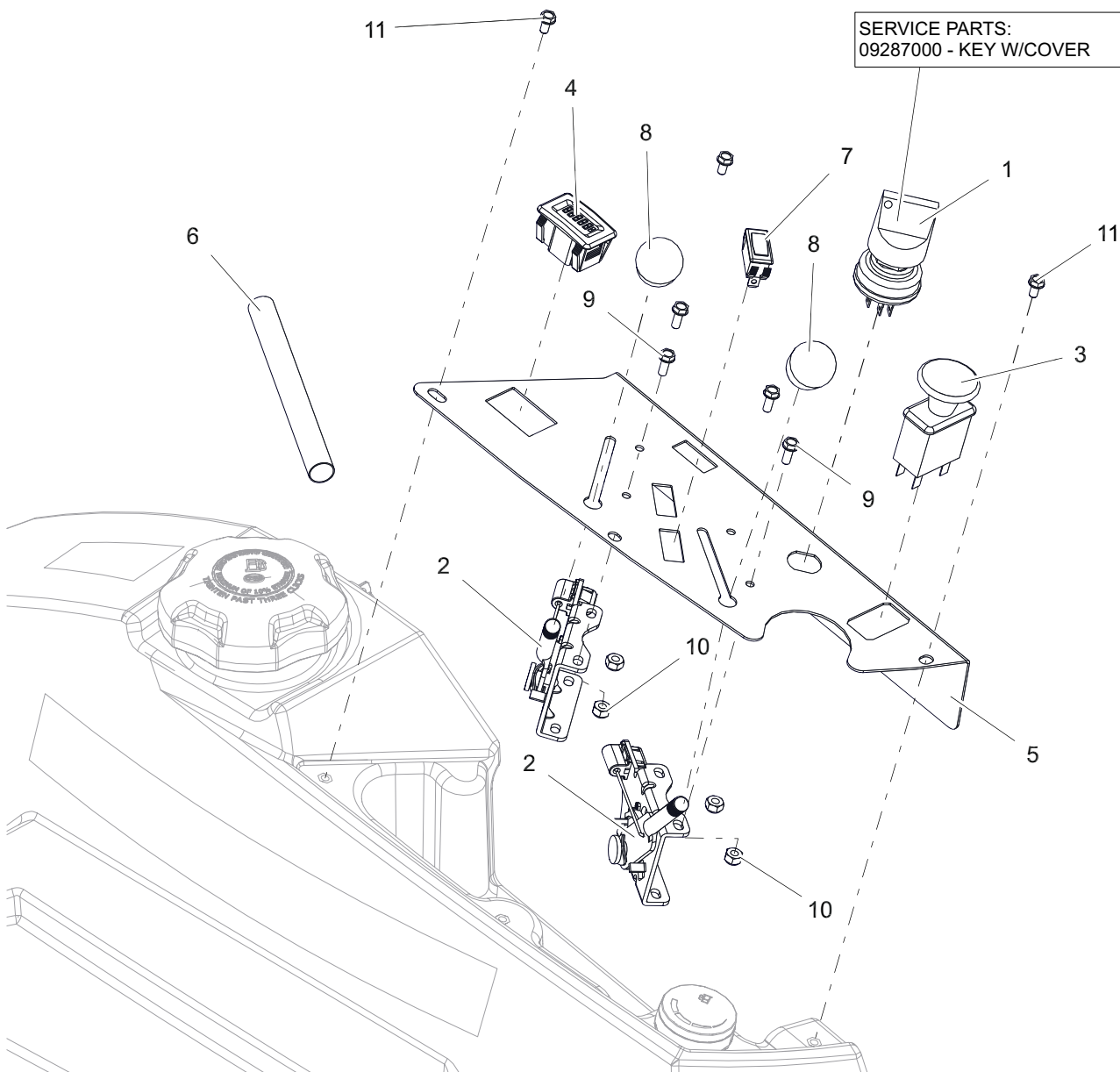
07500221 - FUEL GAUGE GROMMET
 07500309 - 10" FUEL GAUGE
 04082700 - REMOTE VENT GROMMET
 05185600 - REMOTE VENT VALVE
 04875500 - FUEL PICKUP ASSEMBLY
 04558000 - FUEL CAP



BOM ID	Number	Qty	Description
1	04893100	1	ASM, LH FUEL TANK
2	04893200	1	ASM, RH FUEL TANK
3	09233600	1	VALVE, FUEL
4	00367900	1	CLIP, ROUTING (.50 ID)
5	03278100	2	HOSE,
6	03278800	5	CLAMP, FUEL LINE
7	04782900	1	PORT, 12 VOLT POWER
8	04869153	1	PLATE, CUP HOLDER/POCKET (RED)
9	06300119	8	WSHR,LK-REG 0.314 X 0.078 ZCC
10	05901704	8	BLT, HEX 0.3125-18X0.75 GR5 ZC120
11	06401023	8	WSHR-FL-STL 0.375X0.875X0.083 ZC120
12	06100211	3	SCR-MCH 10-24X.38 HWHSTAINLESS

CONTROL PANEL – KOHLER NON-EFI

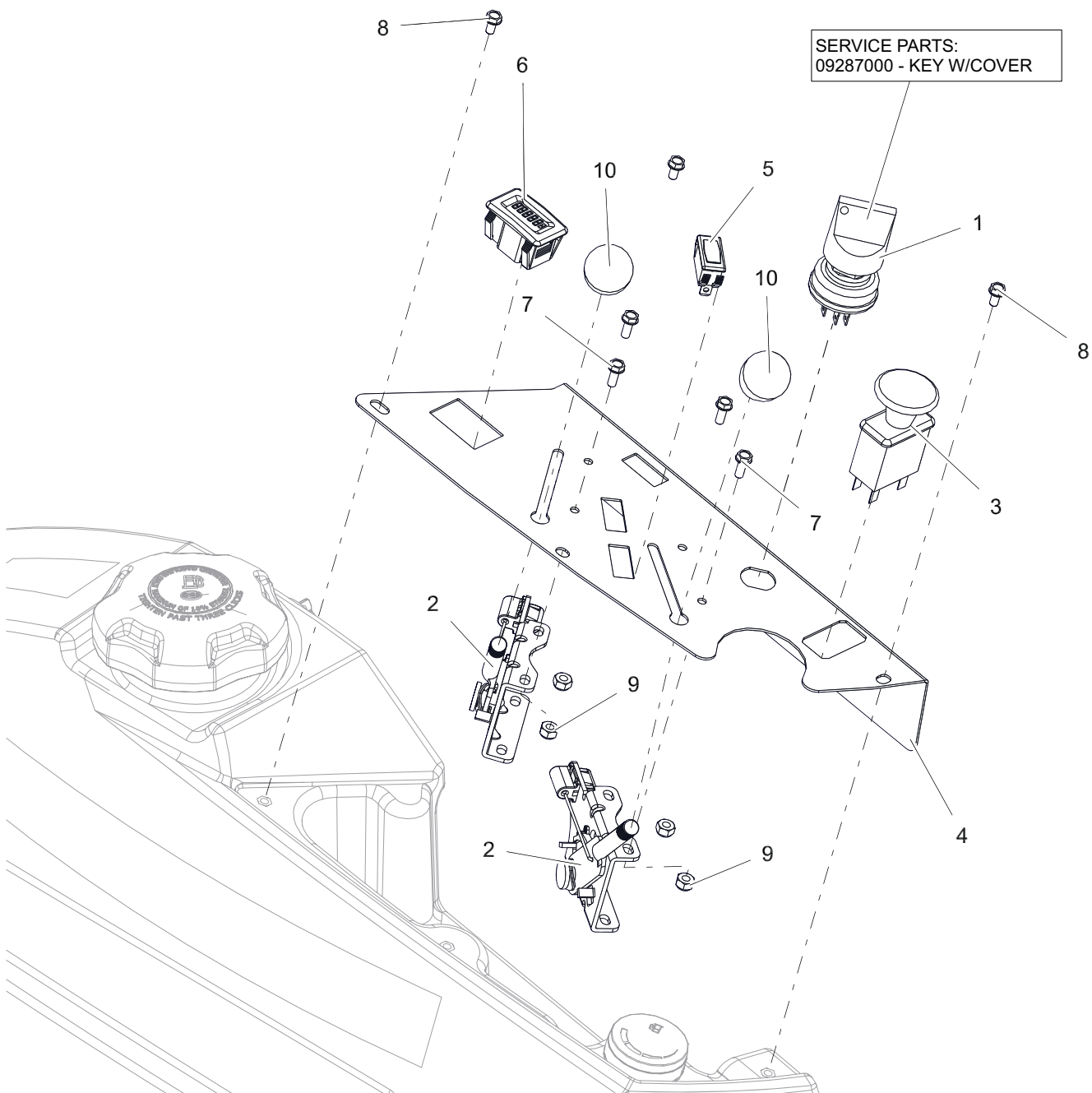
Model 992267



BOM ID	Number	Qty	Description
1	04331600	1	SWITCH, IGNITION
2	06900628	2	CABLE, PRO - CONTROL 43.00"
3	01545600	1	SWITCH, CLUTCH
4	09497400	1	METER, HOUR - NO PRINT
5	04869053	1	PANEL, PT200/400 CONTROL (RED)
6	05116600	1	SLEEVE, THERMAL
7	05128700	1	LIGHT, INDICATOR (RED)
8	07500132	2	KNOB, CONTROL BLACK .38-16X.50
9	05901825	4	SCR-MCH 10-24X.50 HWH ZCC
10	06500915	4	NUT, LK-NYL #10-24 GR5 ZC120
11	06100211	3	SCR-MCH 10-24X.38 HWHSTAINLESS

CONTROL PANEL – KAWASAKI FX850

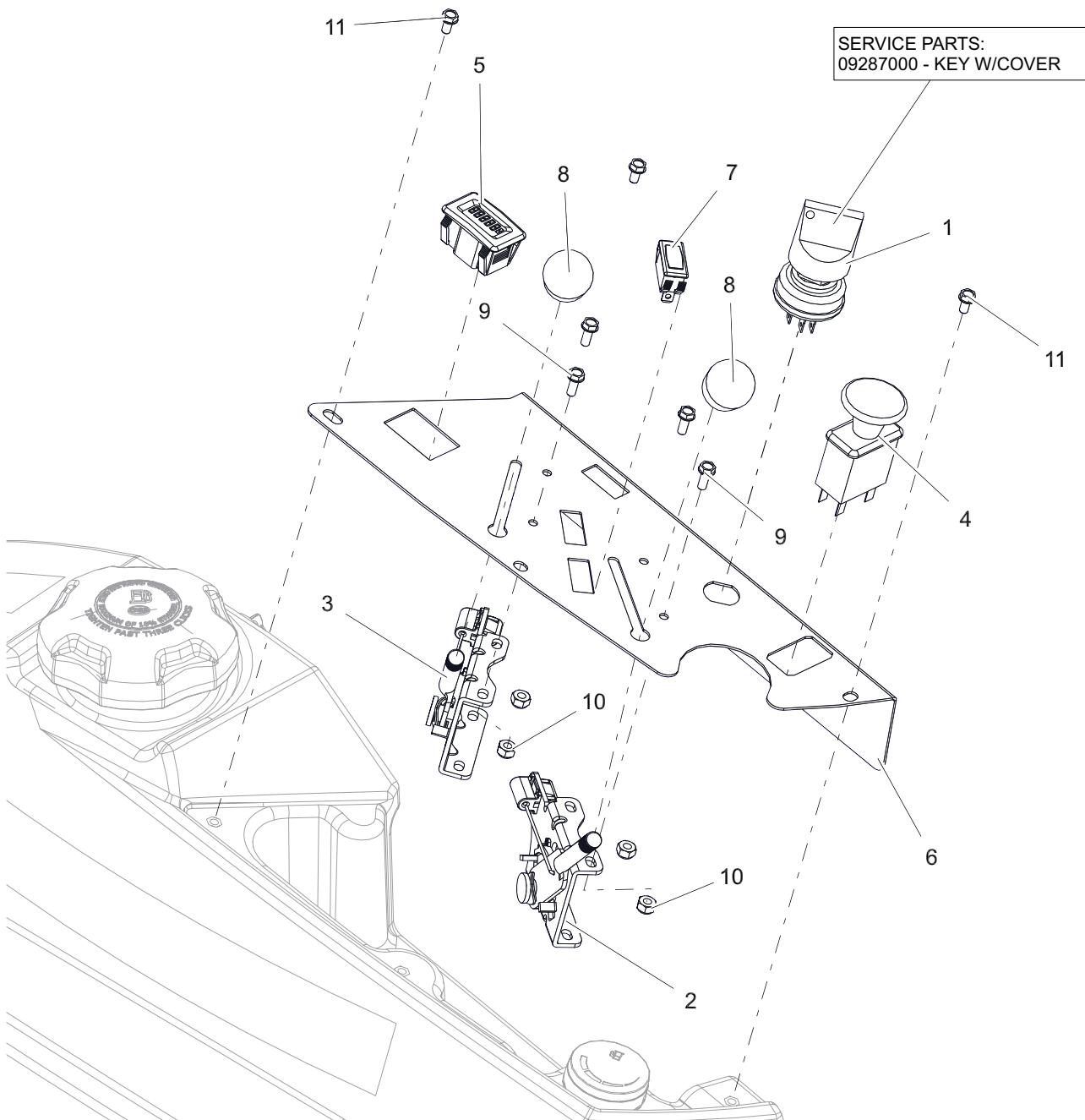
Model 992268, 269



BOM ID	Number	Qty	Description
1	04331600	1	SWITCH, IGNITION
2	06900631	2	CABLE, PRO - CONTROL 35.50"
3	01545600	1	SWITCH, CLUTCH
4	04869053	1	PANEL, PT200/400 CONTROL (RED)
5	05128700	1	LIGHT, INDICATOR (RED)
6	09497400	1	METER, HOUR - NO PRINT
7	05901825	4	SCR-MCH 10-24X.50 HWH ZCC
8	06100211	3	SCR-MCH 10-24X.38 HWHSTAINLESS
9	06500915	4	NUT, LK-NYL #10-24 GR5 ZC120
10	07500132	2	KNOB, CONTROL BLACK .38-16X.50

CONTROL PANEL – KAWASAKI FX921

Model 992270, 297, 298

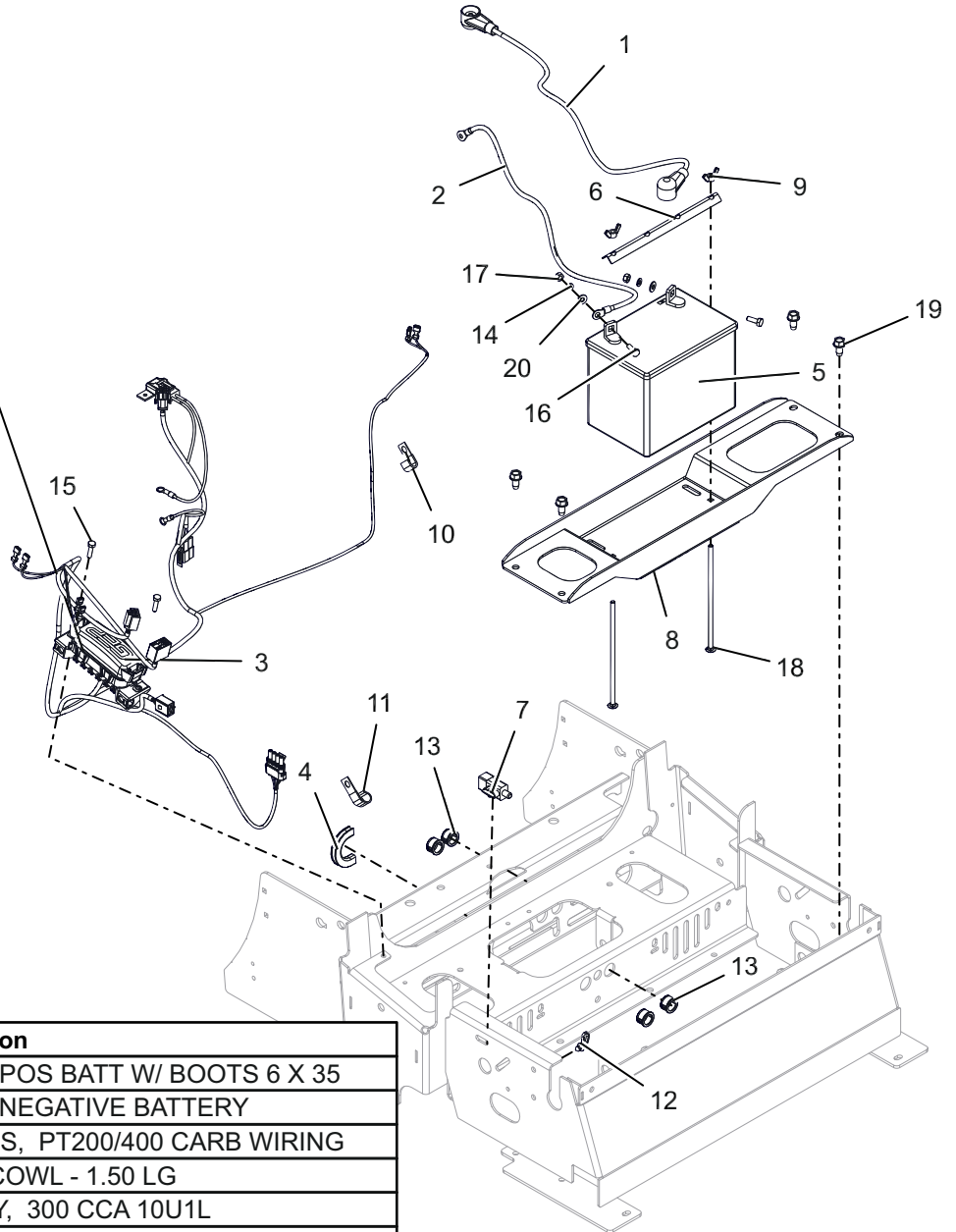


BOM ID	Number	Qty	Description
1	04331600	1	SWITCH, IGNITION
2	06900630	1	CABLE, PRO - CONTROL 53.00"
3	06900629	1	CABLE, PRO - CONTROL 46.00"
4	01545600	1	SWITCH, CLUTCH
5	09497400	1	METER, HOUR - NO PRINT
6	04869053	1	PANEL, PT200/400 CONTROL (RED)
7	05128700	1	LIGHT, INDICATOR (RED)
8	07500132	2	KNOB, CONTROL BLACK .38-16X.50
9	05901825	4	SCR-MCH 10-24X.50 HWH ZCC
10	06500915	4	NUT, LK-NYL #10-24 GR5 ZC120
11	06100211	3	SCR-MCH 10-24X.38 HWHSTAINLESS

ELECTRICAL – Non-EFI

Model All

09293501 - Diode
 04438100 - Fuse - 10A Mini
 04438200 - Fuse - 15A Mini
 04438300 - Fuse - 20A Mini
 04438400 - Relay, micro
 04504200 - Fuse Cover



BOM ID	Number	Qty	Description
1	03286900	1	CABLE, POS BATT W/ BOOTS 6 X 35
2	03288200	1	CABLE, NEGATIVE BATTERY
3	05196200	1	HARNESS, PT200/400 CARB WIRING
4	00918200	1	STRIP, COWL - 1.50 LG
5	01554800	1	BATTERY, 300 CCA 10U1L
6	03494051	1	HOLD DOWN - BLK
7	03834300	1	SWITCH, SNAP IN -N.O./N.O
8	05244953	1	TRAY, PT200/400 BATTERY - RED
9	06500805	2	NUT, WING .250-20 LOCKING
10	06909400	1	CLAMP, J
11	06916000	1	J-CLAMP
12	07500040	1	CABLE, TIE W/TREE (.25 HOLE)
13	07500126	4	BUSH, PANEL SNAP .687X.875X.56
14	06401009	2	WSHR,LK-REG 0.252 X 0.062 ZCC
15	05901609	2	BLT,HEX M6-1X25 G8.8 ZC120
16	05901716	3	BLT, HEX 0.25-20X0.75 GR5 ZC120
17	06500916	2	NUT, HEX .250-20 GR5 ZCC
18	06200424	2	BTL,RHSN .250-20 X 7.5 G5 ZCC
19	07400129	4	SCR-TAP .38-16X.75 HWH ZCC
20	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120

CONTINUITY DIAGRAM

Model All

The diagrams below show the various states of connection for electrical components.

The solid lines on switches show continuity.

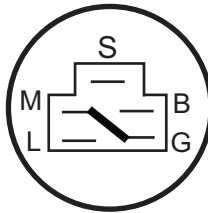
NOTE: All switches are viewed from the rear.

Key Switch

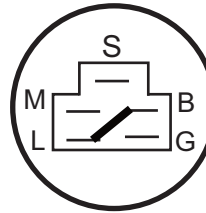
(04331600)

POSITION	CIRCUIT
1. OFF	G + M
2. RUN	B + L
3. START	B + L + S

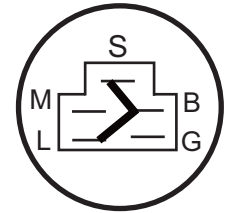
OFF



RUN

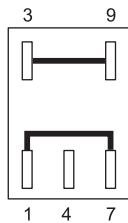


START

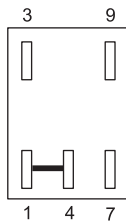


PTO Switch

(01545600)



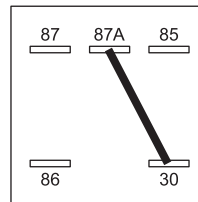
DISENGAGED
(down position)



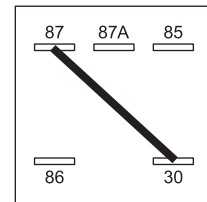
ENGAGED
(up position)

Relay

(04438400)



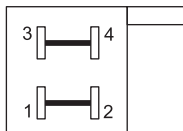
NOT ENERGIZED



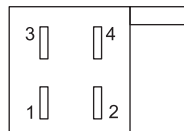
ENERGIZED

Brake Switch

(03834300)



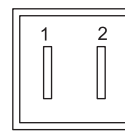
BUTTON IN



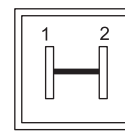
BUTTON OUT

Seat Switch

(02754100)

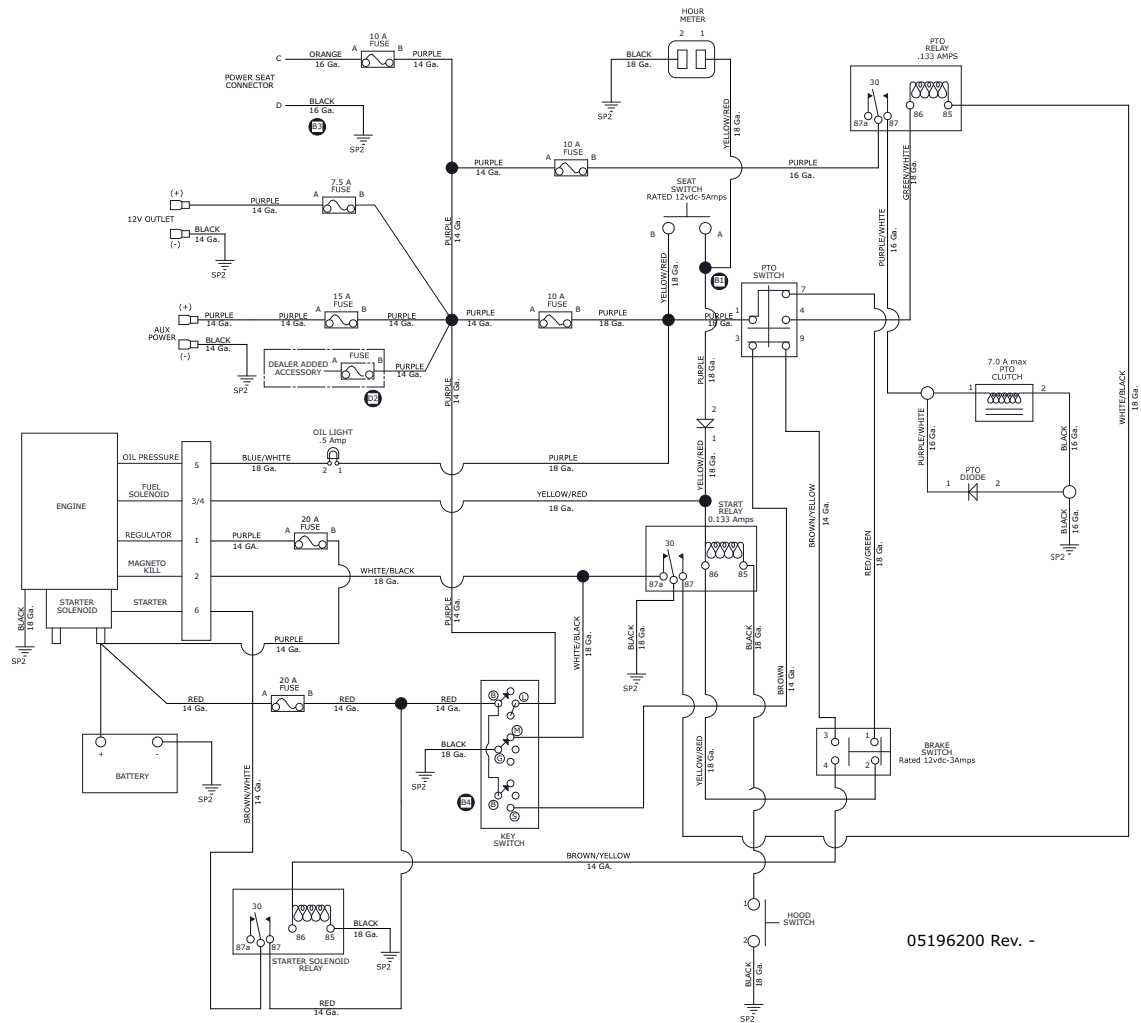


OPERATOR
OFF SEAT



OPERATOR
ON SEAT

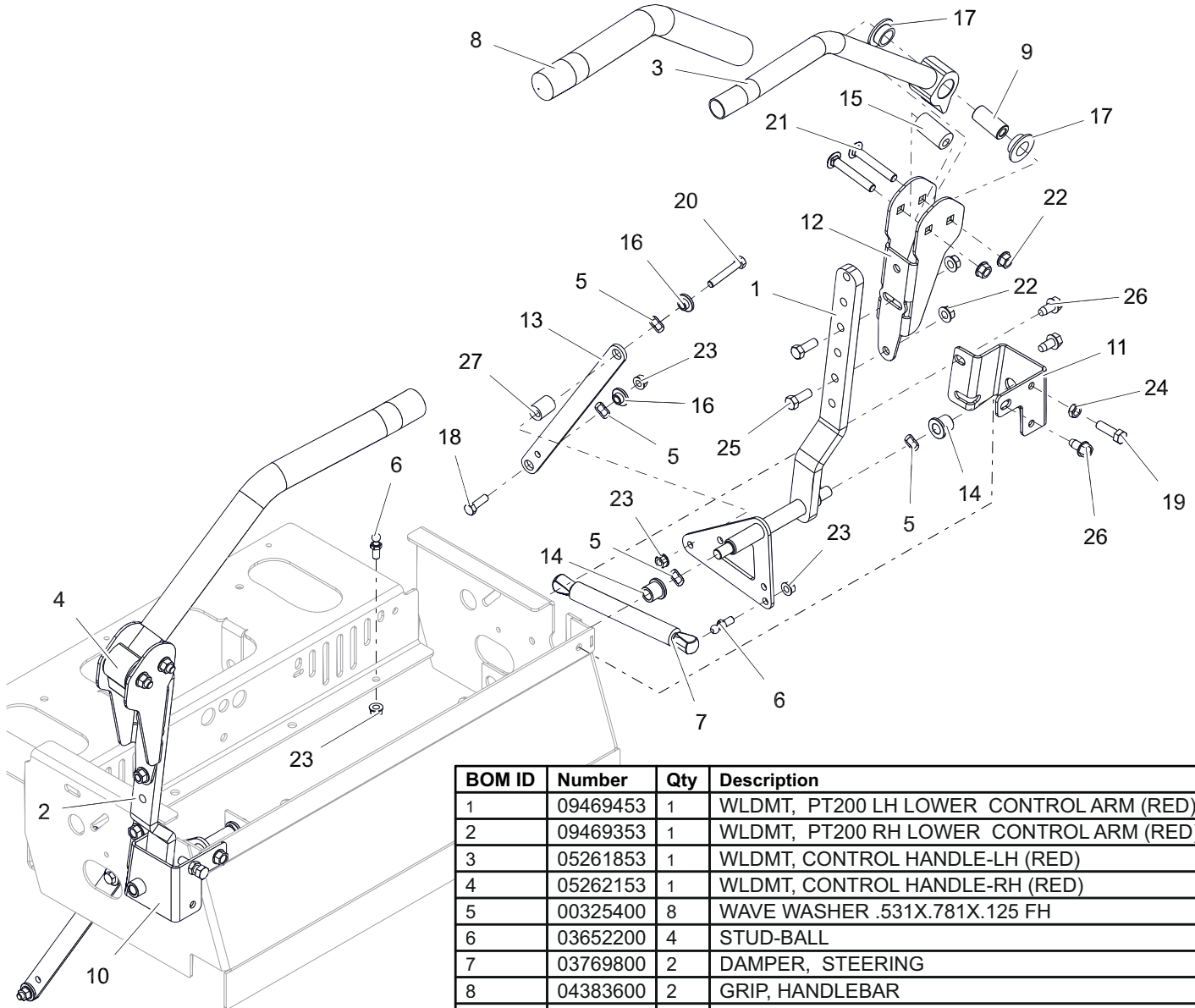
Model All



05196200 Rev. -

DRIVE CONTROLS

Model All

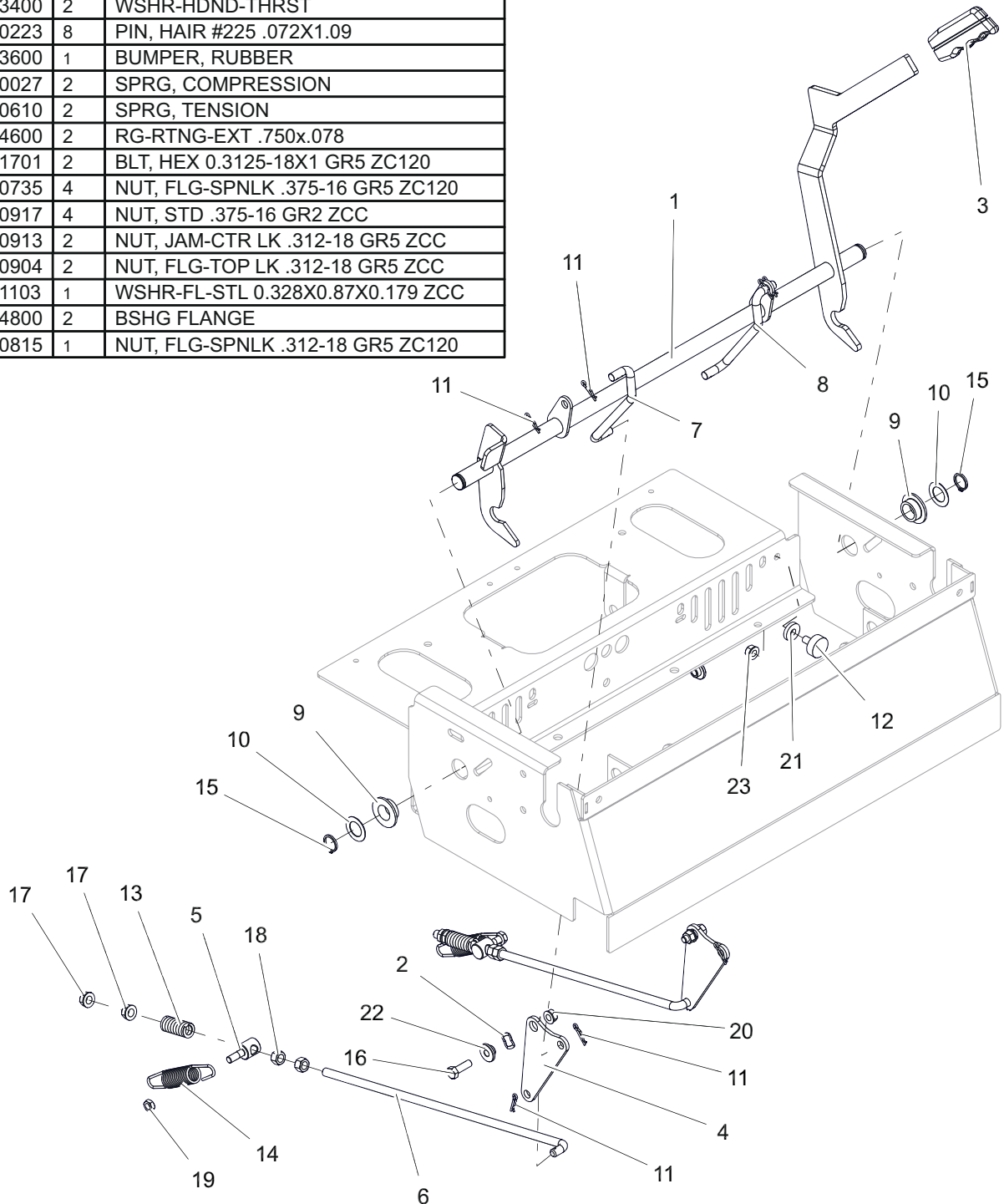


BOM ID	Number	Qty	Description
1	09469453	1	WLDMT, PT200 LH LOWER CONTROL ARM (RED)
2	09469353	1	WLDMT, PT200 RH LOWER CONTROL ARM (RED)
3	05261853	1	WLDMT, CONTROL HANDLE-LH (RED)
4	05262153	1	WLDMT, CONTROL HANDLE-RH (RED)
5	00325400	8	WAVE WASHER .531X.781X.125 FH
6	03652200	4	STUD-BALL
7	03769800	2	DAMPER, STEERING
8	04383600	2	GRIP, HANDLEBAR
9	04413600	2	SPACER SLEEVED STEERING ARM
10	04890553	1	BRKT, PT200/400 RH CONTROL STOP (RED)
11	04890653	1	BRKT, PT200/400 LH CONTROL STOP (RED)
12	05068753	2	BRKT, ADJ UPPER CONTROL ARM (RED)
13	05133851	2	LINK, STEERING CONTROL (BLACK)
14	05501001	4	BUSHING FLANGE
15	05501223	2	BSHG, ECCENTRIC .328 X .750 X 1.625
16	05514800	4	BSHG FLANGE
17	05525200	4	BSHG, FLANGE .762 X 1.48 X .44 NYLON
18	05901701	2	BLT, HEX 0.3125-18X1 GR5 ZC120
19	05901724	2	BLT, HEX 0.375-16X1.25 GR5 ZC120
20	05901805	2	BLT, HEX 0.3125-18X2 GR5 ZCC
21	06200315	4	BTL,RHSSN .375-16 X 2.5 G5 ZCC
22	06500901	8	NUT, FLG-CTR LK .375-16 GR5 ZC120
23	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
24	06500910	2	NUT-JAM .375-16 GR2 ZCC
25	05901711	4	BLT, HEX 0.375-16X1 GR5 ZC120
26	07400129	6	SCR-TAP .38-16X.75 HWH ZCC
27	09235700	2	ECCENTRIC

PARKING BRAKE

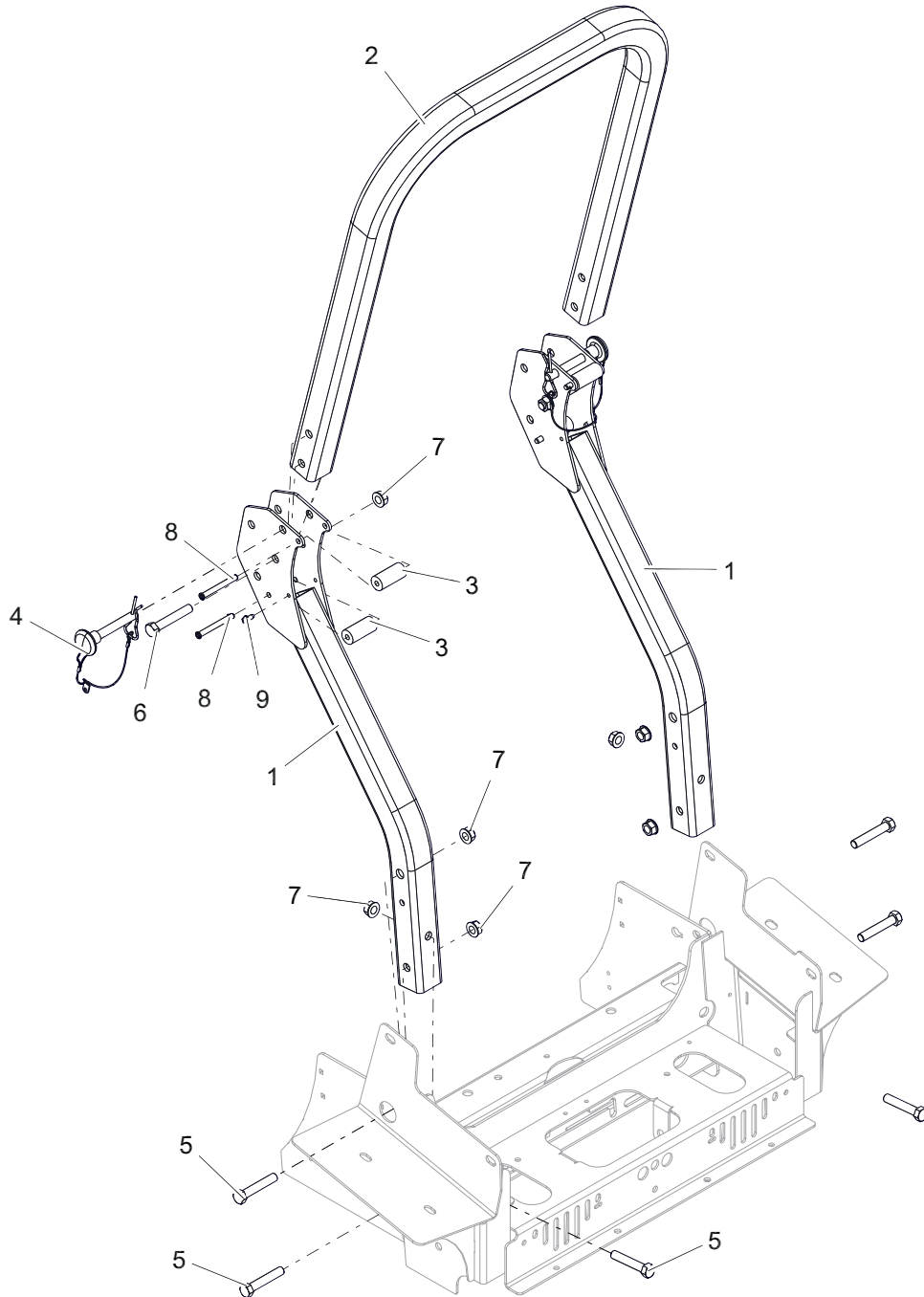
Model All

BOM ID	Number	Qty	Description
1	05254000	1	WLDMT, PT200/400 PARK BRAKE
2	00325400	2	WAVE WASHER .531X.781X.125 FH
3	05097200	1	GRIP, PARKING
4	03969451	2	PLATE, BRAKE PIVOT
5	03969600	2	TRUNNION, .31-18
6	03975700	2	ROD, BRAKE ADJ.
7	04396700	1	LINKAGE, RH BRAKE ACTUATING
8	04396800	1	LINKAGE, LH BRAKE ACTUATING
9	05525200	2	BSHG, FLANGE .762 X 1.48 X .44 NYLON
10	06413400	2	WSHR-HDND-THRST
11	06700223	8	PIN, HAIR #225 .072X1.09
12	07533600	1	BUMPER, RUBBER
13	08300027	2	SPRG, COMPRESSION
14	08300610	2	SPRG, TENSION
15	05714600	2	RG-RTNG-EXT .750x.078
16	05901701	2	BLT, HEX 0.3125-18X1 GR5 ZC120
17	06500735	4	NUT, FLG-SPNLK .375-16 GR5 ZC120
18	06500917	4	NUT, STD .375-16 GR2 ZCC
19	06500913	2	NUT, JAM-CTR LK .312-18 GR5 ZCC
20	06500904	2	NUT, FLG-TOP LK .312-18 GR5 ZCC
21	06401103	1	WSHR-FL-STL 0.328X0.87X0.179 ZCC
22	05514800	2	BSHG FLANGE
23	06500815	1	NUT, FLG-SPNLK .312-18 GR5 ZC120



ROPS

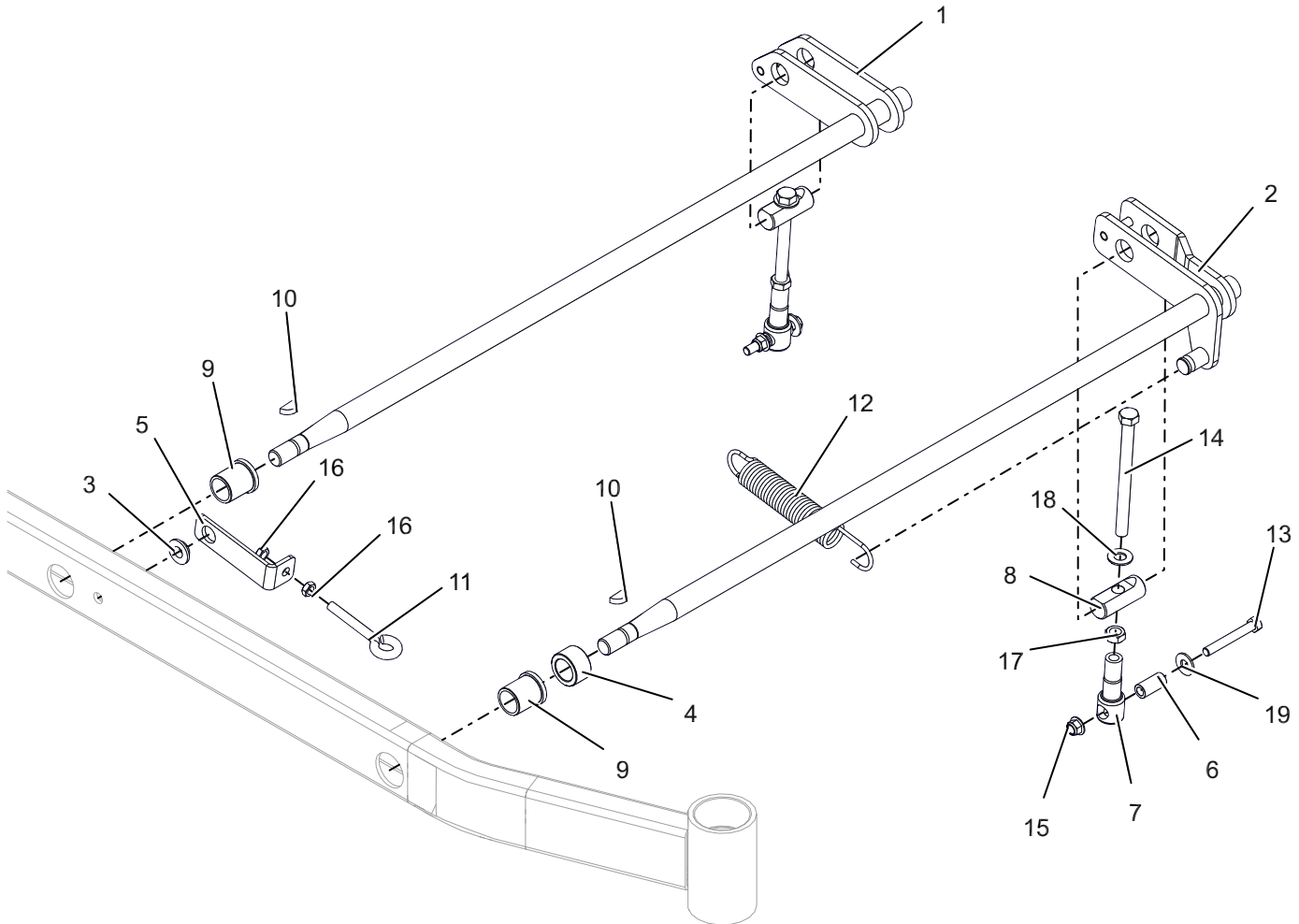
Model All



BOM ID	Number	Qty	Description
1	04865200	2	WLDMT, PT200/400 ROPS MTG POST
2	04865300	1	HOOP, PT200/400 ROPS
3	04884200	4	BUMPER, ROPS ANTI-VIBRATION
4	04898200	2	PIN, ROPS W/LANYARD
5	05901720	6	BLT, HEX 0.5-13X2.75 GR5 ZC120
6	05901737	2	BLT, HEX 0.5-13X3 GR5 ZCC
7	06500902	8	NUT, FLG-CTR LK .500-13 GF ZCC
8	07001826	4	PIN, SLIC .312 X 2.57
9	07400034	2	SCR-TAP .25-20X.50 HWH TR YWZ

DECK LIFT – LEFT HAND

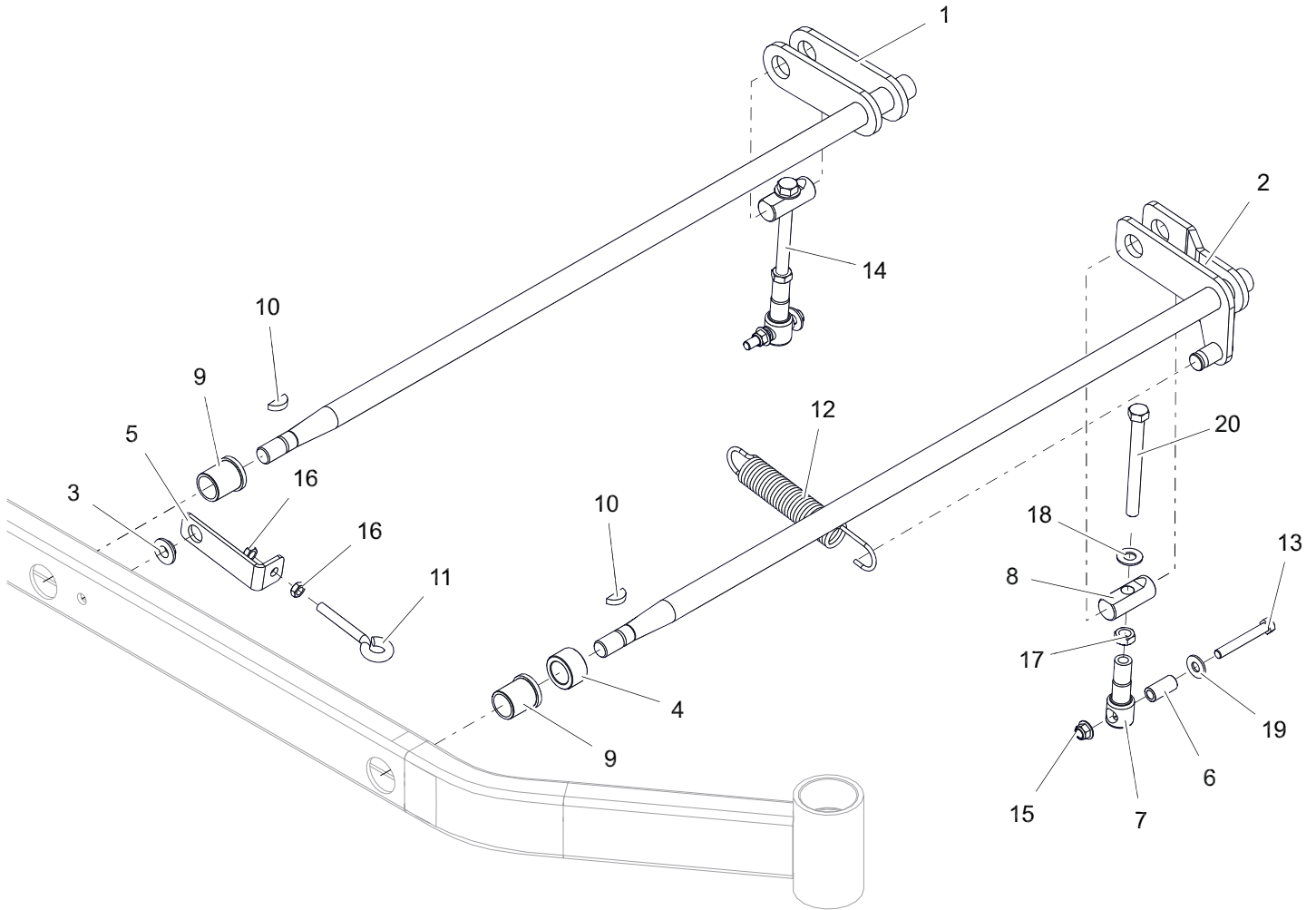
Model 992267, 268, 269, 270, 298



BOM ID	Number	Qty	Description
1	04896667	1	WLDMT, REAR LH DECK LIFT ARM (BLACK)
2	04896867	1	WLDMT, FRONT LH DECK LIFT ARM (BLACK)
3	03989100	1	BSHG, FLANGE .515X.750X.31X1.12
4	04689400	1	SPACER, 1.500 X 1.000 X .880
5	04777353	1	BRKT, SPRING ANCHOR (RED)
6	04895200	2	SPCR, DECK LEVELING
7	05081400	2	LINK, DECK LIFT, FORMED
8	05149500	2	PIN, DECK LIFT
9	05500934	2	BSHG-FLG 1.00X1.25X1.5X1.5
10	06608900	2	KEY, WDRF .25 X 1.00 HRD #15
11	07030000	1	BOLT, EYE .375-16
12	08319000	1	SPRG, TENSION .162 X 1.250 X 8.250
13	05901813	2	BLT, HEX 0.375-16X2.75 GR8 ZCC
14	05901924	2	BLT, HEX 0.5-13X6S GR5 ZCC
15	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120
16	06500910	2	NUT-JAM .375-16 GR2 ZCC
17	06500911	2	NUT, JAM .50-13 GR5 ZC120
18	06401116	2	WSHR-FL-STL 0.526X1.055X0.074 HRD
19	06401008	2	WSHR-FL-STL 0.438X1X0.083 ZC120

DECK LIFT – LEFT HAND – 60" MACH ONE

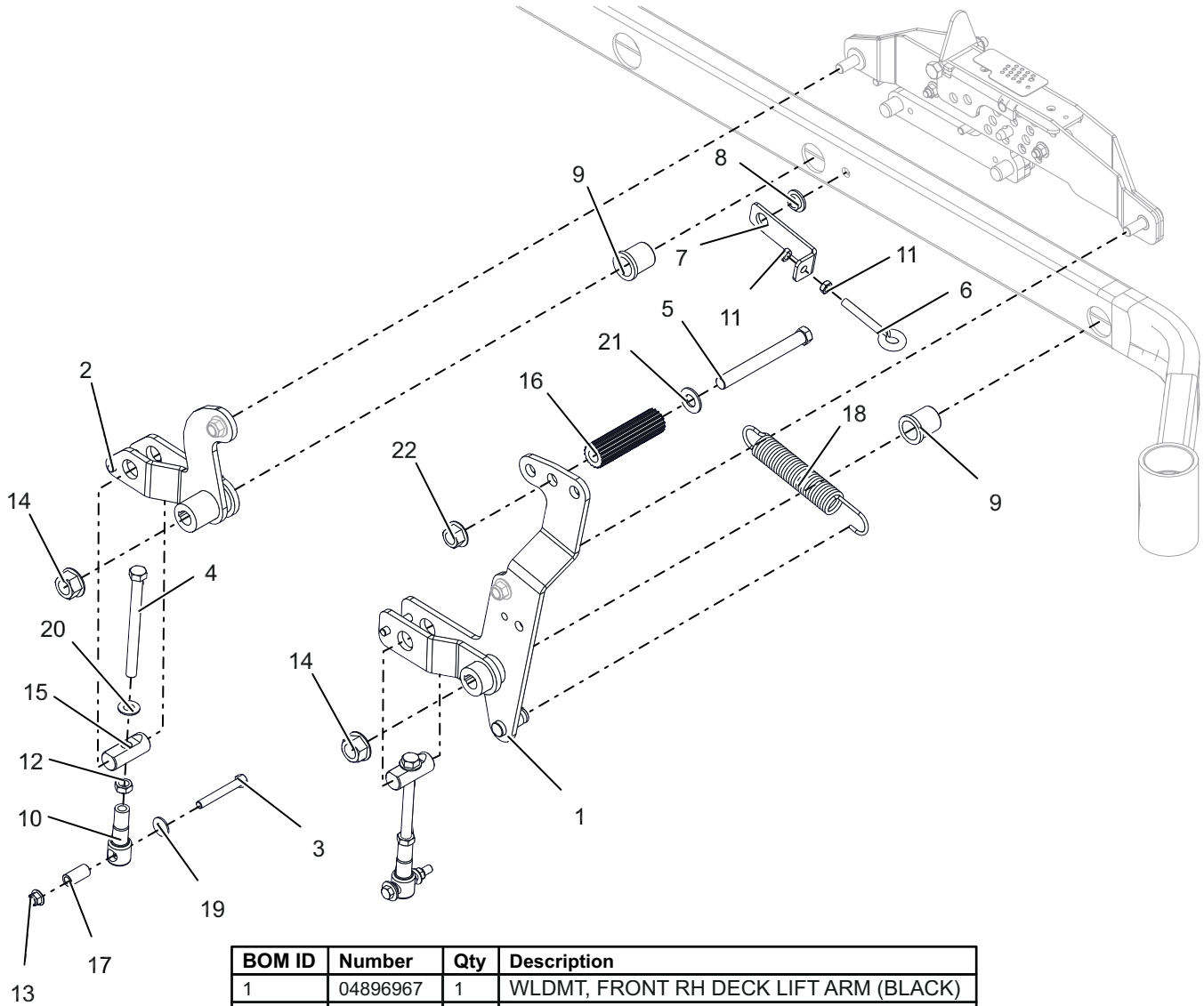
Model 992297



BOM ID	Number	Qty	Description
1	04896667	1	WLDMT, REAR LH DECK LIFT ARM (BLACK)
2	04896867	1	WLDMT, FRONT LH DECK LIFT ARM (BLACK)
3	03989100	1	BUSHING FLANGED .515X.750X.31X1.12
4	04689400	1	SPACER SLEEVED SPACER, 1.500 X 1.000 X .880
5	04777353	1	BRKT, SPRING ANCHOR (RED)
6	04895200	2	SPCR, DECK LEVELING
7	05081400	2	LINK, DECK LIFT, FORMED
8	05149500	2	PIN, DECK LIFT
9	05500934	2	BSHG-FLG 1.00X1.25X1.5X1.5
10	06608900	2	KEY, WDRF .25 X 1.00 HRD #15
11	07030000	1	BOLT, EYE .375-16
12	08319000	1	SPRG, TENSION .162 X 1.250 X 8.250
13	05901813	2	BLT, HEX 0.375-16X2.75 GR8 ZCC
14	05901924	1	BLT, HEX 0.5-13X6S GR5 ZCC
15	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120
16	06500910	2	NUT-JAM .375-16 GR2 ZCC
17	06500911	2	NUT, JAM .50-13 GR5 ZC120
18	06401116	2	WSHR-FL-STL 0.526X1.055X0.074 HRD
19	06401008	2	WSHR-FL-STL 0.438X1X0.083 ZC120
20	05901925	1	BLT, HEX 0.5-13X5S GR5 ZCC

DECK LIFT – RIGHT HAND

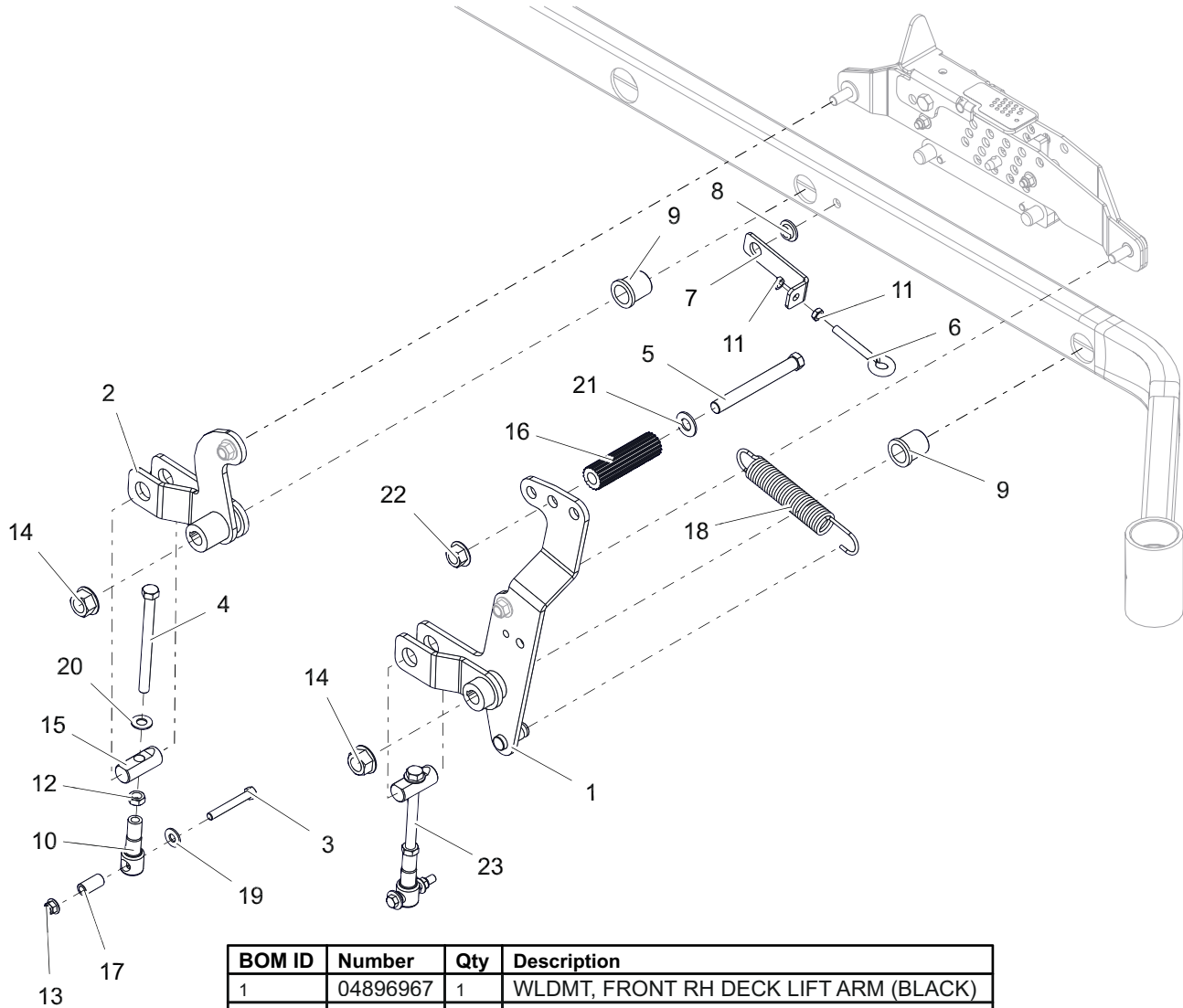
Model 992267, 268, 269, 270, 298



BOM ID	Number	Qty	Description
1	04896967	1	WLDMT, FRONT RH DECK LIFT ARM (BLACK)
2	04896767	1	WLDMT, REAR RH DECK LIFT ARM (BLACK)
3	05901813	2	BLT, HEX 0.375-16X2.75 GR8 ZCC
4	05901924	2	BLT, HEX 0.5-13X6S GR5 ZCC
5	05901730	1	BLT, HEX 0.625-11X5.5 GR5 ZB500
6	07030000	1	BOLT, EYE .375-16
7	04777353	1	BRKT, SPRING ANCHOR (RED)
8	03989100	1	BSHG, FLANGE .515X.750X.31X1.12
9	05500934	2	BSHG-FLG 1.00X1.25X1.5X1.5
10	05081400	2	LINK, DECK LIFT, FORMED
11	06500910	2	NUT-JAM .375-16 GR2 ZCC
12	06500911	2	NUT, JAM .50-13 GR5 ZC120
13	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120
14	06500931	2	NUT,FLG-TOP LK .625-11 FBP
15	05149500	2	PIN, DECK LIFT
16	05120951	1	ROD, FOOT PEDAL (BLACK)
17	04895200	2	SPCR, DECK LEVELING
18	08319000	1	SPRG, TENSION .162 X 1.250 X 8.250
19	06401008	2	WSHR-FL-STL 0.438X1X0.083 ZC120
20	06401116	2	WSHR-FL-STL 0.526X1.055X0.074 HRD
21	06401039	1	WSHR-FL-STL 0.656X1.312X0.095 RIE5230
22	06500835	1	NUT,FLG-TOP LK .625-11 FBP

DECK LIFT – RIGHT HAND – 60" MACH ONE

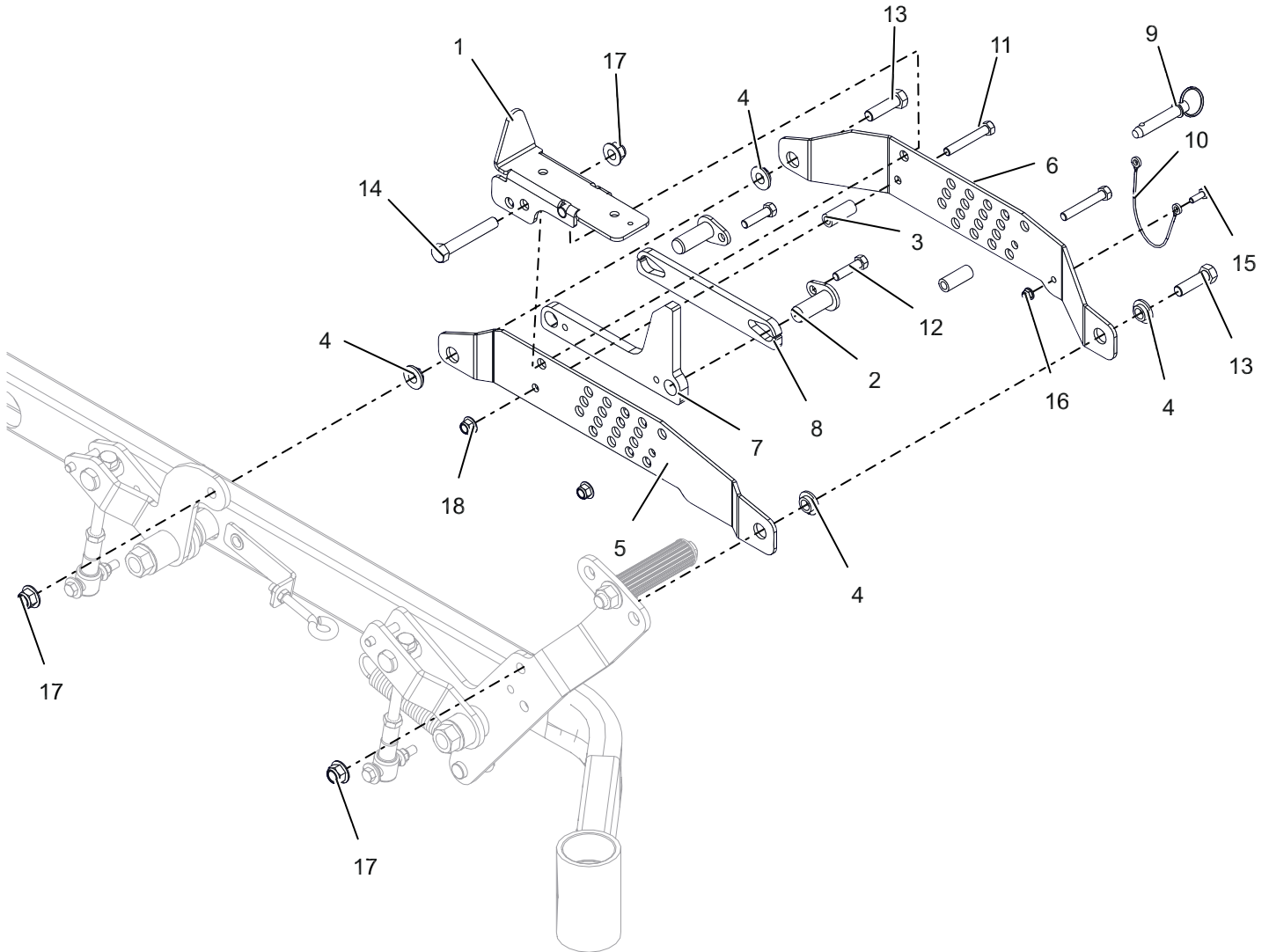
Model 992297



BOM ID	Number	Qty	Description
1	04896967	1	WLDMT, FRONT RH DECK LIFT ARM (BLACK)
2	04896767	1	WLDMT, REAR RH DECK LIFT ARM (BLACK)
3	05901813	2	BLT, HEX 0.375-16X2.75 GR8 ZCC
4	05901924	1	BLT, HEX 0.5-13X6S GR5 ZCC
5	05901730	1	BLT, HEX 0.625-11X5.5 GR5 ZB500
6	07030000	1	BOLT, EYE .375-16
7	04777353	1	BRKT, SPRING ANCHOR (RED)
8	03989100	1	BUSHING FLANGED .515X.750X.31X1.12
9	05500934	2	BSHG-FLG 1.00X1.25X1.5X1.5
10	05081400	2	LINK, DECK LIFT, FORMED
11	06500910	2	NUT-JAM .375-16 GR2 ZCC
12	06500911	2	NUT, JAM .50-13 GR5 ZC120
13	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120
14	06500931	2	NUT,FLG-TOP LK .625-11 FBP
15	05149500	2	PIN, DECK LIFT
16	05120951	1	ROD, FOOT PEDAL (BLACK)
17	04895200	2	SPCR, DECK LEVELING
18	08319000	1	SPRG, TENSION .162 X 1.250 X 8.250
19	06401008	2	WSHR-FL-STL 0.438X1X0.083 ZC120
20	06401116	2	WSHR-FL-STL 0.526X1.055X0.074 HRD
21	06401039	1	WSHR-FL-STL 0.656X1.312X0.095 RIE5230
22	06500835	1	NUT,FLG-TOP LK .625-11 FBP
23	05901925	1	BLT, HEX 0.5-13X5S GR5 ZCC

DECK LIFT – RIGHT HAND (CONTINUED)

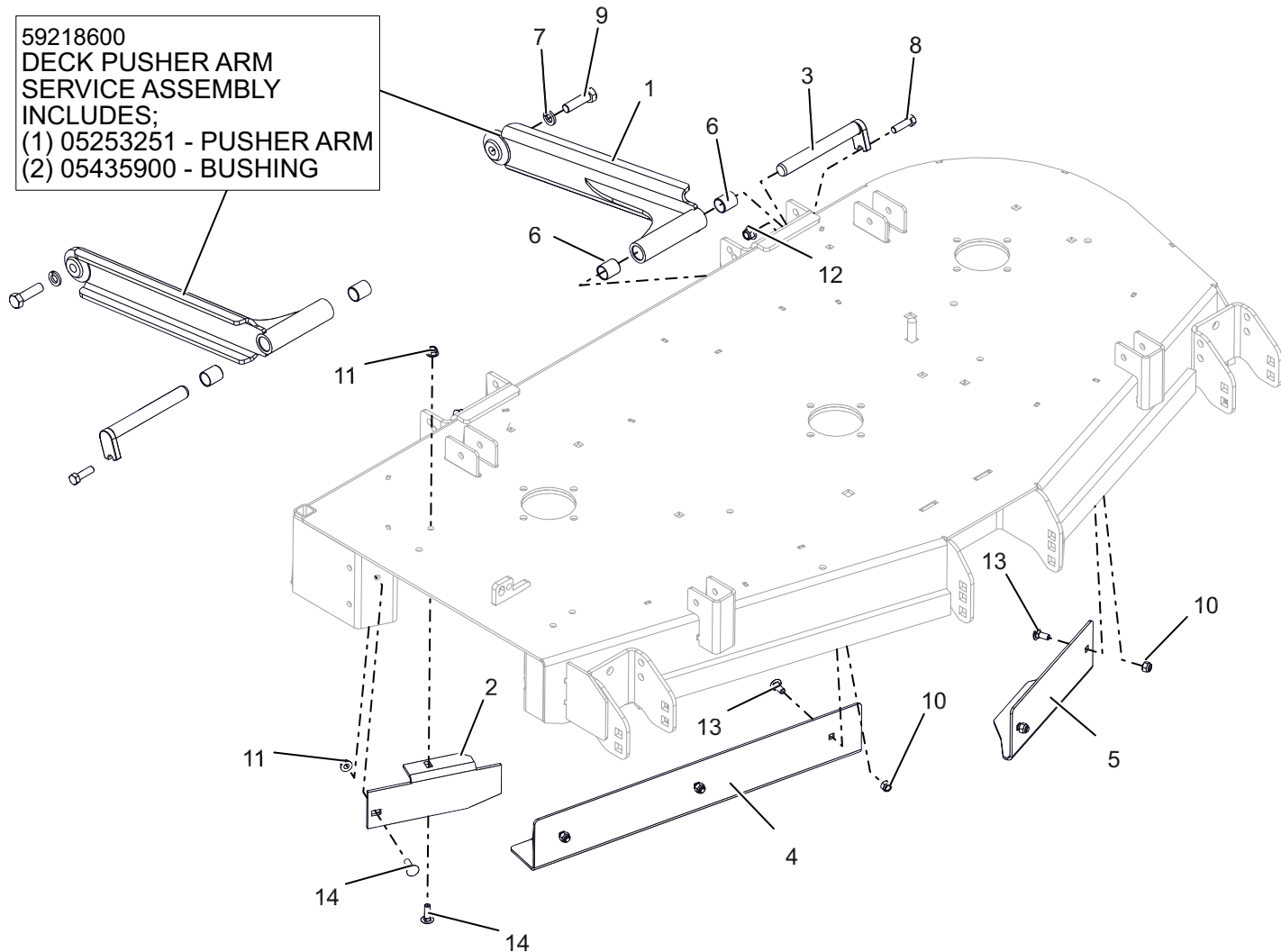
Model All



BOM ID	Number	Qty	Description
1	03864051	1	WLDMT, MECHANICAL LOCK-UP-BLACK
2	04375400	2	WLDMT, PIN HOC MOUNTING
3	03954800	2	SPACER, .375 X .625 X 1.54
4	03989100	4	BSHG, FLANGE .515X.750X.31X1.12
5	04689551	1	BRKT, RH OUTBOARD LIFT/CUT HEIGHT - BLK
6	04689651	1	BRKT, RH INBOARD LIFT/CUT HEIGHT BRKT - BLK
7	04689751	1	BRKT, HOC STOP
8	04726051	1	SPCR, HOC STOP (BLACK)
9	04822400	1	PIN, .500 x 2.000 USABLE LG BALL
10	06900317	1	LANYARD, 12"
11	05901812	2	BLT, HEX 0.375-16X2.5 GR5 ZCC
12	05901919	2	BLT, HEX 0.375-16X1.5 GR5 ZCC EP30
13	05901939	2	BLT, HEX 0.5-13X1.75 GR5 ZCC
14	05901634	1	BLT, HEX 0.5-13X3.25 GR5 ZC120
15	05901716	1	BLT, HEX 0.25-20X0.75 GR5 ZC120
16	06500813	1	NUT, LK-NYL-FLG .25-20 GR5 ZC120
17	06500810	3	NUT, LK-NYL-FLG .50-13 GR5 ZC120
18	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120

STABILIZER ARMS AND BAFFLES – 52"

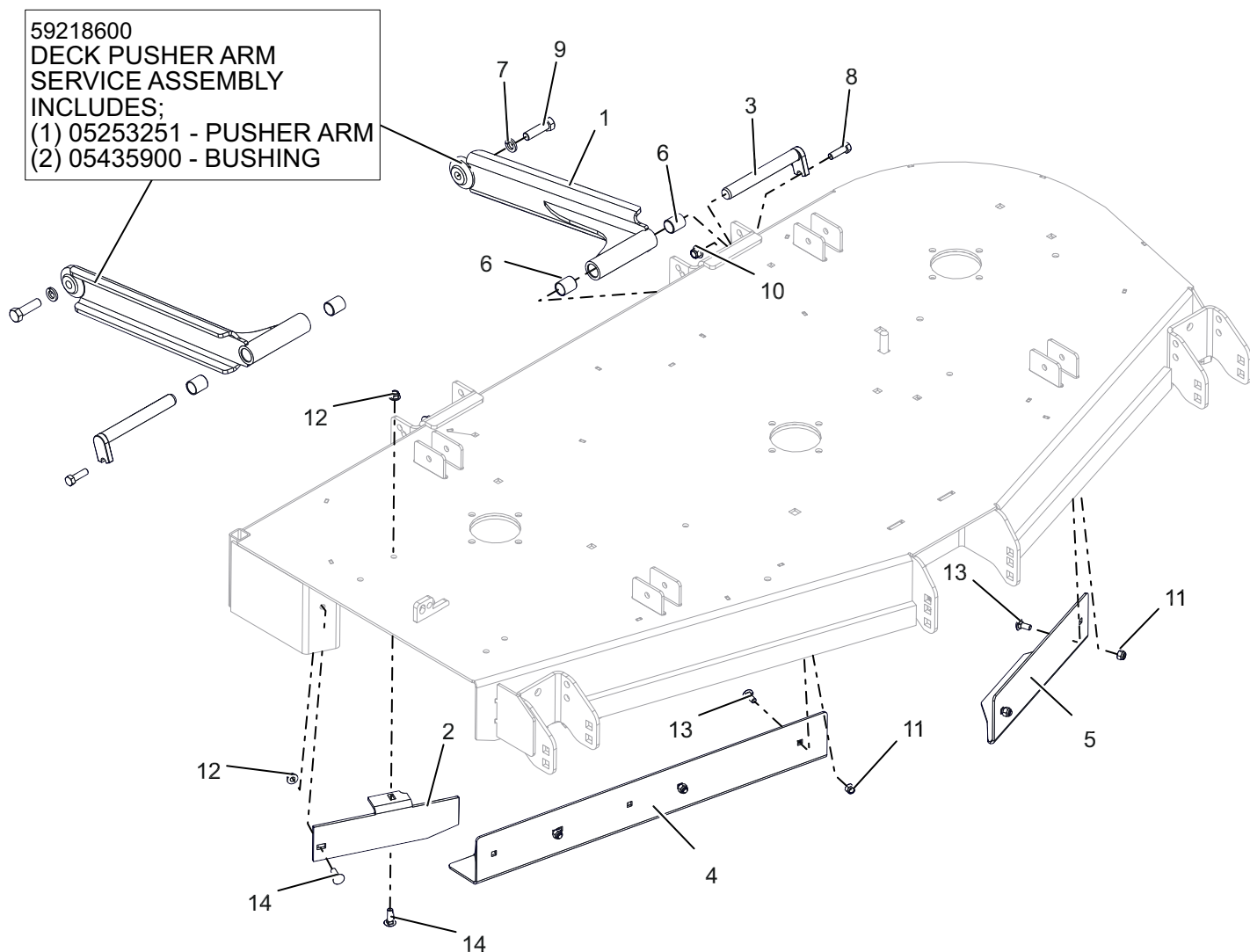
Model 992268



BOM ID	Number	Qty	Description
1	05253251	2	WLDMT, DECK STABILIZER ARM (BLACK)
2	00440853	1	BAFFLE, 52" DISCHARGE-RED
3	05157900	2	PIN, DECK MTG
4	05251753	1	BAFFLE, 52" RH VACUUM (RED)
5	05251853	1	BAFFLE, 52" LH VACUUM (RED)
6	05435900	4	BRG, .750 X .875 X 1.000
7	06300115	2	WSHR,LK-REG 0.502 X 0.125 ZCC
8	05901724	2	BLT, HEX 0.375-16X1.25 GR5 ZC120
9	05901922	2	BLT, HEX 0.5-13X1.75 GR5 ZCC EP80
10	06500820	5	NUT, LK-NYL .31-18 GR5 ZC120
11	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
12	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120
13	06200232	5	BTL,RHSN .313-18 X 0.75 G5 ZCC
14	06200231	2	BTL,RHSN .313-18 X 1 G5 ZCC

STABILIZER ARMS AND BAFFLES – 60"

Model 992267, 269, 298

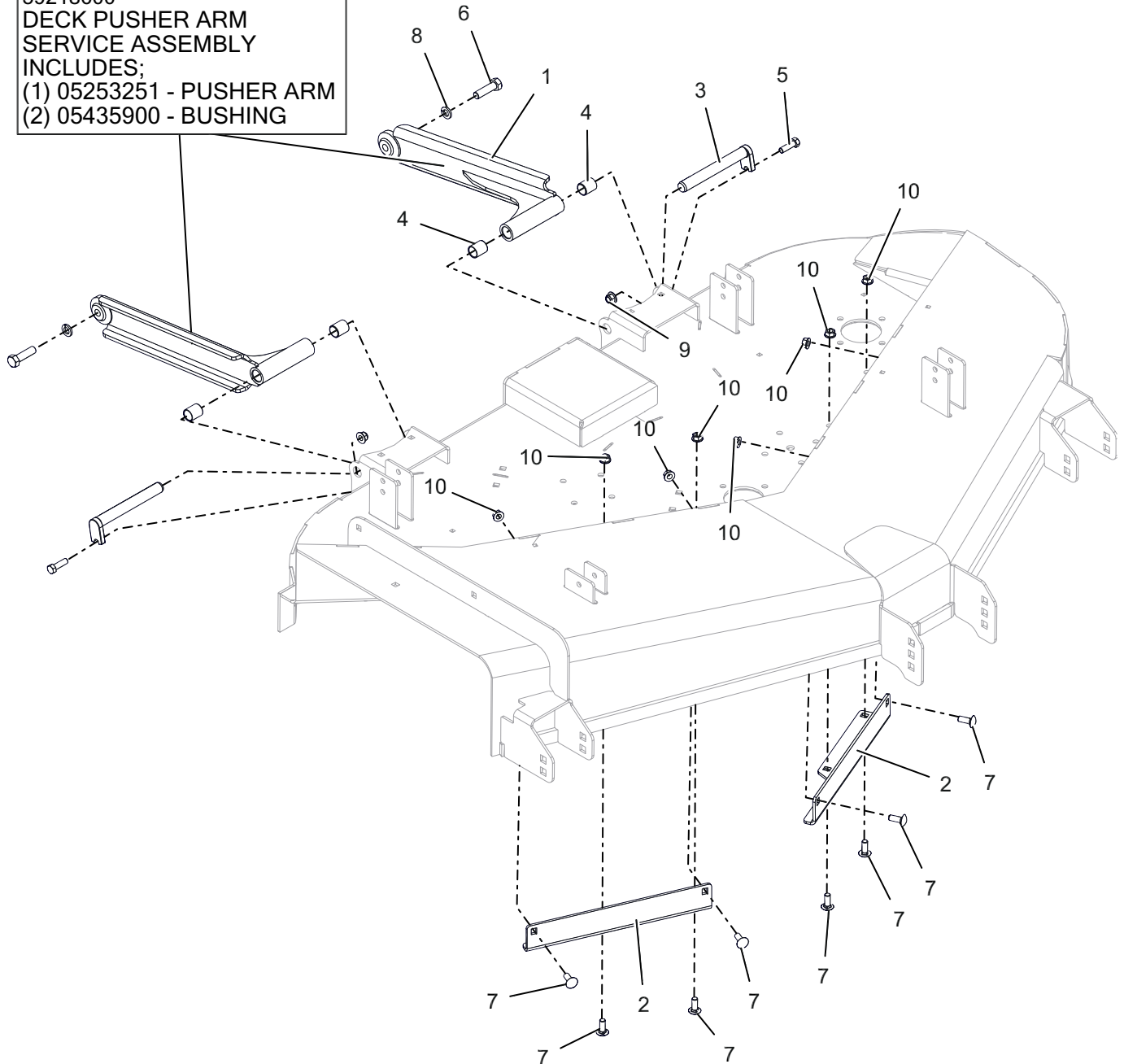


BOM ID	Number	Qty	Description
1	05253251	2	WLDMT, DECK STABILIZER ARM (BLACK)
2	00374153	1	BAFFLE, 60" DISCHARGE
3	05157900	2	PIN, DECK MTG
4	05251953	1	BAFFLE, 60" RH VACUUM (RED)
5	05252053	1	BAFFLE, 60" LH VACUUM (RED)
6	05435900	4	BRG, .750 X .875 X 1.000
7	06300115	2	WSHR,LK-REG 0.502 X 0.125 ZCC
8	05901724	2	BLT, HEX 0.375-16X1.25 GR5 ZC120
9	05901922	2	BLT, HEX 0.5-13X1.75 GR5 ZCC EP80
10	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120
11	06500820	5	NUT, LK-NYL .31-18 GR5 ZC120
12	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
13	06200232	5	BTL,RHSN .313-18 X 0.75 G5 ZCC
14	06200231	2	BTL,RHSN .313-18 X 1 G5 ZCC

STABILIZER ARMS AND WEAR PLATES – 60" MACH ONE

Model 992297

59218600
DECK PUSHER ARM
SERVICE ASSEMBLY
INCLUDES:
(1) 05253251 - PUSHER ARM
(2) 05435900 - BUSHING

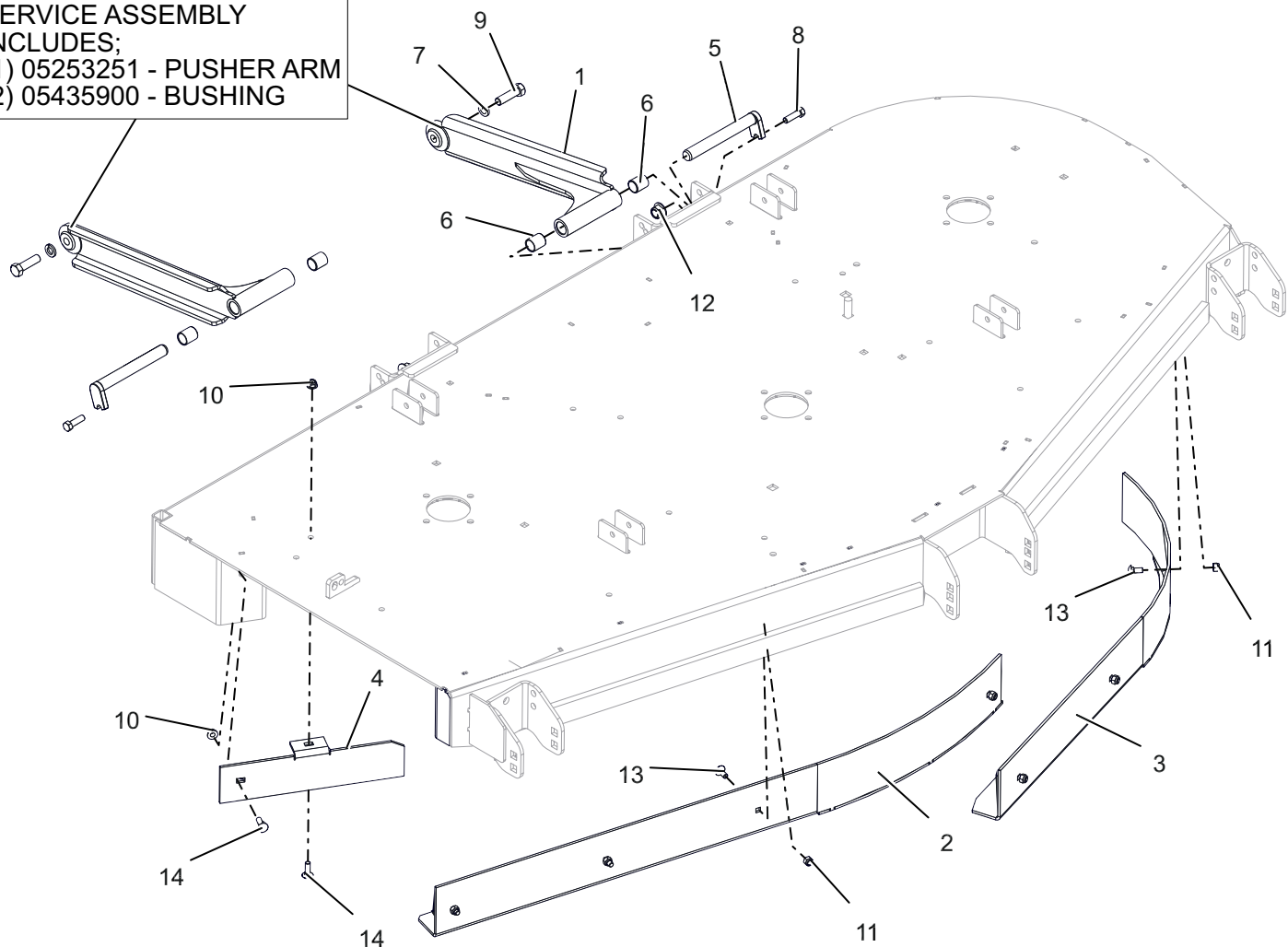


BOM ID	Number	Qty	Description
1	05253251	2	WLDMT, DECK STABILIZER ARM (BLACK)
2	09162800	2	PLATE, WEAR (RED)
3	05157900	2	PIN, DECK MTG
4	05435900	4	BRG, .750 X .875 X 1.000
5	05901724	2	BLT, HEX 0.375-16X1.25 GR5 ZC120
6	05901922	2	BLT, HEX 0.5-13X1.75 GR5 ZCC EP80
7	06200235	8	BTL,RHSSN .375-16 X 1 G5 ZCC
8	06300115	2	WSHR,LK-REG 0.502 X 0.125 ZCC
9	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120
10	06500901	8	NUT, FLG-CTR LK .375-16 GR5 ZC120

STABILIZER ARMS AND BAFFLES – 72"

Model 992270

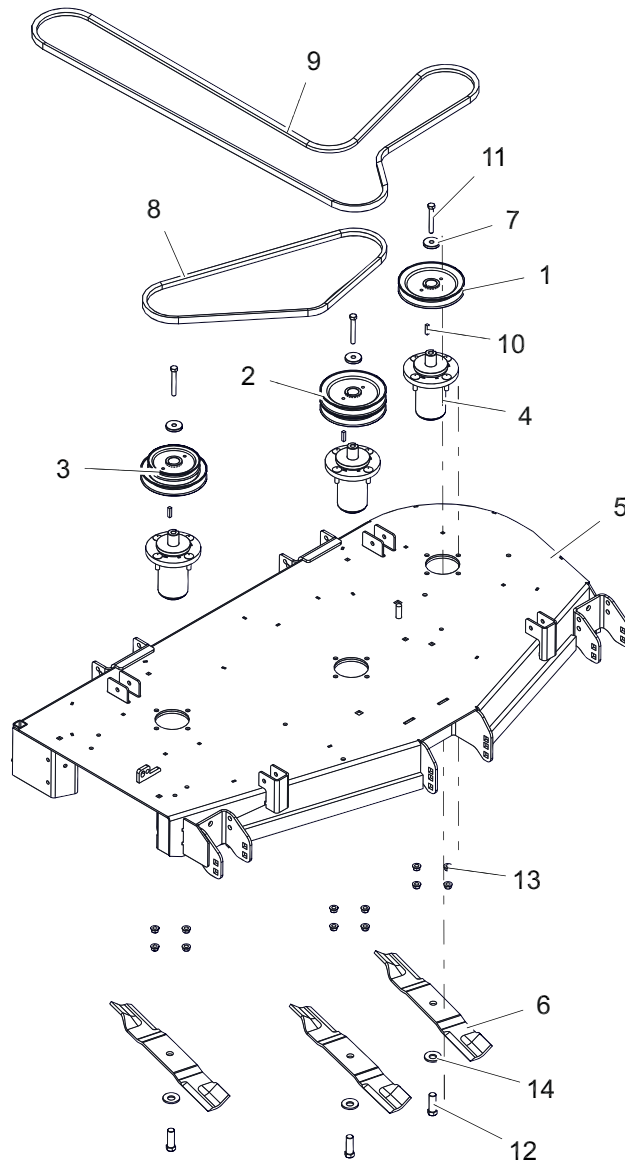
59218600
DECK PUSHER ARM
SERVICE ASSEMBLY
INCLUDES:
(1) 05253251 - PUSHER ARM
(2) 05435900 - BUSHING



BOM ID	Number	Qty	Description
1	05253251	2	WLDMT, DECK STABILIZER ARM (BLACK)
2	05255453	1	WLDMT, 72" RH VACUUM BAFFLE (RED)
3	05255553	1	WLDMT, 72" LH VACUUM BAFFLE (RED)
4	04962253	1	BAFFLE, DISCHARGE 72" (RED)
5	05157900	2	PIN, DECK MTG
6	05435900	4	BRG, .750 X .875 X 1.000
7	06300115	2	WSHR,LK-REG 0.502 X 0.125 ZCC
8	05901724	2	BLT, HEX 0.375-16X1.25 GR5 ZC120
9	05901922	2	BLT, HEX 0.5-13X1.75 GR5 ZCC EP80
10	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
11	06500820	7	NUT, LK-NYL .31-18 GR5 ZC120
12	06500810	2	NUT, LK-NYL-FLG .50-13 GR5 ZC120
13	06200232	7	BTL,RHSN .313-18 X 0.75 G5 ZCC
14	06200231	2	BTL,RHSN .313-18 X 1 G5 ZCC

DECK, BELTS, BLADES, AND SPINDLES – 52"

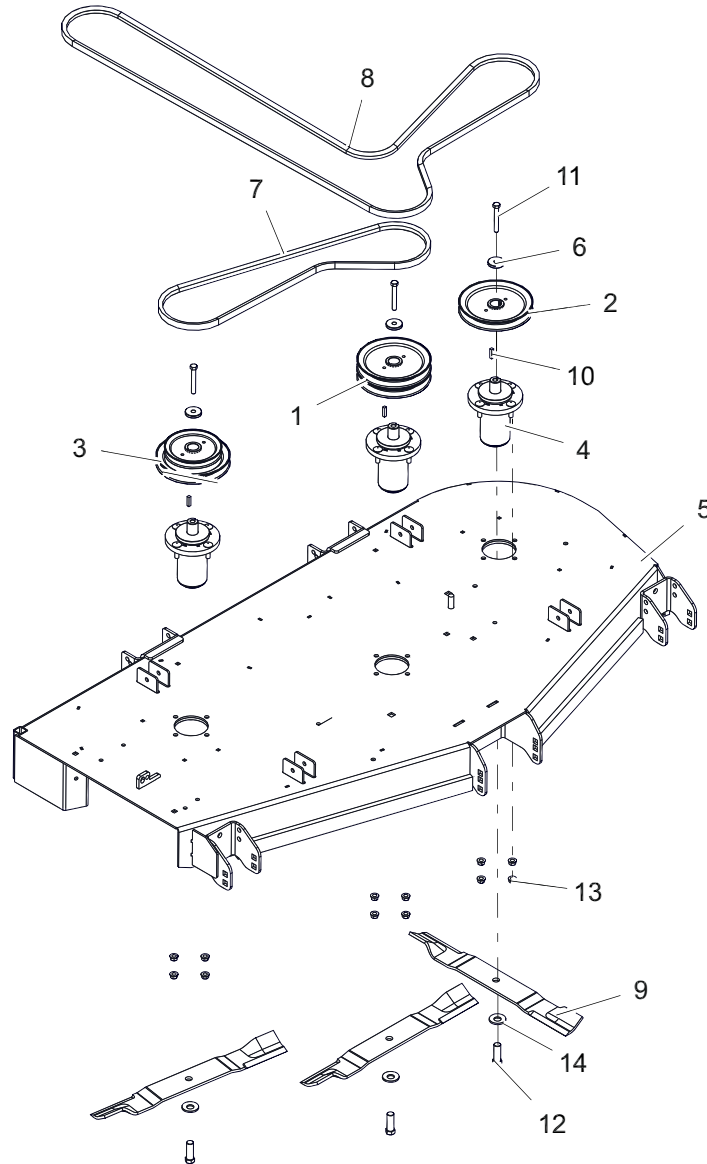
Model 992268



BOM ID	Number	Qty	Description
1	07332100	1	PULLEY, SINGLE -1.000 ID X 6.000 OD
2	07332300	1	PULLEY, DOUBLE 1.000 ID X 6.000 OD
3	07340300	1	PULLEY, DOUBLE -1" ID X 6.00" & 4.75" OD
4	58810800	3	ASM, ALUM SPINDLE
5	59227900	1	WLDMT, 52" SIDE DISCHARGE DECK-RED
6	00450300	3	BLADE, 18.00" MOWER (HI-LIFT)
7	04530500	3	RETAINER, SHEAVE SPINDLE
8	07200036	1	V-BELT, B-COGGED
9	07200729	1	V-BELT, HB SECTION 123.230
10	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
11	05901813	3	BLT, HEX 0.375-16X2.75 GR8 ZCC
12	05901822	3	BLT, HEX 0.625-18X1.75 GR8 ZCC
13	06500901	12	NUT, FLG-CTR LK .375-16 GR5 ZC120
14	06445700	3	WSHR, BLVL-.63X1.625X.14

DECK, BELTS, BLADES, AND SPINDLES – 60"

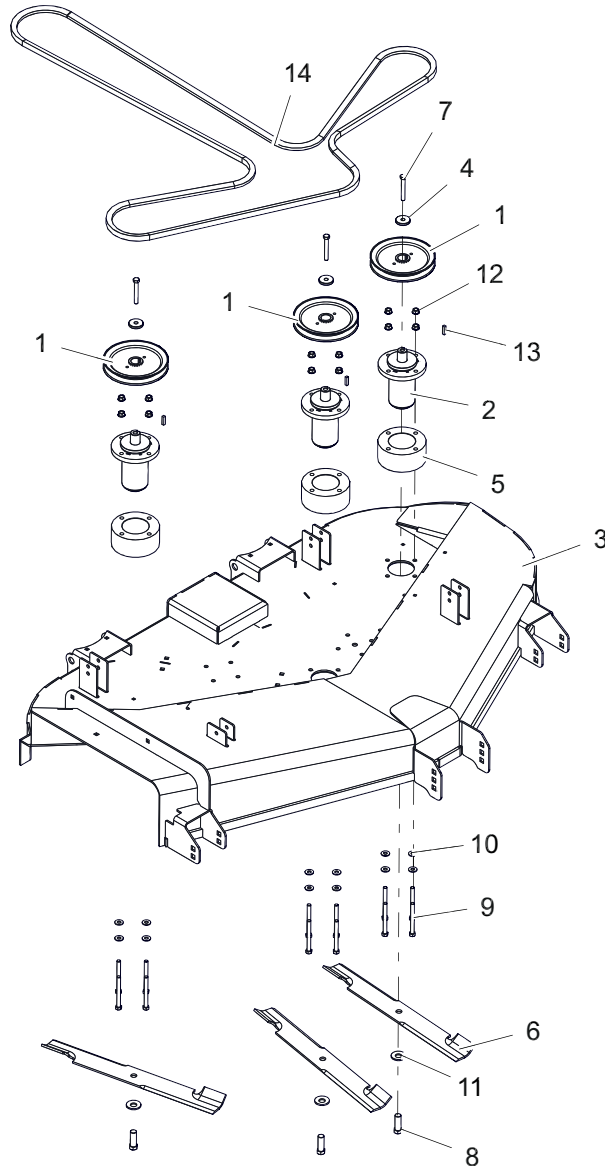
Model 992267, 269, 298



BOM ID	Number	Qty	Description
1	07328800	1	PULLEY, DOUBLE 1.000 ID X 6.750 OD
2	07328900	1	PULLEY, V-1.000 ID X 6.750 OD
3	07340400	1	PULLEY, DOUBLE -1" ID X 6.75" & 5.25" OD
4	58810800	3	ASM, ALUM SPINDLE
5	59228000	1	WLDMT, 60" SIDE DISCH DECK (RED)
6	04530500	3	RETAINER, SHEAVE SPINDLE
7	07200038	1	V-BELT, B-COGGED
8	07234600	1	V-BELT, HB WRAPPED
9	09081200	3	BLADE, MOWER (20.50")
10	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
11	05901813	3	BLT, HEX 0.375-16X2.75 GR8 ZCC
12	05901822	3	BLT, HEX 0.625-18X1.75 GR8 ZCC
13	06500901	12	NUT, FLG-CTR LK .375-16 GR5 ZC120
14	06445700	3	WSHR, BLVL-.63X1.625X.14

DECK, BELTS, BLADES, AND SPINDLES – 60" MACH ONE

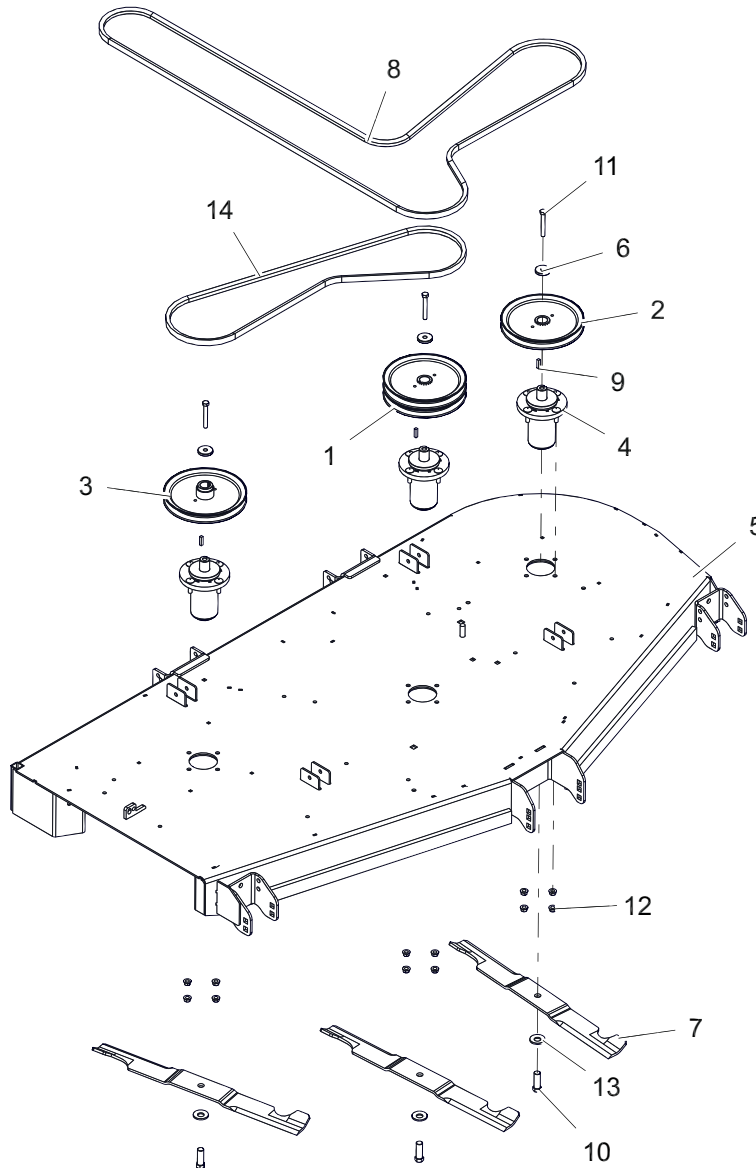
Model 992297



BOM ID	Number	Qty	Description
1	07328900	3	PULLEY, V-1.000 ID X 6.750 OD
2	58810800	3	ASM, ALUM SPINDLE
3	59228300	1	WLDMT, TUNNEL DECK
4	04530500	3	RETAINER, SHEAVE SPINDLE
5	05289600	3	SPCR, SPINDLE
6	05290000	3	BLADE, MOWER 20.940 X 1.00 LIFT
7	05901813	3	BLT, HEX 0.375-16X2.75 GR8 ZCC
8	05901822	3	BLT, HEX 0.625-18X1.75 GR8 ZCC
9	05902039	12	BLT, HEX 0.375-16X3.75 GR8 ZCC
10	06401023	12	WSHR-FL-STL 0.375X0.875X0.083 ZC120
11	06445700	3	WSHR, BLVL-.63X1.625X.14
12	06500901	12	NUT, FLG-CTR LK .375-16 GR5 ZC120
13	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
14	07200836	1	V-BELT, HB SECTION

DECK, BELTS, BLADES, AND SPINDLES – 72"

Model 992270



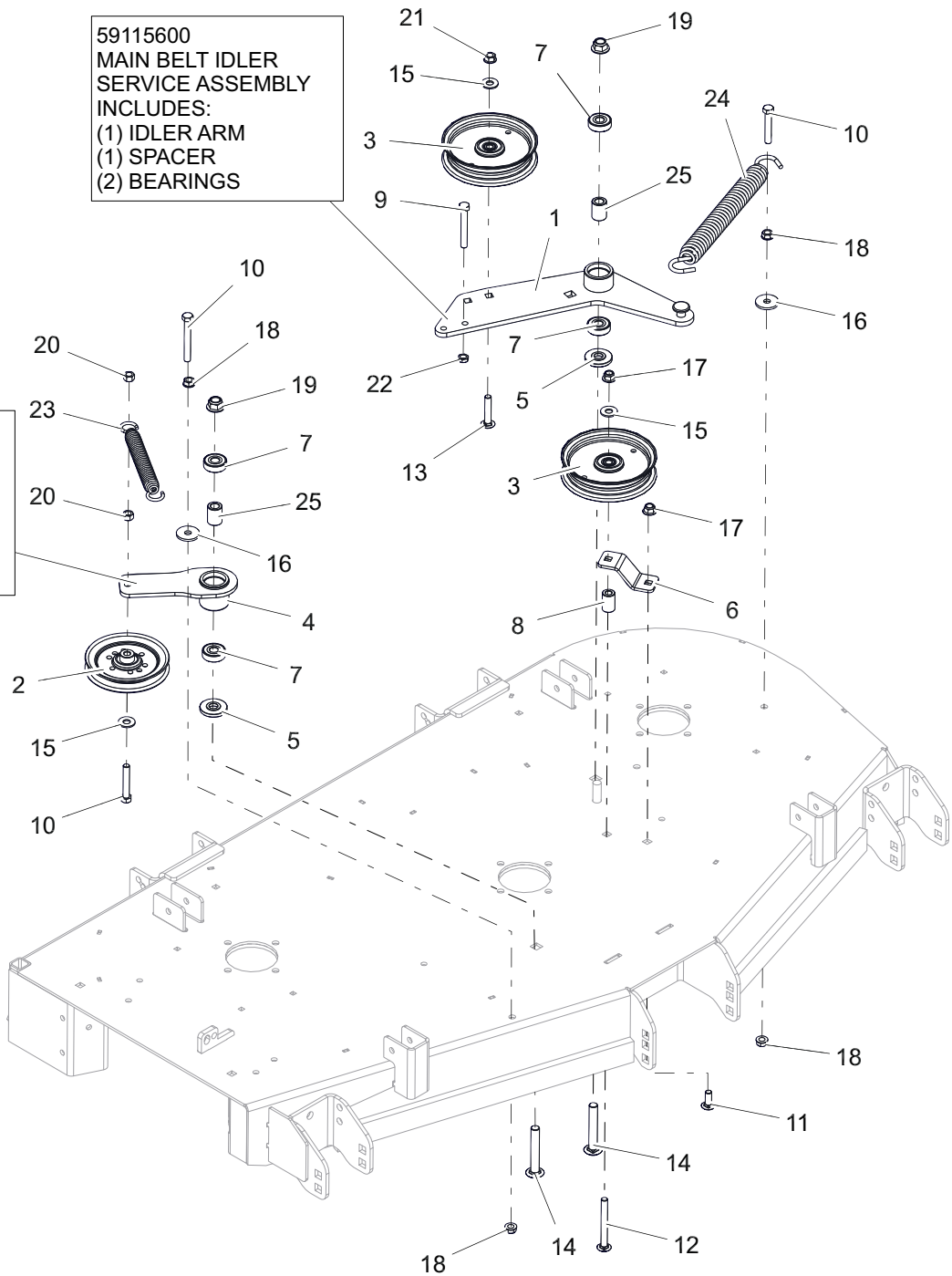
BOM ID	Number	Qty	Description
1	07337600	1	SHEAVE-DOUBLE 1.00"ID X 8.25"OD
2	07337700	1	SHEAVE, SINGLE 1.00" X 8.25" OD
3	07340800	1	SHEAVE, SINGLE 1.00" ID X 8.25" OD
4	58810800	3	ASM, ALUM SPINDLE
5	59228100	1	WLDMT, 72" SIDE DISCHARGE DECK
6	04530500	3	RETAINER, SHEAVE SPINDLE
7	04774600	3	BLADE, 24.50" X .250" MOWER
8	07200731	1	V-BELT, HB SECTION 132.3
9	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
10	05901822	3	BLT, HEX 0.625-18X1.75 GR8 ZCC
11	05901813	3	BLT, HEX 0.375-16X2.75 GR8 ZCC
12	06500901	12	NUT, FLG-CTR LK .375-16 GR5 ZC120
13	06445700	3	WSHR, BLVL-.63X1.625X.14
14	07200039	1	V-BELT, B-COGGED

IDLERS AND SHEAVES – 52"

Model 992268

59115600
MAIN BELT IDLER
SERVICE ASSEMBLY
INCLUDES:
(1) IDLER ARM
(1) SPACER
(2) BEARINGS

59104900
RH V-SIDE IDLER ARM
SERVICE ASSEMBLY
INCLUDES:
(1) IDLER ARM
(1) SPACER
(2) BEARING

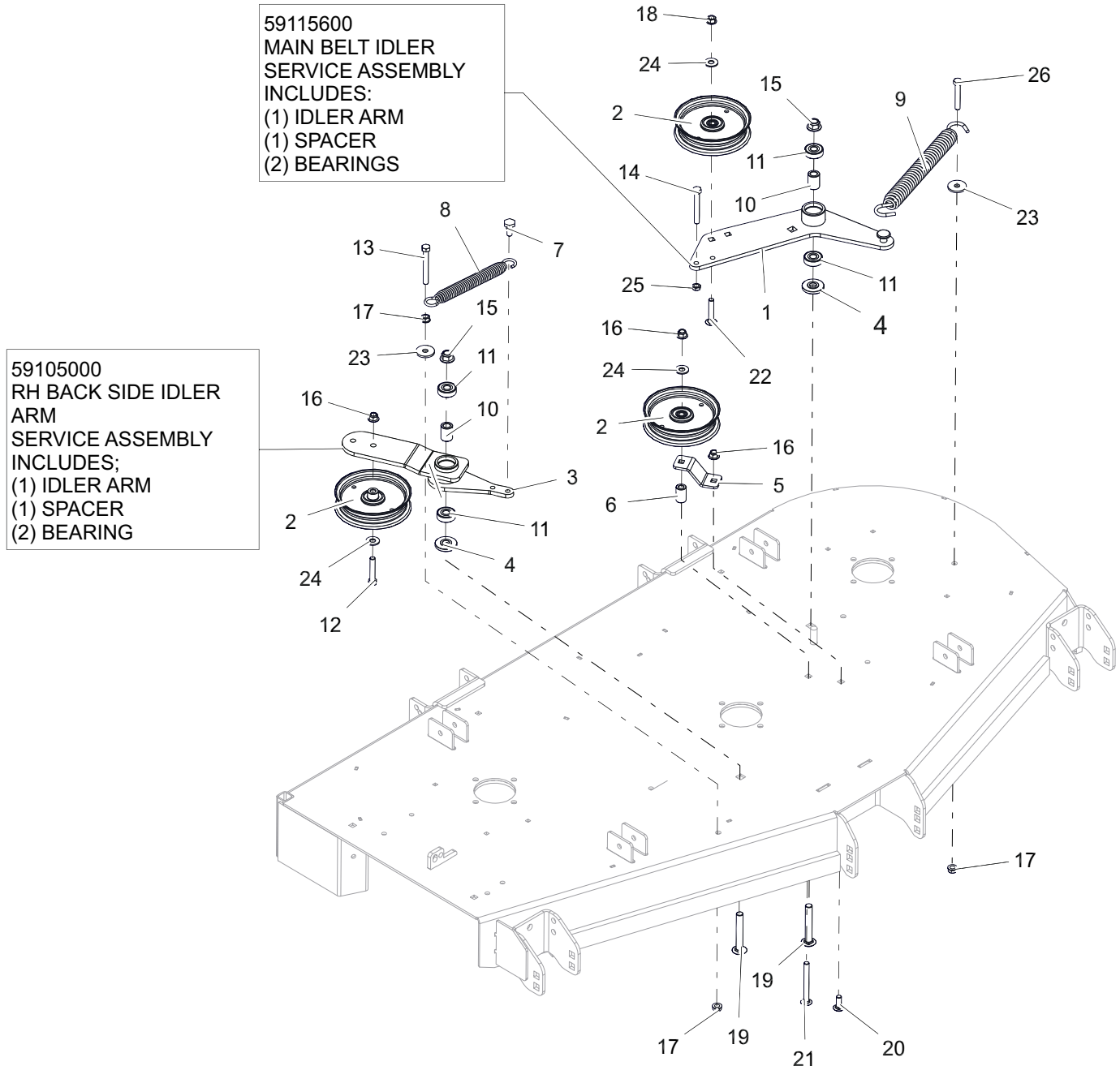


BOM ID	Number	Qty	Description
1	04985600	1	WLDMT, DECK PTO IDLR ARM
2	07351800	1	IDLER, V, 5.00X.38
3	07351200	2	IDLER, FLAT - .500 X .75
4	09357200	1	WLDMT, DECK RH IDLER ARM
5	04714600	2	SPACER FLANGED ARM
6	04981853	1	BRKT, PTO FIXED IDLER MTG
7	05408000	4	BRG-BALL .500X1.375X.44
8	05501308	1	BUSHING SLEEVED .380 X .750 X 1.190
9	05901611	1	BLT, HEX 0.375-16X2.75 GR5 ZC120
10	05901	3	BLT, HEX 0.375-16X
11	06200235	1	BTL,RHSSN .375-16 X 1 G5 ZCC
12	06200238	1	BTL,RHSSN .375-16 X 3.5 G5 ZCC
13	06200323	1	BTL,RHSSN .375-16 X 2 G5 ZCC

BOM ID	Number	Qty	Description
14	06200339	2	BTL,RHSSN .500-13 X 3.25 G5 ZCC
15	06401008	3	WSHR-FL-STL 0.438X1X0.083 ZC120
16	06401121	2	WSHR-FL-STL 0.406X1.375X0.135 ZCC
17	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120
18	06500735	4	NUT, FLG-SPNLK .375-16 GR5 ZC120
19	06500810	2	NUT, LK-NYL-FLG .50-13 GR5 ZC120
20	06500825	2	NUT, HEX-CTR LK .375-16 GR5 ZCC
21	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
22	06500910	1	NUT-JAM .375-16 GR2 ZCC
23	08300728	1	SPRG, EXTENSION - SWIVEL
24	08300708	1	SPRG, EXTENSION
25	09357700	2	SPACER SLEEVED SPACER, .510 X .867 X 1.148

IDLERS AND SHEAVES – 60"

Model 992267, 269, 298

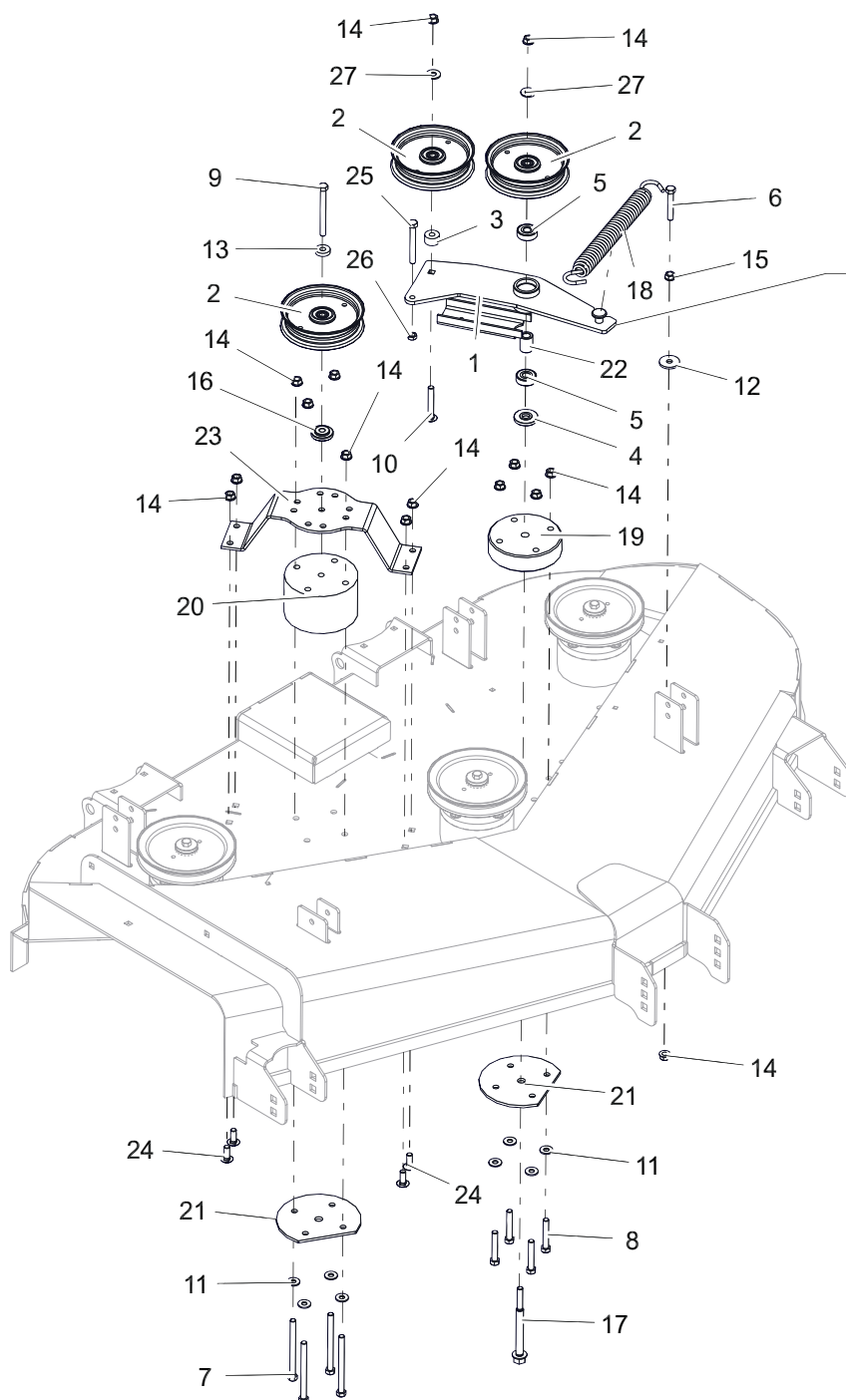


BOM ID	Number	Qty	Description
1	04985600	1	WLDMT, DECK PTO IDLR ARM
2	07351200	3	IDLER, FLAT - .500 X .75
3	09357600	1	WLDMT, DECK RH IDLER ARM
4	04714600	2	SPACER FLANGED ARM
5	04981853	1	BRKT, PTO FIXED IDLER MTG
6	05501308	1	BUSHING SLEEVED .380 X .750 X 1.190
7	07000034	1	BLT, SHLDR EP .38-16X.30 HEX
8	08300728	1	SPRG, EXTENSION - SWIVEL
9	08300708	1	SPRG, EXTENSION
10	09357700	2	SPACER SLEEVED SPACER, .510 X .867 X 1.148
11	05408000	4	BRG-BALL .500X1.375X.44
12	05901718	1	BLT, HEX 0.375-16X2 GR5 ZC120
13	05901814	1	BLT, HEX 0.375-16X3 GR5 ZCC
14	05901611	1	BLT, HEX 0.375-16X2.75 GR5 ZC120

BOM ID	Number	Qty	Description
15	06500810	2	NUT, LK-NYL-FLG .50-13 GR5 ZC120
16	06500726	3	NUT, LK-NYL-FLG .38-16 GR5 ZC120
17	06500735	3	NUT, FLG-SPNLK .375-16 GR5 ZC120
18	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
19	06200339	2	BTL,RHSSN .500-13 X 3.25 G5 ZCC
20	06200235	1	BTL,RHSSN .375-16 X 1 G5 ZCC
21	06200238	1	BTL,RHSSN .375-16 X 3.5 G5 ZCC
22	06200323	1	BTL,RHSSN .375-16 X 2 G5 ZCC
23	06401121	2	WSHR-FL-STL 0.406X1.375X0.135 ZCC
24	06401008	3	WSHR-FL-STL 0.438X1X0.083 ZC120
25	06500910	1	NUT-JAM .375-16 GR2 ZCC
26	05901640	1	BLT, HEX 0.375-16X2.25 GR5 ZC120

IDLERS AND SHEAVES – 60" MACH ONE

Model 992297



59228400
PTO BELT IDLER
SERVICE ASSEMBLY
INCLUDES:
(1) IDLER ARM
(1) SPACER
(2) BEARINGS

BOM ID	Number	Qty	Description
1	05289700	1	WLDMT. IDLER ARM
2	07351200	3	IDLER, FLAT - .500 X .75
3	03035100	1	SPACER SLEEVED
4	04714600	1	SPACER FLANGED ARM
5	05408000	2	BRG-BALL .500X1.375X.44
6	05901640	1	BLT, HEX 0.375-16X2.25 GR5 ZC120
7	05902036	4	BLT, HEX 0.375-16X4.5 GR8 ZCC
8	05902037	4	BLT, HEX 0.375-16X2.25 GR8 ZCC
9	05902039	1	BLT, HEX 0.375-16X3.75 GR8 ZCC
10	06200234	1	BTL,RHSN .375-16 X 2.5 G5 ZCC
11	06401023	8	WSHR-FL-STL 0.375X0.875X0.083 ZC120
12	06401121	1	WSHR-FL-STL 0.406X1.375X0.135 ZCC
13	06401125	1	WSHR-FL-STL 0.39X1X0.25 ZCC
14	06500901	15	NUT, FLG-CTR LK .375-16 GR5 ZC120

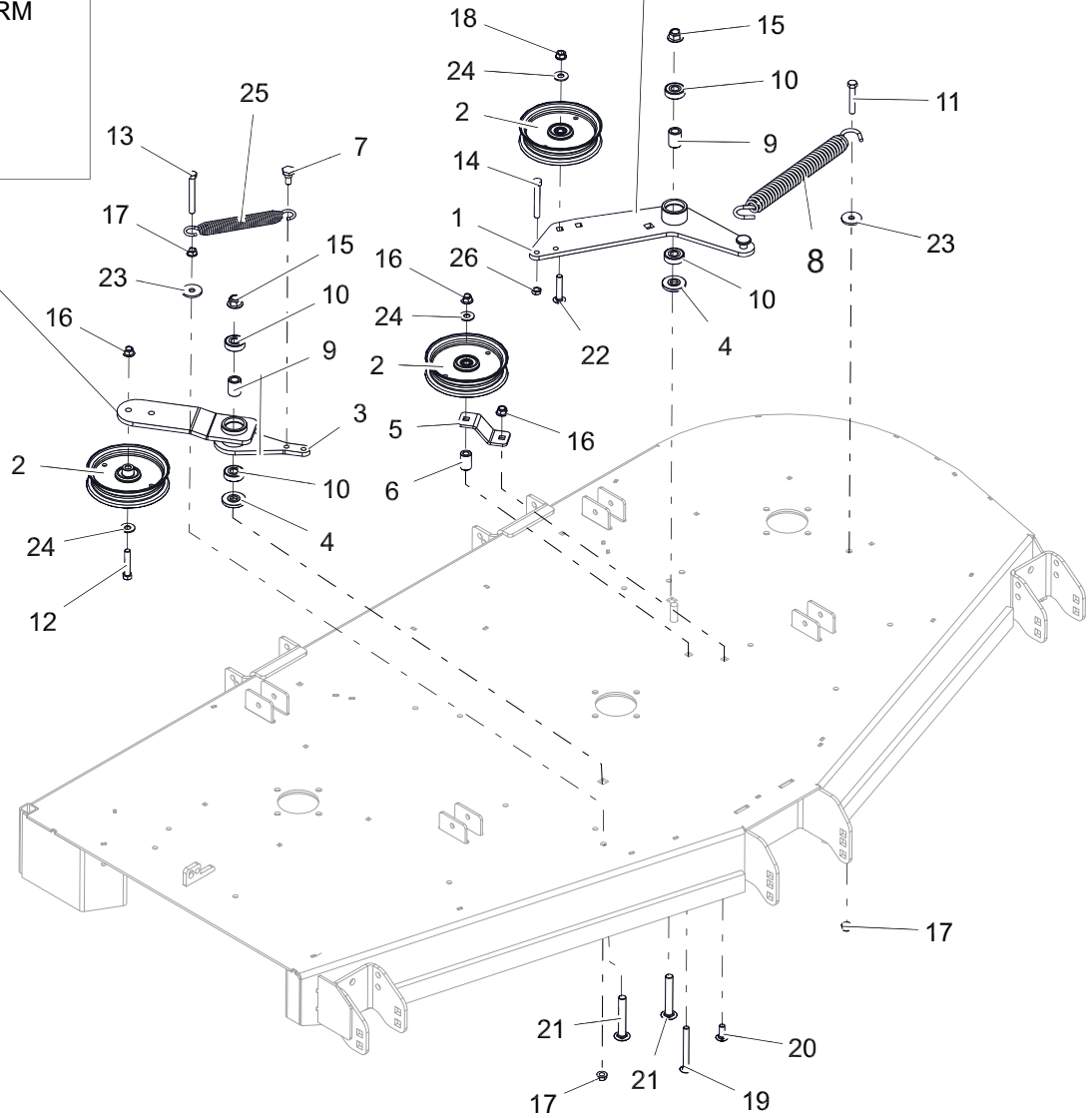
BOM ID	Number	Qty	Description
15	06500735	1	NUT, FLG-SPNLK .375-16 GR5 ZC120
16	04530500	1	RETAINER, SHEAVE SPINDLE
17	07001833	1	BLT-SHLDR .500 X 3.66 X .38-16
18	08300708	1	SPRG, EXTENSION
19	09162500	1	PEDESTAL, IDLER STAND OFF
20	09162600	1	PEDESTAL, IDLER STAND OFF
21	09162753	2	PLATE, REINFORCING (RED)
22	09357700	1	SPACER SLEEVED SPACER, .510 X .867 X 1.148
23	09164553	1	BRACE, IDLER SUPPORT (RED)
24	06200235	4	BTL,RHSSN .375-16 X 1 G5 ZCC
25	05901814	1	BLT, HEX 0.375-16X3 GR5 ZCC
26	06500910	1	NUT-JAM .375-16 GR2 ZCC
27	06401008	2	WSHR-FL-STL 0.438X1X0.083 ZC120

IDLERS AND SHEAVES – 72"

Model 992270

59105000
RH BACK SIDE IDLER ARM
SERVICE ASSEMBLY
INCLUDES;
(1) IDLER ARM
(1) SPACER
(2) BEARING

59115600
MAIN BELT IDLER
SERVICE ASSEMBLY
INCLUDES:
(1) IDLER ARM
(1) SPACER
(2) BEARINGS

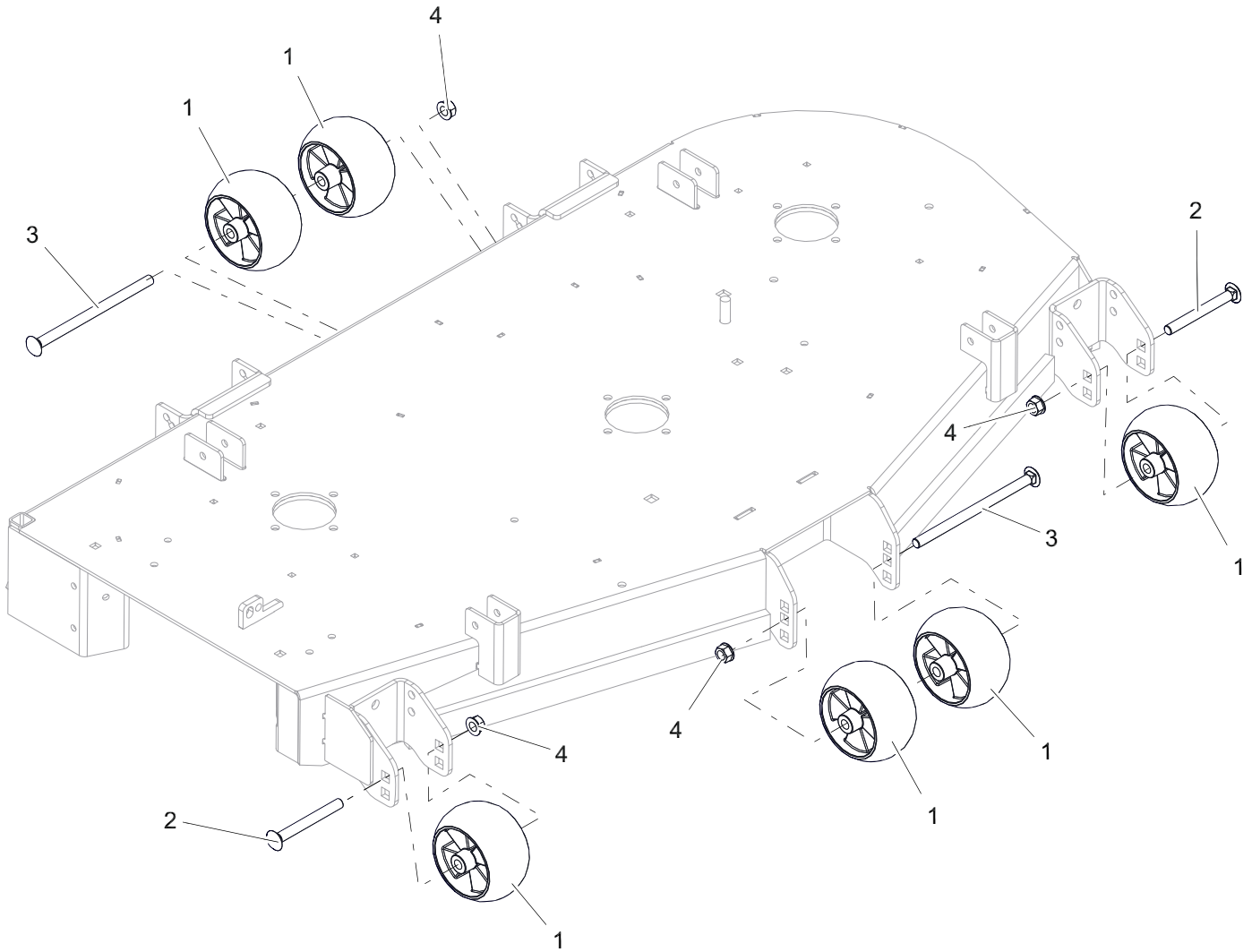


BOM ID	Number	Qty	Description
1	04985600	1	WLDMT, DECK PTO IDLR ARM
2	07351200	3	IDLER, FLAT - .500 X .75
3	09357600	1	WLDMT, DECK RH IDLER ARM
4	04714600	2	SPACER FLANGED ARM
5	04981853	1	BRKT, PTO FIXED IDLER MTG
6	05501308	1	BUSHING SLEEVED .380 X .750 X 1.190
7	07000034	1	BLT, SHLDR EP .38-16X.30 HEX
8	08300708	1	SPRG, EXTENSION
9	09357700	2	SPACER SLEEVED SPACER, .510 X .867 X 1.148
10	05408000	4	BRG-BALL .500X1.375X.44
11	05901640	1	BLT, HEX 0.375-16X2.25 GR5 ZC120
12	05901718	1	BLT, HEX 0.375-16X2 GR5 ZC120
13	05901814	1	BLT, HEX 0.375-16X3 GR5 ZCC
14	05901611	1	BLT, HEX 0.375-16X2.75 GR5 ZC120

BOM ID	Number	Qty	Description
15	06500810	2	NUT, LK-NYL-FLG .50-13 GR5 ZC120
16	06500726	3	NUT, LK-NYL-FLG .38-16 GR5 ZC120
17	06500735	3	NUT, FLG-SPNLK .375-16 GR5 ZC120
18	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
19	06200238	1	BTL,RHSSN .375-16 X 3.5 G5 ZCC
20	06200235	1	BTL,RHSSN .375-16 X 1 G5 ZCC
21	06200339	2	BTL,RHSSN .500-13 X 3.25 G5 ZCC
22	06200323	1	BTL,RHSSN .375-16 X 2 G5 ZCC
23	06401121	2	WSHR-FL-STL 0.406X1.375X0.135 ZCC
24	06401008	3	WSHR-FL-STL 0.438X1X0.083 ZC120
25	08300728	1	SPRG, EXTENSION - SWIVEL
26	06500910	1	NUT-JAM .375-16 GR2 ZCC

ANTI-SCALP WHEELS – 52" AND 60"

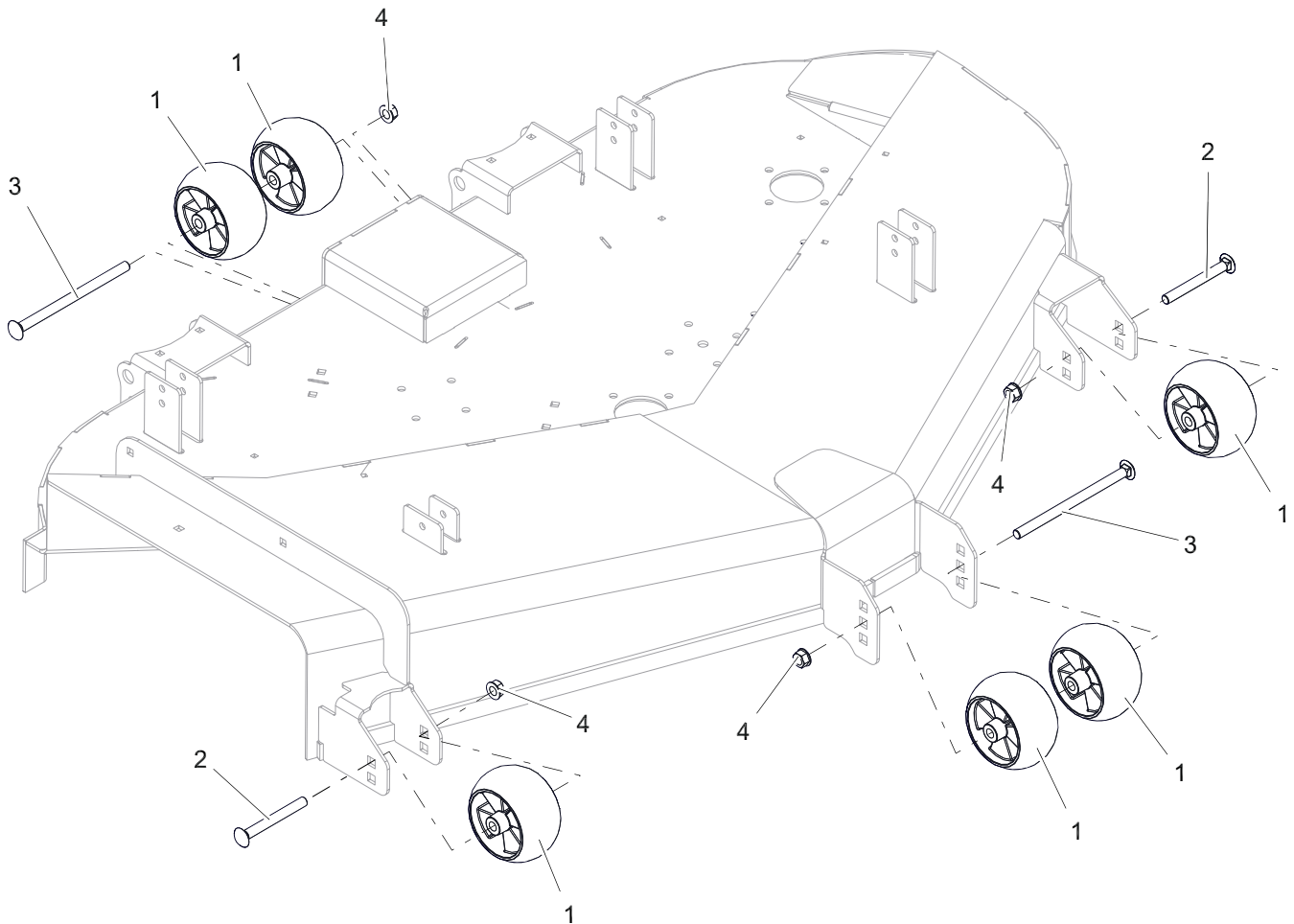
Model 992267, 268, 269, 298



BOM ID	Number	Qty	Description
1	05268800	6	WHEEL, ANTI SCALP - 5X3 CTR W/RIBS
2	06200505	2	BOLT, BOLT, RHNS .50-13X4.50 G5 ZCC NS
3	06200506	2	BOLT, RHNS .50-13X8.00 G5 ZCC NS
4	06500902	4	NUT, FLG-CTR LK .500-13 GF ZCC

ANTI-SCALP WHEELS – 60" MACH ONE

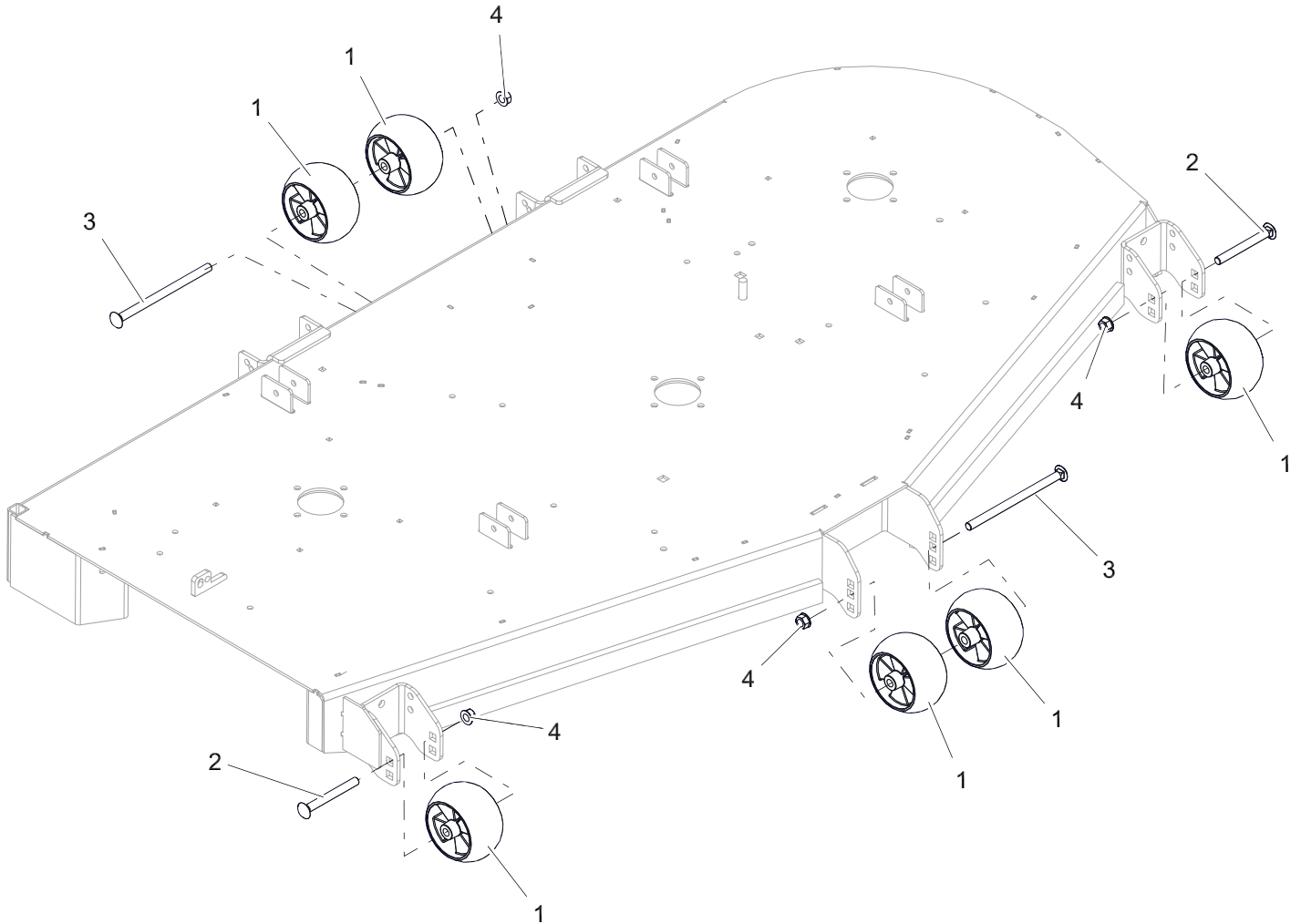
Model 992297



BOM ID	Number	Qty	Description
1	05268800	6	WHEEL, ANTI SCALP - 5X3 CTR W/RIBS
2	06200505	2	BOLT, BOLT, RHNS .50-13X4.50 G5 ZCC NS
3	06200506	2	BOLT, RHNS .50-13X8.00 G5 ZCC NS
4	06500902	4	NUT, FLG-CTR LK .500-13 GF ZCC

ANTI-SCALP WHEELS – 72"

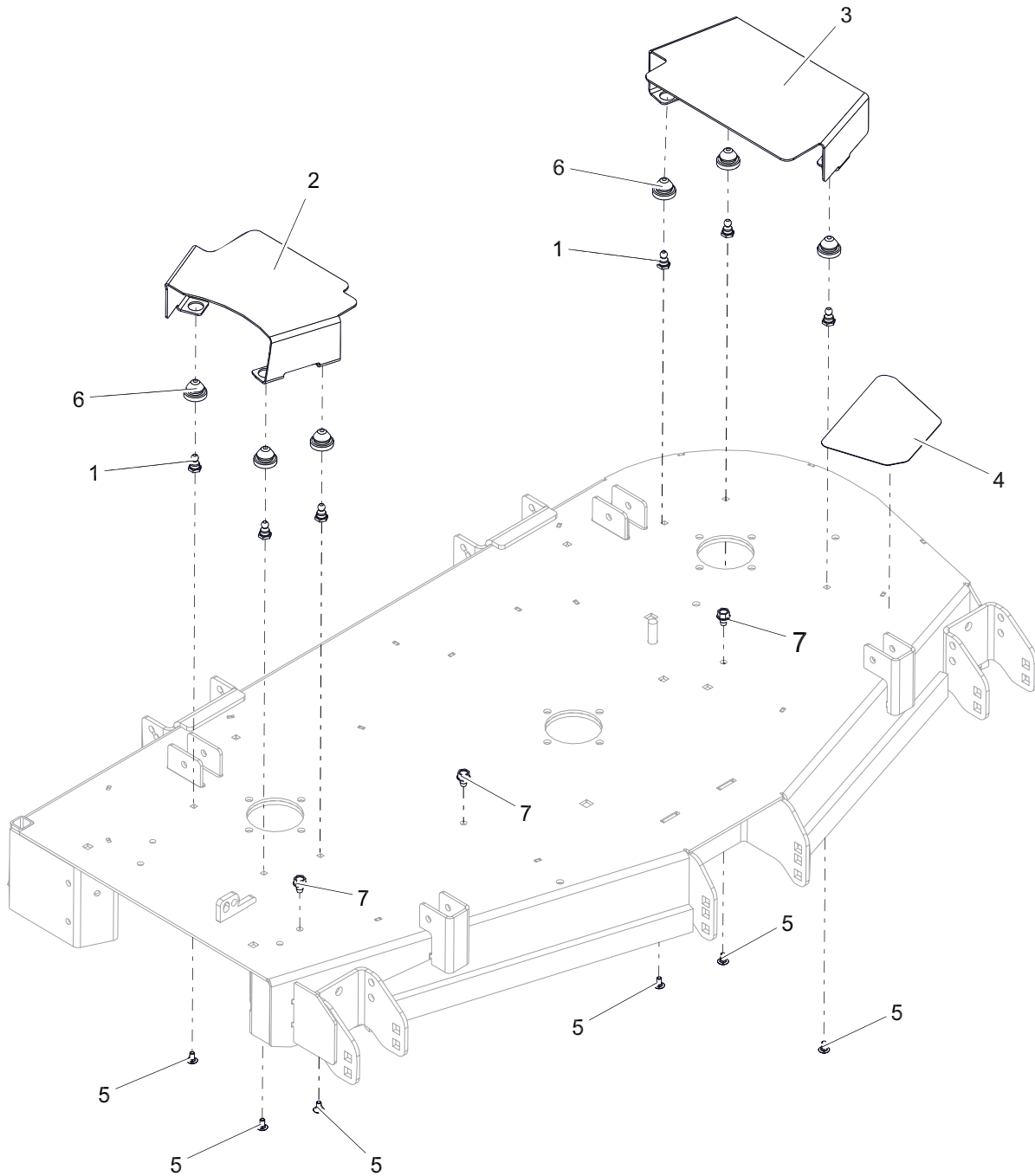
Model 992270



BOM ID	Number	Qty	Description
1	05268800	6	WHEEL, ANTI SCALP - 5X3 CTR W/RIBS
2	06200505	2	BOLT, BOLT, RHNS .50-13X4.50 G5 ZCC NS
3	06200506	2	BOLT, RHNS .50-13X8.00 G5 ZCC NS
4	06500902	4	NUT, FLG-CTR LK .500-13 GF ZCC

BELT COVERS – 52" AND 60"

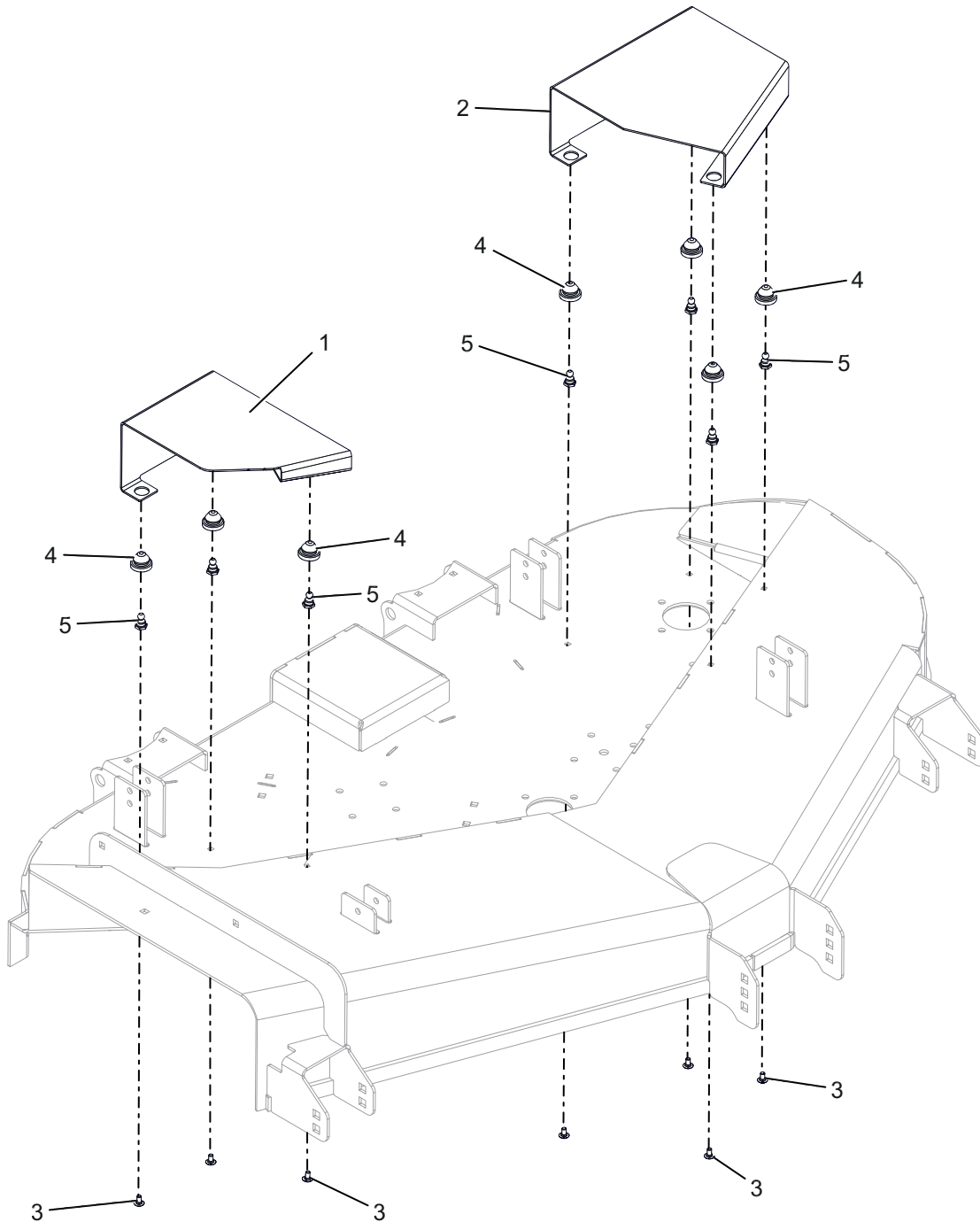
Model 992267, 268, 269, 298



BOM ID	Number	Qty	Description
1	05275900	6	STUD, BALL FEMALE .250-20 THREAD
2	05276153	1	GUARD, RH DECK BELT (RED)
3	05286253	1	GUARD, LH DECK BELT (RED)
4	05286500	1	GRIP, STEP ANTI SKID
5	06200305	6	BTL,RHSSN .250-20 X 0.5 G5 ZCC
6	07500429	6	COUPLING, RUBBER PUSH-IN
7	07400126	3	SCR-TAP .38-16X.500 HWH ZCC

BELT COVERS – 60" MACH ONE

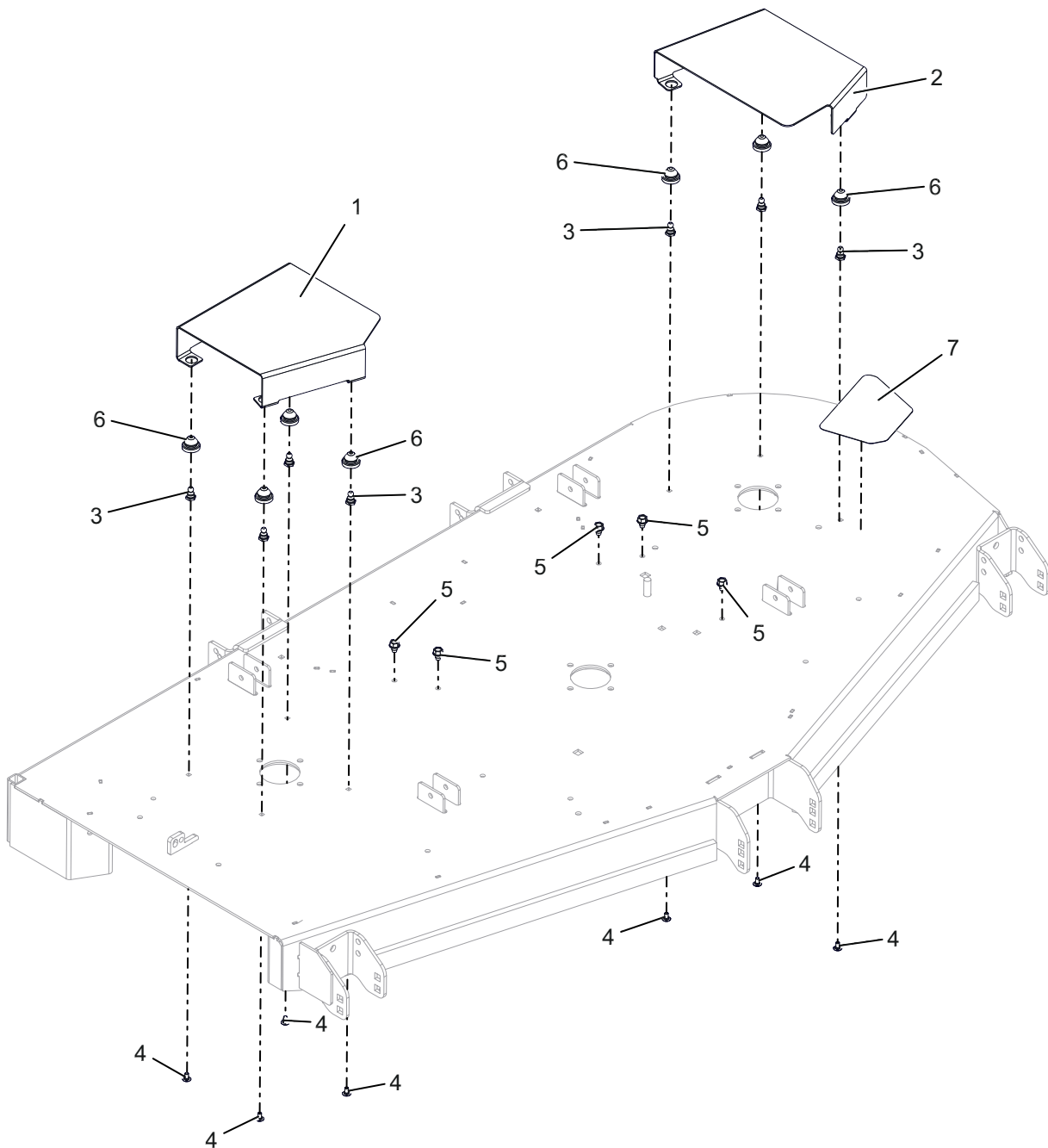
Model 992297



BOM ID	Number	Qty	Description
1	05287453	1	COVER, RH BELT - TUNNEL DECK (RED)
2	05287553	1	COVER, LH BELT - TUNNEL DECK (RED)
3	06200305	7	BTL,RHSSN .250-20 X 0.5 G5 ZCC
4	07500429	7	COUPLING, RUBBER PUSH-IN
5	05275900	7	STUD, BALL FEMALE .250-20 THREAD

BELT COVERS – 72"

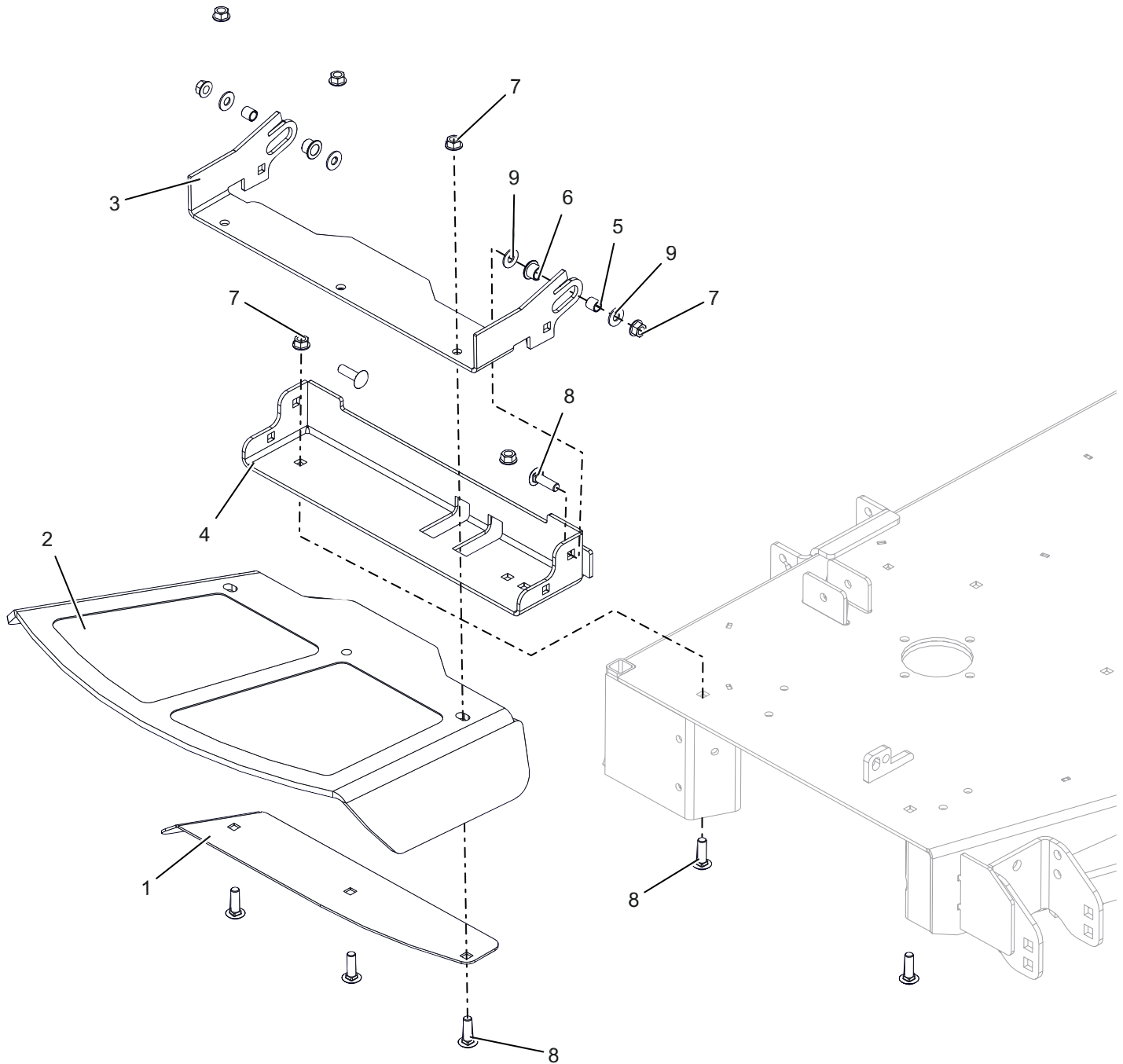
Model 992270



BOM ID	Number	Qty	Description
1	09154153	1	GUARD, 72" DECK RH SPINDLE PULLEY
2	09154553	1	GUARD, 72" DECK LH SPINDLE PULLEY (RED)
3	05275900	7	STUD, BALL FEMALE .250-20 THREAD
4	06200305	7	BTL,RHSSN .250-20 X 0.5 G5 ZCC
5	07400126	5	SCR-TAP .38-16X.500 HWH ZCC
6	07500429	7	COUPLING, RUBBER PUSH-IN
7	05286500	1	GRIP, STEP ANTI SKID

CHUTE – 52" AND 60"

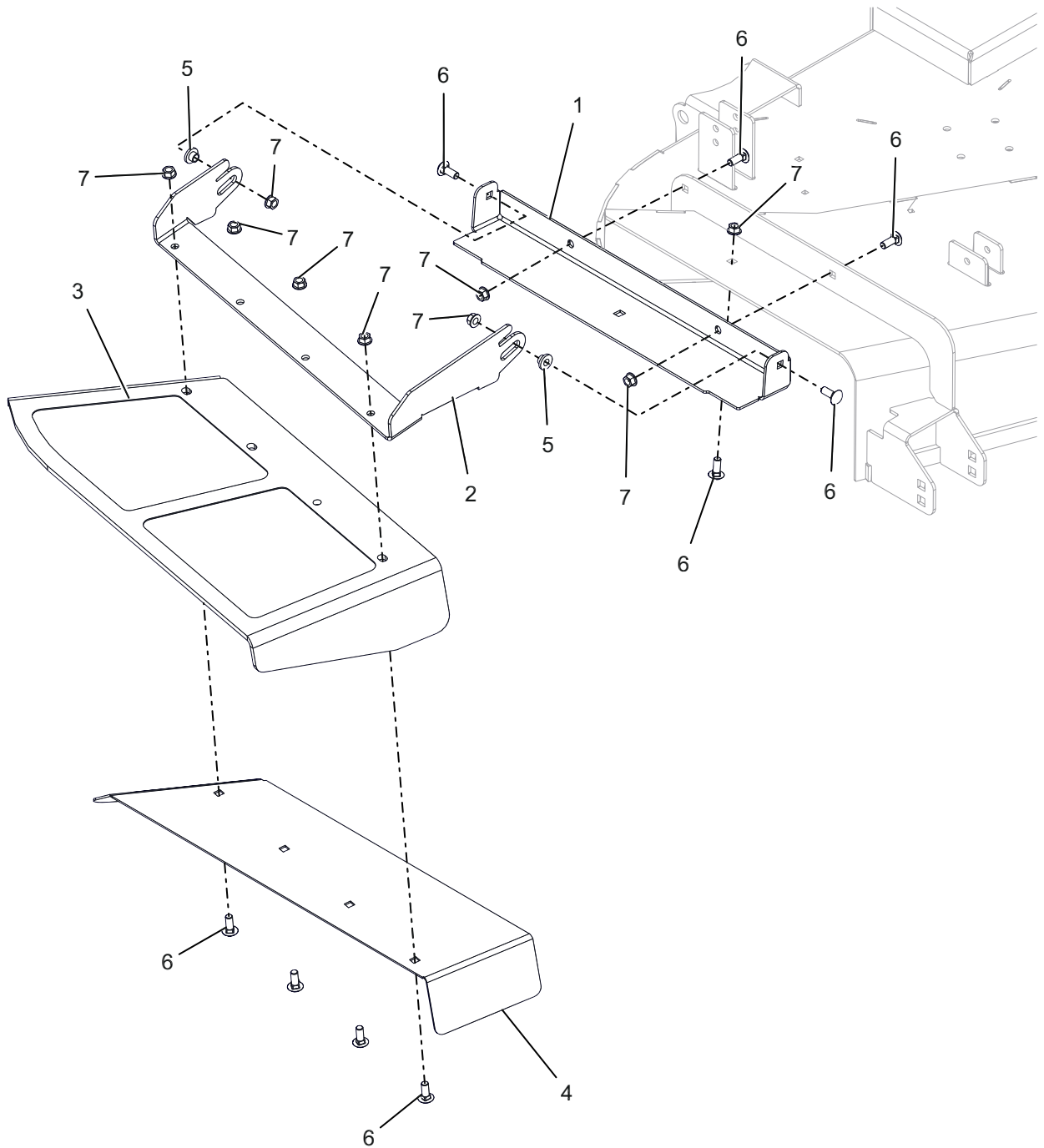
Model 992267, 268, 269, 298



BOM ID	Number	Qty	Description
1	04873753	1	PLATE, 48-60" DISCH CHUTE CLAMP (RED)
2	05269900	1	CHUTE, FORMED RUBBER DISCHARGE
3	05270053	1	BRKT, CHUTE MOUNT (RED)
4	59116100	1	BASE, DISCHARGE CHUTE MTG BRKT (RED)
5	05501407	2	SPCR, .385X.500X.350
6	05501409	2	BSHG, FLANGED .50X.625X.50X.062
7	06500901	7	NUT, FLG-CTR LK .375-16 GR5 ZC120
8	06200236	7	BTL,RHSSN .375-16 X 1.25 G5 ZCC
9	06401138	4	WSHR, HDND 0.375X0.875X0.064 ZCC

CHUTE – 60" MACH ONE

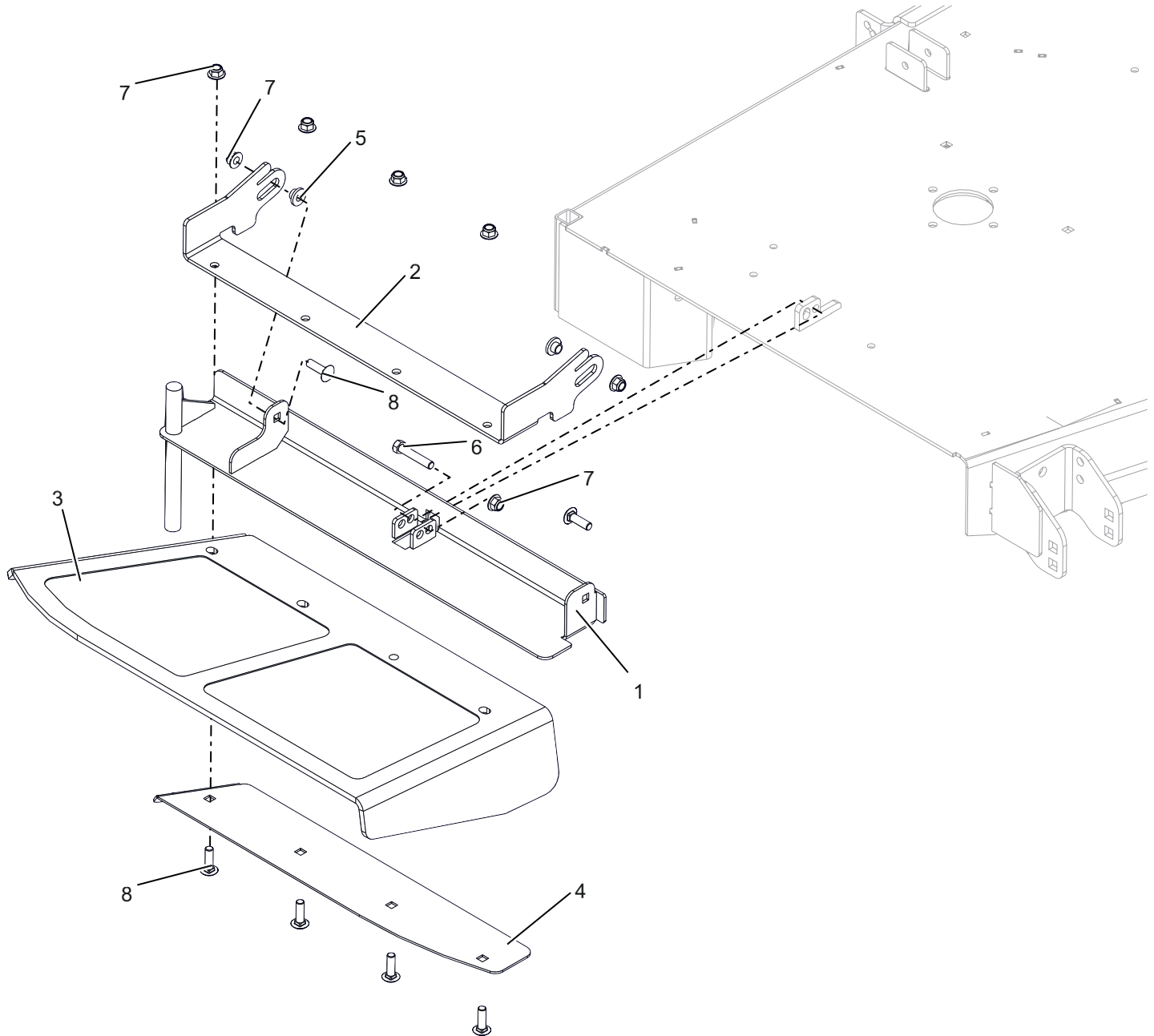
Model 992297



BOM ID	Number	Qty	Description
1	05290853	1	BASE, 61" DISCH CHUTE MTG BRKT (RED)
2	05290953	1	BRKT, 61" CHUTE MTG (RED)
3	04880900	1	CHUTE, 72" FORMED RUBBER DISCHARGE
4	05294253	1	PLATE, 61" DISCH CHUTE CLAMP (RED)
5	05500435	2	BSHG, FLG .385 X .500 X .875 X .406
6	06200313	9	BTL,RHSN .375-16 X 1 G5 ZCC
7	06500901	9	NUT, FLG-CTR LK .375-16 GR5 ZC120

CHUTE – 72"

Model 992270



BOM ID	Number	Qty	Description
1	59225600	1	WLDMT, 72" DISCH CHUTE MOUNT - RED
2	04877153	1	BRKT, 72" CHUTE MTG - RED
3	04880900	1	CHUTE, 72" FORMED RUBBER DISCHARGE
4	04976153	1	PLATE, 72" DICH CHUTE CLAMP (RED)
5	05500435	2	BSHG, FLG .385 X .500 X .875 X .406
6	05901718	1	BLT, HEX 0.375-16X2 GR5 ZC120
7	06500726	7	NUT, LK-NYL-FLG .38-16 GR5 ZC120
8	06200236	6	BTL,RHSSN .375-16 X 1.25 G5 ZCC

NOTES



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